



VERTICAL STACKED FAN COIL UNITS



High Quality Engineered Fan Coils Since 1931



Table of Contents

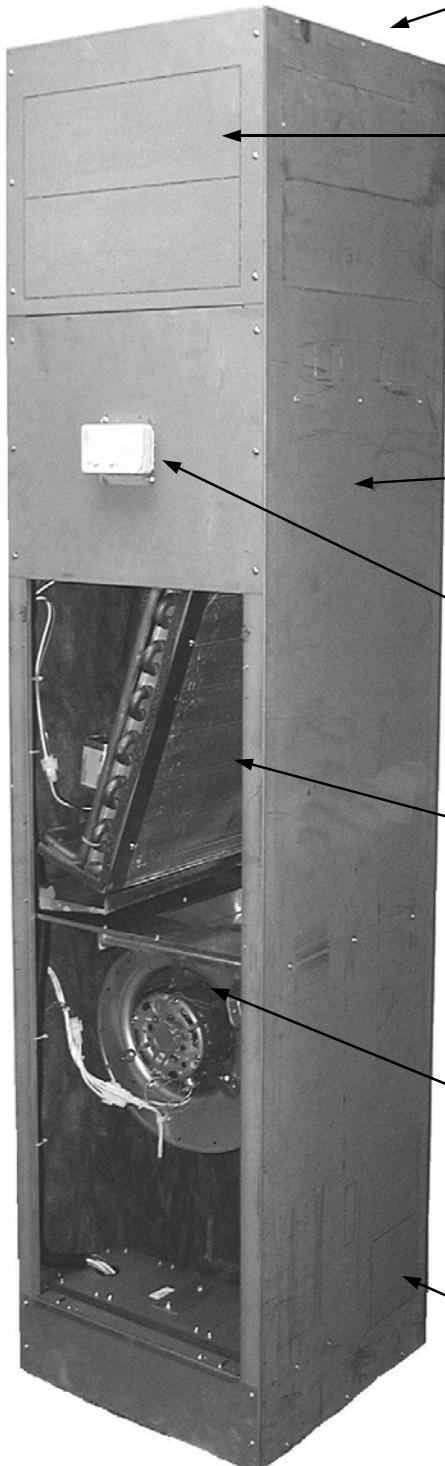
Design Features	3
Units	4
Construction Features	5
Standard Specifications	6-7
Nomenclature	8-9
Accessories	10
Valve Packages	11
Control Packages	12-13
Selection	14-15
Sound Data	16
ARI Approved Ratings	17
Chilled Water Cooling Capacities	18-29
Heating Capacities	30
Air Flow Data	31
Dimensions	32-35
Engineering Guide Specifications	36
Limited Warranty	37



10966 Gravois Industrial Ct.
Sunset Hills, MO. 63128

Phone: 314-849-6626
Fax: 314-849-4206

Web: www.airthermhvac.com
email: sales@airthermhvac.com

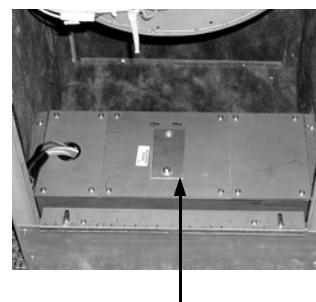


INSULATED RISERS
Type M Copper
Swaged On Top



SUPPLY AIR KNOCKOUTS
Field selectable.

FULLY INSULATED INTERIOR
1/2" 2 lb. Density erosion
resistant glass fiber
insulation for quiet operation.



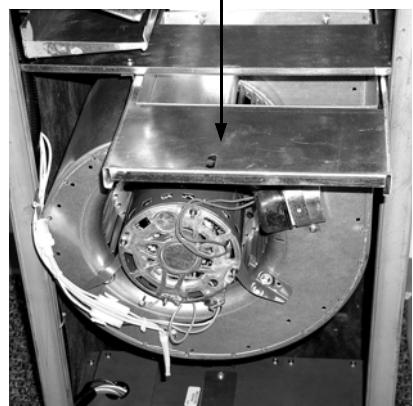
OPTIONAL CONTROLS
May be unit or wall mounted.

COILS—Both sides are
accessible for cleaning. An
optional 4-pipe system hot
water heating coil may be
factory installed on the
leaving air side of the
primary coil.

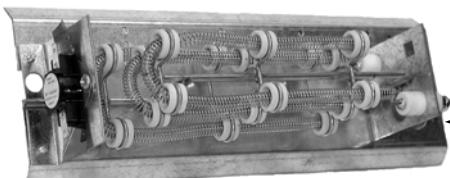
Easy access electrical
control box.

Removable fan deck assembly
with motor quick disconnect.

ENERGY EFFICIENT
Permanent Split
Capacitor Motor



OUTSIDE AIR KNOCKOUTS.
Field selectable.
Optional dampers are
available.



Optional electric heat.



MODEL GO
Galvanized Furred-In



MODEL GS
SLAVE UNIT



MODEL GM
MASTER UNIT

Connecting piping between units furnished
and installed by the contractor

6 SIZES

300—1200 CFM

2 OR 4 PIPE SYSTEMS

ELECTRIC HEAT

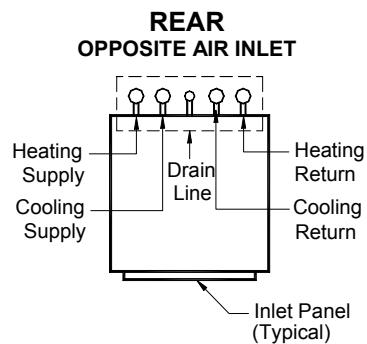
UL LISTED

Designed to stack one above the other.
Installation costs are reduced. Coil piping,
insulated risers, condensate drains
installed in a factory fabricated package.

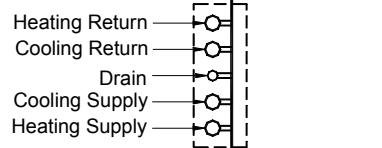
*These features let you adapt standard
units to specific job requirements.*

- 3 Riser positions, rear, left or right.
- Fan or valve control option.
- Master/slave arrangement with one common set of risers.
- Outside air dampers.
- Electric heat control systems.

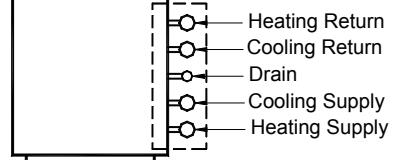
STANDARD CONSTRUCTION FEATURES RISER LOCATIONS—PLAN VIEWS



**LEFT
TO LEFT OF AIR INLET**



**RIGHT
TO RIGHT OF AIR INLET**



Riser location determined by facing air inlet panel

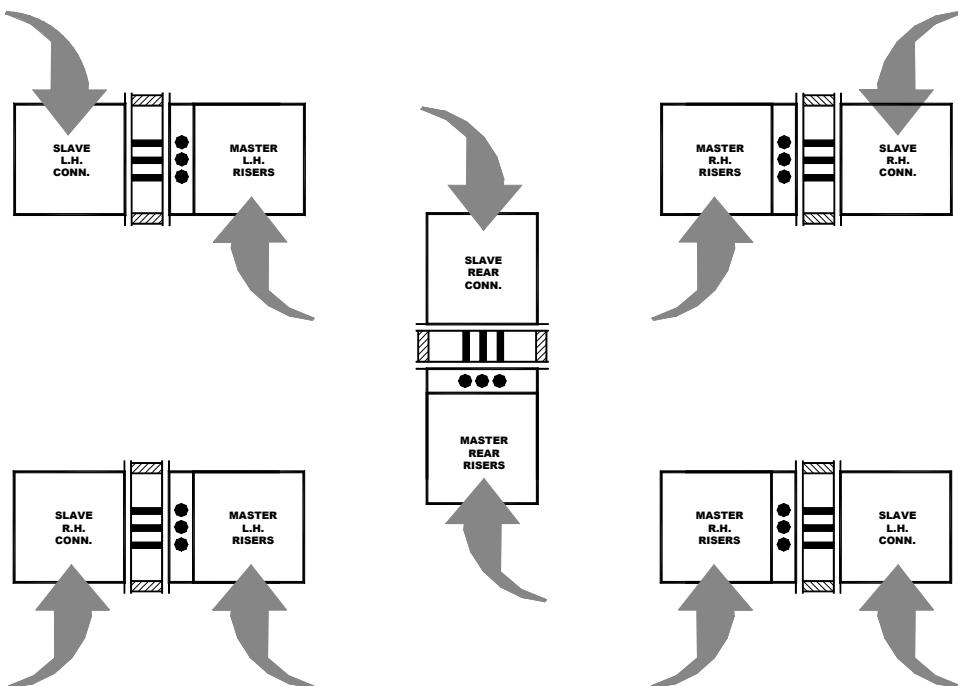
TYPICAL MASTER/SLAVE UNIT ARRANGEMENTS

A Master/Slave installation consists of two separate units, served by a common set of risers in the master unit.

Master unit factory installed risers have stubs for field installation of copper connection tubing to the Slave unit.

Slave units have no risers, but have piping packages positioned to accept contractor installed connecting tubing.

Each unit of the Master/Slave combination operates independently with its own motor and controls.



Vertical stacked fan coil units meet the requirements of Underwriters Laboratories (UL), Standard 1995. Heating and cooling performance is certified by ARI, Standard 440.

MODEL G—Furred-in units will accept up to 5/8" furring material fastened with adhesive or screws (1/4" maximum screw penetration).

The interior of Model G is insulated with 1/2" 2 lb. Density erosion resistant glass fiber insulation.

COILS—May be No. 1A standard, or No. 2 high capacity, for 2-pipe systems. An optional 1-row heating coil, No. 3, is used in combination with the above for 4-pipe systems. Manual air vents are supplied on all coils. Expansion compensators absorb $\pm 1/2"$ vertical riser movement.

RISERS—Supply and return risers are type M copper swaged at the top, and insulated with tubular closed cell flexible insulation. Condensate risers are PVC, (polyvinyl chloride), furnished with a coupling.

Standard riser length is 9' 0". Insulated-riser extension pieces in even lengths 1' through 4' are available for field installation to achieve total overall riser length required.

MASTER/SLAVE ARRANGEMENT—A Master/Slave installation consists of two separate units, served by a common set of risers in the Master unit.

Master unit factory installed risers have stubs for field installation of copper connecting tubing to the slave unit.

Slave units have no risers, but have piping packages positioned to accept contractor installed connection tubing.

Each unit of the Master/Slave combination operates independently with its own motor and controls.

The Slave unit drain is field connected to the master unit condensate riser.

SERVICE VALVES—Ball valves are installed in coil supply piping. Ball valves with memory stop are installed in coil return piping. Access to valves is through air discharge opening. On top discharge units, unit installer must provide access.

MOTOR SPEED CONTROL—A 3-speed motor switch with off position is supplied for all control systems. On electric heat models, the off position de-energizes the fan motor, electric element and hydronic valve.

WIRING—U. L. approved cable assembly with quick disconnect plugs.

MOTORS—115/60/1 PSC 3-speed tap wound with integral thermal overload protection and automatic reset. Minimum power factor is .83.

Motors have quick disconnect plugs.

MOTORBOARD—The entire assembly slides out for motor and fan access. Constructed of 16 gauge steel.

DRAIN PAN — U.L. approved sloped drain pan with overflow relief notch to avoid electrical components.

FANS—Fan wheels are centrifugal, DWDI, forward curved, dynamically balanced. Fan housings are constructed of corrosion protected steel with streamlined air inlets.

RETURN AIR GRILLE—and access panel is constructed of 18 gauge steel, phosphatized and finished with a durable light beige baked powder finish. It is fastened to the unit with easily removed machine screws. Tamperproof screws requiring a special tool for removal are available.

FILTERS—1" throwaway type is mounted behind the inlet grille. It is accessible by removing the return air grille-access panel.

ELECTRIC HEATING ELEMENTS—The AIRTHERM electric heating element has been designed especially for commercial and institutional space heating applications. Surface temperatures are a minimum of 30% below allowable operating temperatures.

Electric heating elements are constructed of Nikrothal NXT resistance wire with a maximum operating temperature of 1850°F. The electric resistance wire is closely controlled during processing to obtain a metallurgically balanced combination of physical and electrical properties.

Electric heating elements are designed for 60Hz, single phase, with supply voltages of 120, 208, 240 and 277.

COIL TERMINALS—Coil terminals are constructed of nickel plated steel with ceramic terminal insulators and bracket bushings. Terminals are machine staked and brazed to the heater.



Vertical Stacked FCU • Standard Specs./Physical Data

LIMIT SWITCH—The limit switch is an automatic reset thermally operated safety device (primary safety protection).

If the limit senses an excessive temperature, the electric element is de-energized. The break temperature is factory preset and is non-adjustable. The switch automatically re-energizes the electric heating element after the temperature returns to normal.

The switch is designed for low radio and T.V. interference, and is rated for 100,000 cycle duty.

FIELD WIRING CONNECTIONS—provides a means to easily connect with a single power source where electric heating element and motor voltage is the same.

GROUNDING—Pressure type grounding terminals are provided for each power source

MAGNETIC CONTACTORS—Line break, de-energizing magnetic contactors are furnished to break all undergrounded conductors.

FACTORY WIRING—All factory connections are made with plastic insulated copper wires rated at 105°C.

CONTROL BOX—All units have a heavy-gauge galvanized steel control box to house contactors, field wiring terminals, transformer, automatic changeover and relay where required. The control box is furnished with a solid cover and contains properly sized knockouts, conveniently located.

PHYSICAL DATA

		UNIT SIZE					
Unit Size with No. 1A Standard		003-1A	004-1A	006-1A	008-1A	010-1A	012-1A
CFM		High	320	430	640	820	1000
		Med	285	380	565	760	850
		Low	225	305	505	657	555
Unit Size with No. 2 High Capacity		003-2	004-2	006-2	008-2	010-2	012-2
CFM		High	310	400	600	800	940
		Med	270	380	550	740	850
		Low	215	325	420	675	560
PSC Motor Data High Speed 115/60/1		RPM	1050	1065	800	825	790
		Amps	.56	1.05	1.90	2.50	3.50
		Watts	60	104	180	250	360
		Power Factor	.93	.86	.82	.87	.89
Air Opening	Inlet-Free Area, SQ. IN.	Minimum	126		165		
	Outlet-Free Area, SQ. IN.	Minimum	113		141		
Filters 1" Thick	Throwaway and Cleanable	Size L x W, In.	12 x 24		16 x 20		
Fans 1 Per Unit	Wheel	Diameter (In.)	5.75	6.31	9.50	9.50	10.63
		Width (In.)	7.00	6.31	7.13	7.13	7.13
	Type	Double Width – Double Inlet – Forward Curve					
		Construction	Aluminum		Painted Steel		
	Housing	Width (In.)	8.25	7.50	9.19	9.19	9.69
		Construction	Galvanized		Painted Steel		
Coils No. 1A—2-Row No. 2—3-Row	Air Vent		Manual Air Vent Furnished On All Coils				
	Connection Size		5/8" O.D. Sweat				
	Tube—Diameter, Material		5/8" Seamless Copper				
	Aluminum Fins—No. Per Inch		14				
	Test Pressure—Maximum Working Pressure		Tested at 300 PSI—200 PSIG Max. W.P.				
	Size	Length-Inches	Coil No. 1A	15	18	21	27
			Coil No. 2	16.5	19.5	19.5	31.5
		Width-Inches	Coil No. 1A	12	12	15	15
			Coil No. 2	12	12	15	15
		Depth-Inches	Coil No. 1A	2.6	2.6	2.6	2.6
			Coil No. 2	3.9	3.9	3.9	3.9
Motorboard	Face Area-Sq. Ft.		Coil No. 1A	1.25	1.5	2.19	2.81
			Coil No. 2	1.38	1.63	2.03	3.28
Risers	Standard Length		16 GA. Galvanized Steel				
	Material	Supply and Return		9' 0"			
		Condensate		Type "M" Copper			
				PVC (Polyvinyl Chloride)			

BASIC UNIT003 - 1A - G0 - O - 4 - IN101 - DP101

Unit Size
 003,004,006
 008, 010, 012

Coil Number — — —

2-Pipe System

1A - Standard
 2 - High Capacity

4-Pipe System
 W/No. 3 Auxiliary Coil

1A3 - No. 1A + No. 3 Coil
 23 - No. 2 + No. 3 Coil

Model — — —

Hydronic Models, 2 or 4-pipe

GO - Standard Unit
 GM - Master Unit
 GS - Slave Unit

Electric Heat Models
 2-Pipe Only

EO - Standard Unit
 EM - Master Unit
 ES - Slave Unit

Riser Position — — — — —
 (Coil Connection Slave Units)

O - Rear
 L - Left
 R - Right

Furring Material — — — — —

0 - None
 2 - 1/4"
 3 - 3/8"
 4 - 1/2"
 5 - 5/8"

Insulation (options) — — — — —

IN101 - Foil Faced

Drain Pan (options) — — — — —

DP101 - Stainless Steel Drain Pan

ACCESSORIESG109 - F101 - D3 - P100 - U100, U104, U107 - V108, V112**Manual Valve Packages (optional)**

V108 - Pre-set Flow Control
 V112 - Circuit Setter on Return

Basic Unit Options

U100 - Tamperproof Fasteners in Return Air Panel
 U107 - Plaster Guard Frame for Return Air Panel

Line of Sight Baffles

U104 - 2 Discharge Positions
 U105 - 3 Discharge Positions
 U106 - 3 Discharge Positions

Decorator Color (optional)

P100 - Baked Powder Coat on Return Air Panel
 Color Selection from AIRTHERM Color Chart

Outside Air Damper Assembly (optional)

D1 - Air Inlet Position No. 1
 D2 - Air Inlet Position No. 2
 D3 - Air Inlet Position No. 3
 D4 - Air Inlet Position No. 4
 D5 - Air Inlet Position No. 5
 D6 - Air Inlet Position No. 6

Filters (optional)

F101 - 1" Aluminum Mesh Cleanable Filter
 F200 - 1" Spare Throw Away Filter

Duct Collars (optional)

G101 - (1) Air Discharge
 G105 - (2) Air Discharge
 G108 - (3) Air Discharge

Double Deflection Grilles (optional)

G109 - (1) Air Discharge
 G112 - (2) Air Discharge
 G113 - (3) Air Discharge

Single Deflection Grilles (optional)

G120 - (1) Air Discharge
 G121 - (2) Air Discharge
 G122 - (3) Air Discharge

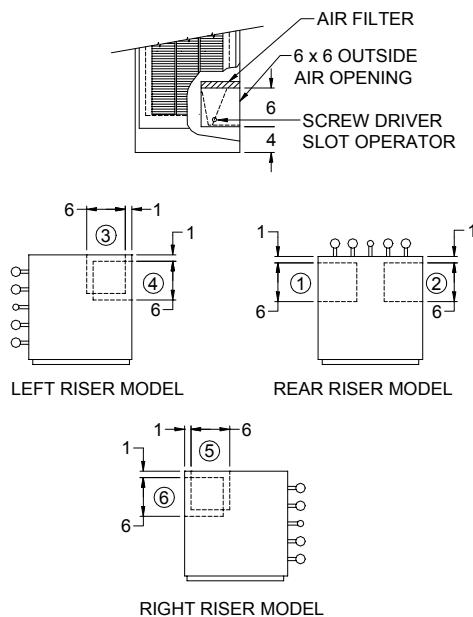
DUCT COLLARS - Permit complete design flexibility when it is desired to serve more than one room with the same unit. **Field Installed.**

DISCHARGE GRILLES - Aluminum single deflection or double deflection discharge grilles are optionally available. Single deflection grilles are built with adjustable louvers parallel to the unit width. Double deflection discharge grilles are constructed with front louvers parallel to the unit width and rear louvers parallel to the unit height.

Full Size grilles are supplied for single discharge arrangement. Discharge grilles are field installed.

FILTERS - Cleanable filters are available in lieu of standard throw away filters.

OUTSIDE AIR DAMPER ASSEMBLY - Includes manually adjustable damper assembly and separate permanent washable outside air filter. It is recommended that wall mounted thermostats be used to control units handling outside air. A choice of six damper positions, shown below, is available.



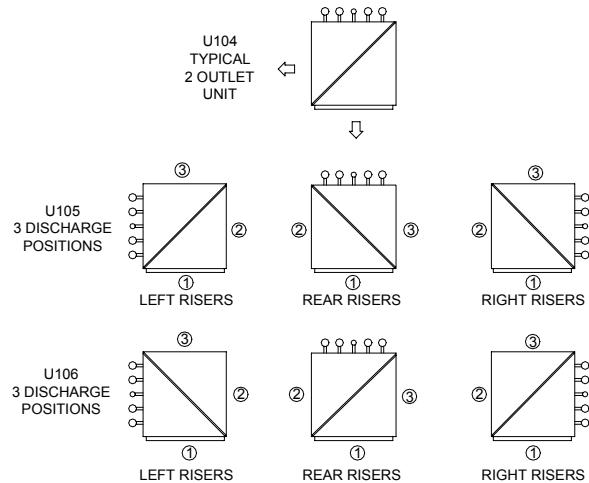
DECORATOR COLOR - Special colors are available on removable access/return panel in lieu of standard light beige. Color selection from AIRTHERM color chart.

TAMPERPROOF FASTENERS - May be specified for the removable access/return panel.

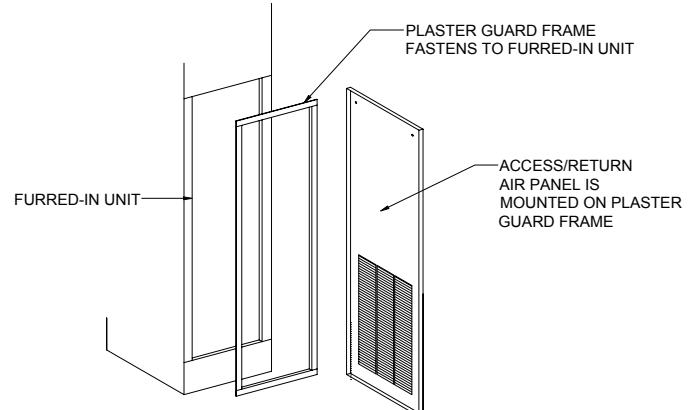
FAN MOTOR SPEED CONTROL SWITCH - With off position - is optionally available for units furnished less an electric thermostat control system. May be unit or wall mounted.

FOIL FACED INSULATION - 1/2", 2 lb. density foil faced glass fiber insulation is optionally available in place of the standard 1/2", 2 lb. density erosion resistant insulation.

LINE OF SIGHT BLOCKOFF - An insulated metal block off between discharge openings insures privacy when a single unit is set in a common wall between rooms. A choice of 3 block offs is available as indicated below.



PLASTER GUARD FRAME - Allows removal of the access/return panel without breaking the paint seal at the wall.



DISCONNECT SWITCH - Non-fused type is optionally available on units with electric heating element and electric heat control package. Mounted inside the control box.

TYPE "L" COPPER SUPPLY and RETURN RISERS - Insulated with tubular closed cell flexible insulation in standard 9 ft. lengths are optionally available. These risers do not have swaged ends. They are furnished with a slip coupling for joining risers. Two solder joints are required.

RISER EXTENSIONS - Insulated riser extension pieces are available in even 1', 2', 3' and 4' lengths for field installation to achieve total riser length required.

Type "M" copper extension pieces have one end swaged. Type "L" copper and PVC condensate riser extension pieces are furnished with an additional coupling.

STAINLESS STEEL DRAIN PAN - 18 gauge stainless steel drain pan.



MANUAL VALVE PACKAGES

CODE	DESCRIPTION
V108	Pre-Set Flow Control Specify from available GPM's (.25, .33, .50, 1.00, 1.50, 2.00, 2.50, 3.00)
V112	Circuit Setter on Return

Above valve packages apply to one coil only. On 4-pipe systems, a separate valve package must be selected individually for the cooling coil and the heating coil.

Ball valves are installed in coil supply piping. Ball valves with memory stop are installed in coil return piping. Access to valves is through air discharge opening. On top discharge units, unit installer must provide access.

ELECTRIC VALVE PACKAGES

Valves are piped Normally Closed to the coil

CODE	DESCRIPTION
V150	2-Way Motorized Valve
V150X	2-Way Motorized Valve with Bleed Line
V151	3-Way Motorized Valve

Above valve packages apply to one coil only. On 4-pipe systems, a separate valve package must be selected individually for the cooling coil and the heating coil.

Valves will be 120 volt unless a 24 volt thermostat package (T103EWL, T104EWL or T106EWL) listed on pages 12-13 is selected. If any of these control packages are selected, valves will then be 24 volt.

MANUAL VALVE DATA

Ball Valve	250 PSI rated. Ball valves have low resistance to water flow—quarter turn from fully open to closed. Ball valves can be used to balance system at start up. Balancing and shutoff valve has memory stop so balance position can be locked in.
Pre-Set Flow Control	150 PSI rated. Delivers one specified flow rate of chilled or hot water.
Circuit Setter	Used to balance and meter flow of water to coils by measuring pressure drop across an orifice. Circuit setter has Ball Valve construction and can be used for shut-off. Adjustable port handles a wide range of GPM/pressure drop conditions.

ELECTRIC VALVE DATA

Electric Valves	2-Way and 3-Way electric valves are 300 PSIG static rated, have 5/8" O.D. sweat connections and are opened by a built in electric motor, closed by spring return. 2-Way valves have two ports, inlet and outlet. 3-Way valves have three ports, inlet, outlet and bypass. Valve package V150X requires a bleed line between the supply and the return when used with an automatic change-over thermostat package. Valves are piped normally closed to the coil. All electric valves are "pop top" type construction.
------------------------	---

TWO PIPE CONTROL - VALVE CYCLE

AIRTHERM furnishes a control system that includes an electric thermostat and summer/winter changeover control. A manually operated fan motor speed control switch is furnished when thermostat voltage is 120V and is optionally available for 24V controls. The thermostat cycles a two-position electric valve (valve is not included in the control package).

MANUAL SUMMER/WINTER CHANGEOVER

Thermostat operation is manually selected for heating or cooling. The fan runs continuously at selected speed. The fan motor speed control

switch "off" position opens the power circuit to the fan; however, the thermostat will cycle the valve in the heating mode.

AUTOMATIC SUMMER/WINTER CHANGEOVER

A manual "on-off" switch located on the thermostat controls power to the thermostat and fan speed switch. The fan runs continuously at selected speed.

All 24V thermostats are wall mounted.

PACKAGE NUMBER	VOLTAGE	THERMOSTAT LOCATION	CHANGEOVER CONTROLS		SPEED SWITCH LOCATION	CONTROL VALVES	JUNCTION BOX SIZE				
			TYPE	SWITCH LOCATION							
T103E	120	Unit Mtd.	Automatic	Factory Mounted on Coil Supply Line	Integral with Thermostat	2-Way with Bleed Line or 3-Way	2 x 4 x 2 1/8				
T103WE	120	Wall Mtd.									
T103WLE	24	Unit Mounted									

Wiring between unit and wall mounted thermostat should be enclosed in conduit when 120V thermostats are supplied.

Junction boxes for wall mounted thermostats are furnished by the installer.

All wall mounted thermostats mount horizontally.

FOUR PIPE CONTROL - VALVE CYCLE

AIRTHERM furnishes a control system that includes sequenced electric thermostat with center dead band. A manually operated fan motor speed switch is furnished when thermostat voltage is 120V and is optionally available for 24V controls. The thermostat opens a two position electric control valve on either the cooling coil or the heating coil as required to satisfy the thermostat setting. The dead band between the cooling and heating positions prevents valve cycling (valves are not included in control packages).

A manual on-off system switch, mounted on the thermostat, controls power to the fan motor speed switch and cooling circuit of the thermostat. The system switch off position opens the fan and cooling circuits only. The heating valve will operate on space demand.

All 24V thermostats are wall mounted.

PACKAGE NUMBER	VOLTAGE	THERMOSTAT LOCATION	CHANGEOVER CONTROL SWITCH	SPEED SWITCH LOCATION	CONTROL VALVES	JUNCTION BOX SIZE			
T104E	120	Unit Mtd.	None	Integral with Thermostat	2-Way or 3-Way	2 x 4 x 2 1/8			
T104WE	120	Wall Mtd.							
T104WLE	24	Unit Mounted							

Wiring between unit and wall mounted thermostat should be enclosed in conduit when 120V thermostats are supplied.

Junction boxes for wall mounted thermostats are furnished by the installer.

All wall mounted thermostats mount horizontally.



ELECTRIC HEAT CONTROL SYSTEMS

CHILLED WATER COOLING - SINGLE STAGE ELECTRIC HEATING AUTOMATIC COOL-HEAT CHANGEOVER ON SPACE TEMPERATURE

AIRTHERM furnishes a control system that includes an electric thermostat, magnetic contactor(s), ground lug(s), field wiring terminals, control box with cover, PSC motor and summer/winter changeover control. A manually operated fan motor speed control switch is furnished when thermostat voltage is 120V and is optionally available for 24V controls.

COOLING CYCLE - Space temperature rises to thermostat set point. The thermostat opens the two or three position electric chilled water valve until the space temperature is satisfied. Thermostat features a center dead band to allow electric chilled water valve to close and prevent energizing of electric element (valve is not included in control package).

HEATING CYCLE - Space temperature falls to thermostat set point. The thermostat energizes electric heating element until the space temperature is satisfied. Thermostat features a center dead band to allow electric heating element to be de-energized and prevent opening of electric chilled water valve.

FAN OPERATED - Manual fan speed switch with high, medium, low and off positions controls fan speed and thermostat. Switch in any speed position energizes fan motor(s) and thermostat. Switch on off position de-energizes fan and thermostat, closing electric water valve and breaking electric heating circuit.

THERMOSTATS - Factory mounted and wired on T106E. Wall mounted and field wired on T106WE and T106WLE

PACKAGE NUMBER	COMPONENT VOLTAGE				CONTROL LOCATION	SUMMER WINTER CHANGEOVER	CONTROL VALVES
	VALVE	MOTOR	CONTROL VOLTAGE	ELEMENT VOLTAGE			
T106E	120	120	120	120/208/240/277	Unit Mtd.	AUTO-DEAD BAND	2-Way or 3-Way
T106WE	120		120		Wall Mtd.		
T106WLE	24		24				

Wiring between unit and wall mounted thermostat should be enclosed in conduit when 120V thermostats are supplied. Junction boxes for wall mounted thermostats are furnished by the installer. All wall mounted thermostats mount horizontally.

Before unit size can be selected, system design criteria must be accomplished.

Detailed information for doing this may be found in the ASHRAE guide.

ARRAINGEMENT

Vertical Stacked Fan Coil Units are designed for maximum arrangement flexibility.

Complete arrangement data is shown on page 5. You have a choice of:

- 3 riser positions, rear, right or left.
- Master/Slave arrangement - two units installed back-to-back in adjacent rooms supplied by a common set of risers.
- Single units to serve multiple areas. Line of sight block offs (page 10) are available to ensure privacy between rooms.

SOUND

Sound power data and data for calculation NC level is on page 16. To achieve low sound levels, units can be selected to produce required cooling and heating capacities at medium or low fan speeds.

CONTROLS

Vertical Stacked Fan Coil Units can control the flow of air or water. Optional control packages are listed on pages 12-13. All factory-furnished control systems include a three speed motor switch with off position. A three speed switch is optionally available for units supplied less a factory-furnished electric control system.

Room arrangements and airflow patterns will determine whether unit or wall mounted thermostats should be used. It is recommended that an automatic means for shutting off chilled water flow, within the unit, be provided when the fan is off.

When two separate areas are being served by a single unit with multiple discharge, the thermostat should be located in the primary living space.

COOLING COIL SELECTION

Unit size is usually selected by selecting coils that match room sensible load at high speed. Use capacities shown in the A.R.I. Approved Standard Ratings Table on page 17 to make initial selection. The initial selection should be checked at actual operating conditions. Intermediate capacity ratings between entering water temperatures, entering air temperatures and water flow rates may be determined by interpolation.

COIL TYPES

Two coil selections are available for each unit size for optimum performance and economy. Type 1A coil is the standard coil designed to meet average air conditioning requirements. Coil No. 2 is designed for either high capacity at normal water flow rates or average capacity at low water flow rates.

HEATING SELECTION

Vertical Stacked Fan Coil Units selected to meet specific cooping requirements will most often provide heating requirements, without the use of high water temperatures, at the same water flow rate as for cooling. Separate auxiliary hot water heating coils are available for 4-pipe systems. Heating capacity data is on page 30.

ELECTRIC HEAT

A specially designed electric heater is available to provide season heating or full electric heating. Electric heat can provide the same comfort control flexibility as a 4-pipe system with 2-pipe system installation savings.

RISER SELECTION

Information for selecting riser piping may be found in the ASHRAE guide. Riser water velocity between 4 FPS and 6 FPS is best for system economy, consistent with minimizing riser erosion and noise.

Vertical Stacked Fan Coil Units have been designed to permit ± 1/2" riser expansion. For systems exceeding this, field provisions for expansion must be installed in the riser system. To eliminate stress, a riser system must be anchored at least once to the building structure. More detailed information regarding riser expansion, contraction and anchoring may be found in the ASHRAE guide.

The chart on page 15 shows allowable riser length between system expansion loops. Assuming water heating temperature of 150°F and 45°F chilled water, temperature difference is 105°F. The chart on page 15 indicates 83' of riser will expand or contract 1" for a 105°F temperature change.

PRESSURE RATINGS

The following are pressure ratings for risers and other components.

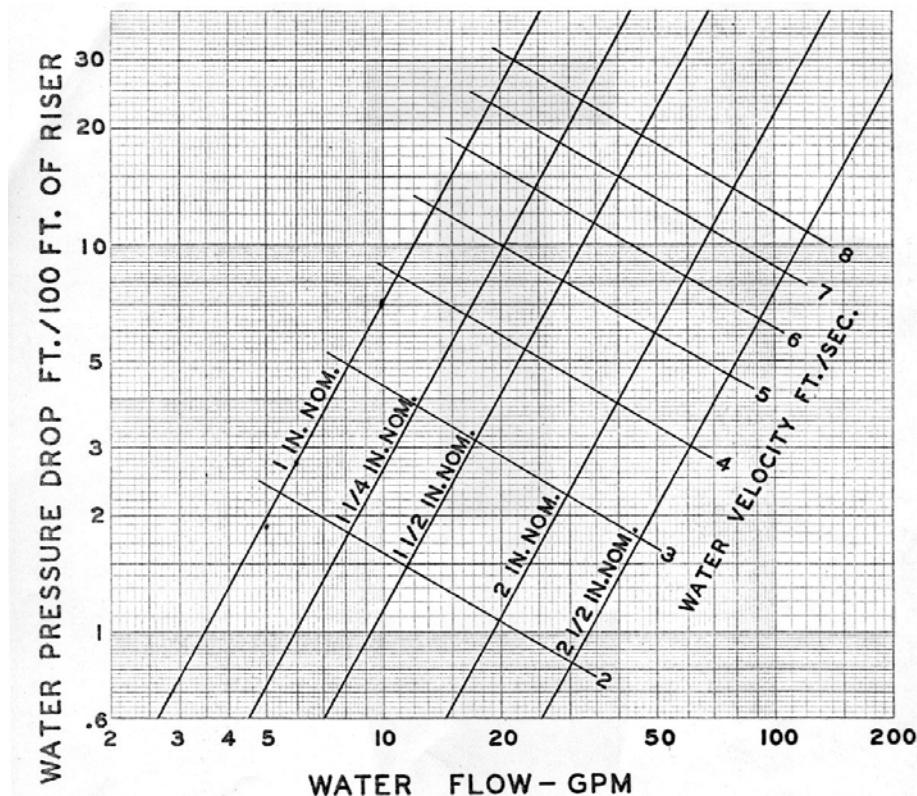
A vertical column of water 2.31' high develops a water pressure of 1 PSI. For every

COMPONENTS	PRESSURE
1. Type M Copper Risers, All Sizes	250 PSIG
2. Electric Valves, V150, V150X, V151	200 PSIG
3. Valve Accessory, V108	150 PSIG
4. Ball Valve	300 PSIG

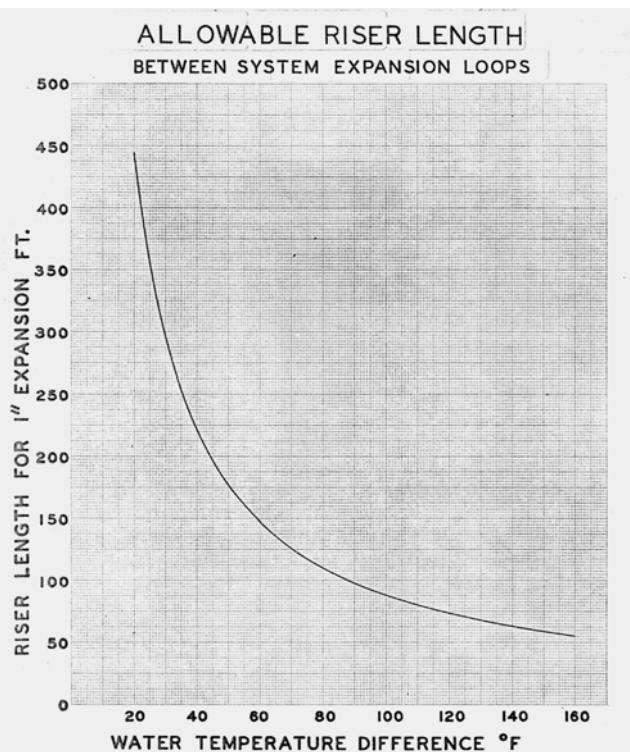
hundred feet of vertical height water pressure is 43.3 PSI.

Assuming a 10' per floor, water pressure for a 10 story building would be 43.3 PSI, and for a 25 story building, it would be 108 PSI.

RISER FLOW CHARACTERISTICS TYPE "M" COPPER



ALLOWABLE RISER LENGTHS BETWEEN SYSTEM EXPANSION LOOPS



SOUND DATA

SOUND POWER RATINGS

The sound power ratings listed in the table below were obtained from tests made by a nationally recognized independent acoustical laboratory. The facilities and measurement techniques are in complete conformity with the methods of A.R.I. Standard 350.

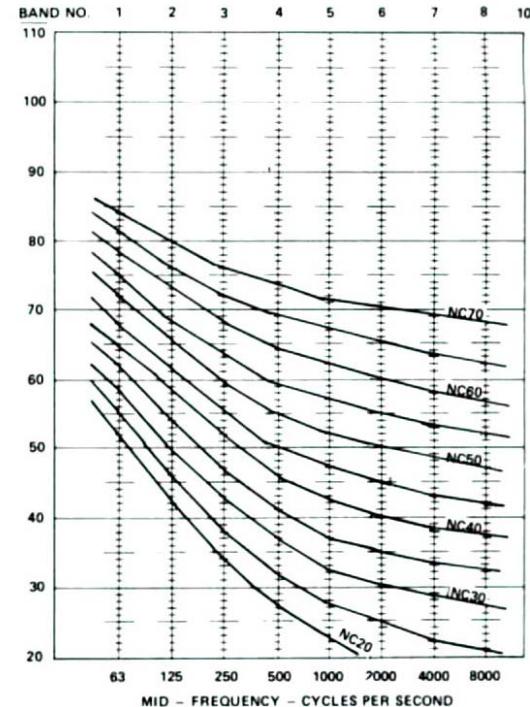
ROOM EFFECT

This sound power data may be adapted for room effect based on room construction, furnishings and size. To do this, select the proper room effect and subtract it from the sound power ratings. Room effect can be calculated in accordance with procedures listed in the ASHRAE guide. For convenience, typical values are listed in the room effect table below.

N.C. LEVEL DETERMINATION

1. List the sound power data by octave band for the unit size selected.
2. Select the proper room effect by octave band and subtract from item 1 above.
3. Plot the resulting sound pressure values on an octave band analysis chart.
4. Compare contour of values plotted to the NC curves superimposed on the chart. This will indicate an NC level for the unit operation in the particular environment.

OCTAVE BAND ANALYSIS



OCTAVE BAND SOUND POWER RATINGS (DB RE10 ⁻¹² WATTS)								
UNIT SIZE	SPEED	OCTAVE BAND						
		2	3	4	5	6	7	8
		125	250	500	1000	2000	4000	8000
003	HIGH MED LOW							
004	HIGH MED LOW							
006	HIGH MED LOW	64 60 55	60 56 52	63 57 52	59 54 49	57 51 44	53 46 37	46 37 28
008	HIGH MED LOW							
010	HIGH MED LOW							
012	HIGH MED LOW	72 72 69	64 63 61	62 61 59	61 59 57	59 58 56	54 53 50	47 45 42

TYPICAL ROOM EFFECT

TYPE OF ROOM	OCTAVE BAND						
	2	3	4	5	6	7	8
	CENTER FREQUENCY (CPS)						
125	250	500	1000	2000	4000	8000	
Hard Room (Hospital Etc.)	0	.8	2.5	3.5	4.0	4.8	5.8
Medium Room (Motel Etc.)	3.0	6.9	7.5	8.5	8.5	8.6	8.5
Soft Room (Exec. Office Etc.)	3.3	7.2	10.3	11.0	10.5	10.5	10.7



ARI APPROVED STANDARD RATINGS

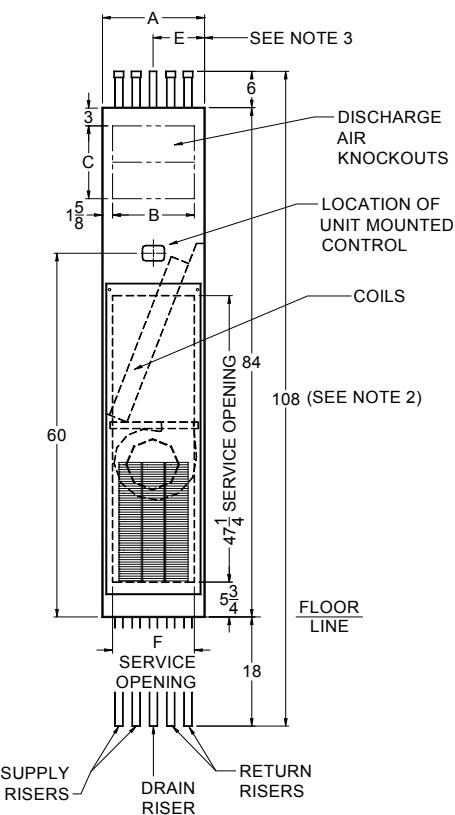
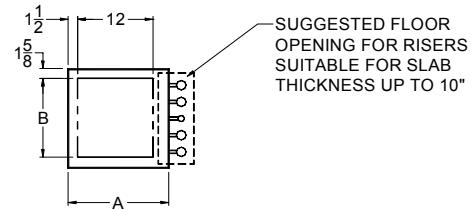
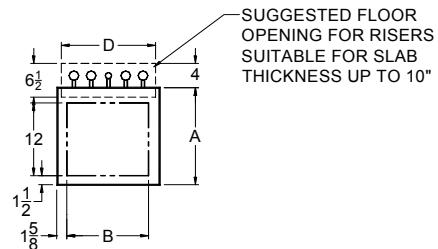
APPROVED RATINGS ARE IN ACCORDANCE WITH INDUSTRY STANDARD 440 FOR EQUIPMENT TESTING AND RATING OF FAN COIL AIR CONDITIONERS

Unit Size (1)	Rated CFM (2)	Cooling Capacities (3)				Motor (5)			Filters	Min. Free Area	
		GPM	PD (4)	Sens. Heat MBH	Total Heat	Amps	Watts	RPM (High)		Size L x W In.	Inlet Sq. In.
003-1A	320	1.9	10.8	4.9	6.9	.56	65	1070	12 x 24	126	113
003-2	310	2.4	7.7	5.3	8.1						
004-1A	430	2.5	18.9	6.6	9.2	1.05	104	1065	16 x 20	165	141
004-2	400	3.2	9.6	6.9	9.9						
006-1A	640	3.6	16.2	9.8	13.3	1.90	180	800	16 x 20	165	141
006-2	600	4.6	29.0	10.7	14.4						
008-1A	820	4.9	32.6	13.2	17.8	2.50	250	825	16 x 20	165	141
008-2	800	6.2	20.5	14.7	18.2						
010-1A	1000	5.8	31.7	15.1	21.3	3.50	360	800	16 x 20	165	141
010-2	940	7.0	25.0	16.7	22.4						
012-1A	1250	PENDING				5.0	450	1150			
012-2	1200										

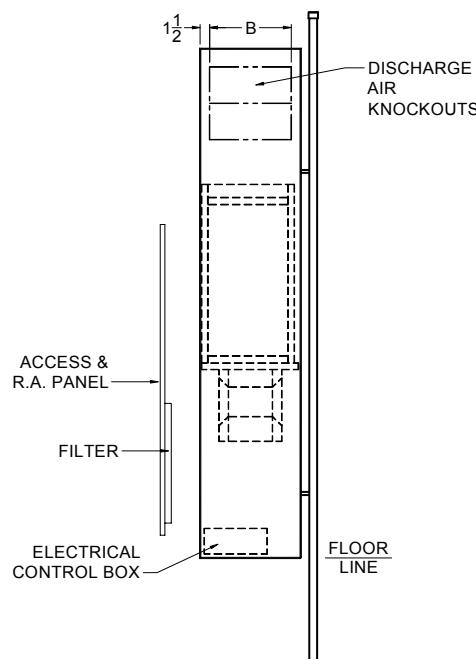
NOTES:

1. Capacity ratings apply to all models.
2. Air flow under dry coil conditions. Inlet air 70-80° F D.B.
3. Based on inlet air of 80° F D.B. and 67° F W.B., water inlet at 45° F, water outlet 55° F. High fan speed.
4. Pressure drop shown in feet of water. Maximum average water 50° F.
5. Permanent split capacitor motor at high fan speed 115/60/1 electrical supply.
6. Throw away filter thickness = 1".

REAR RISER UNITS



FRONT VIEW



R. H. SIDE VIEW

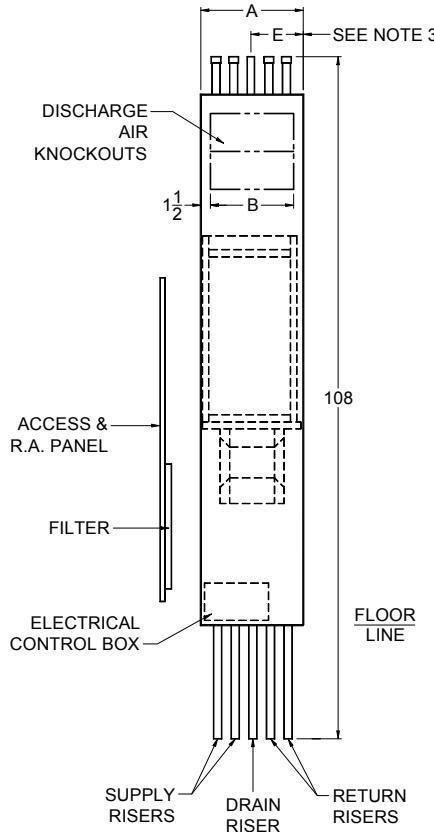
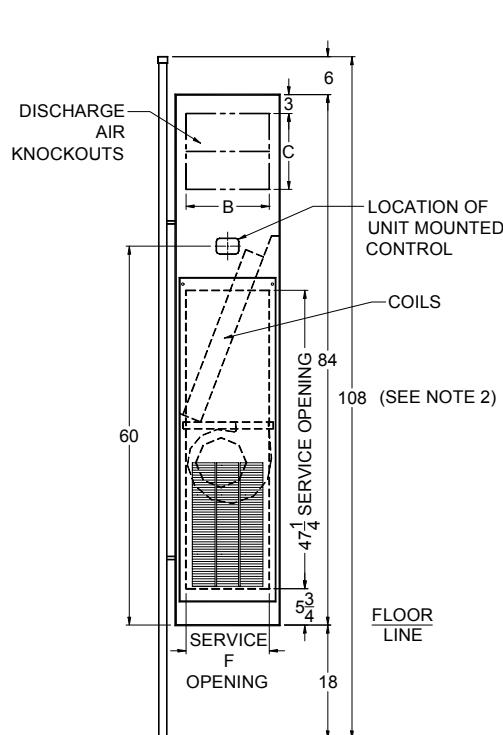
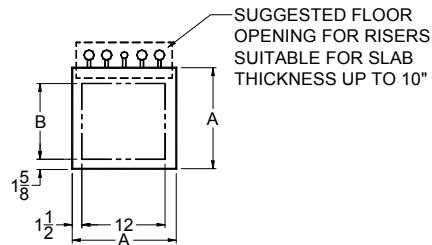
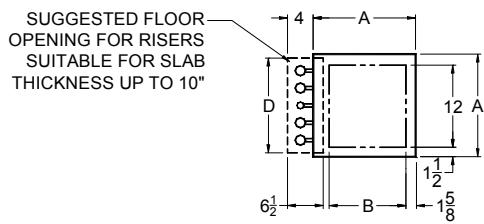
* MULTI - DISCHARGE ARRANGEMENTS C = 6"

DIMENSIONS							
UNIT SIZE	A	B	C*	D 2-Pipe	D 4-Pipe	E	F
003	16 1/4	13	12	10	15	8 1/8	13
004	16 1/4	13	12	10	15	8 1/8	13
006	19 1/4	16	12	10	15	9 5/8	16
008	19 1/4	16	12	10	15	9 5/8	16
010	19 1/4	16	12	10	15	9 5/8	16
012	19 1/4	16	12	10	15	9 5/8	16

NOTE 1: Model G units will accept maximum 5/8" thickness furring material fastened either with adhesive or screws with maximum 1/4" cabinet penetration.

NOTE 2: Standard cabinet height may impose restrictions where ceiling dimensions are less than 7' 10". Consult factory for special cabinet heights.

NOTE 3: All risers have a 2 3/4" center to center distance from the riser next to it. On 2-pipe systems, only the three middle risers will be installed on the unit.

SIDE RISER UNITS

FRONT VIEW
R. H. SIDE VIEW
L. H. RISER SHOWN, R. H. RISER OPPOSITE, RISER HAND DETERMINED WHEN FACING AIR INLET.

* MULTI - DISCHARGE ARRANGEMENTS C = 6"

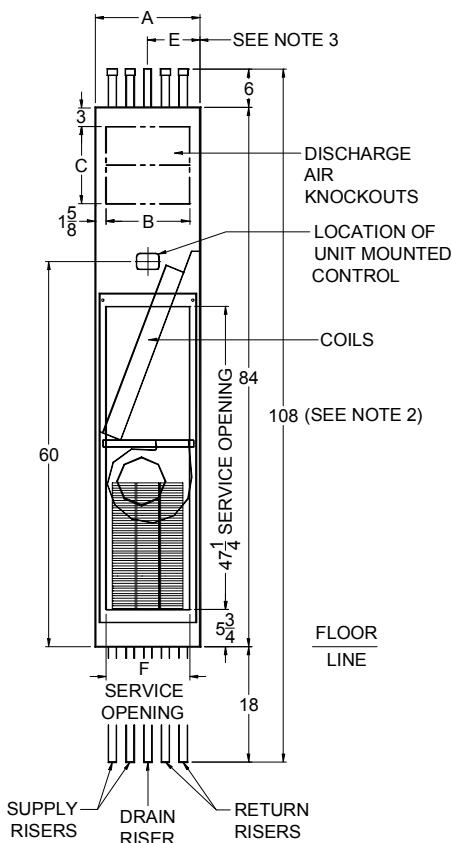
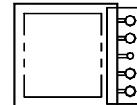
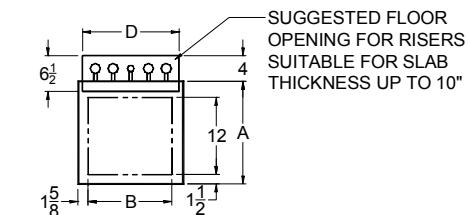
DIMENSIONS							
UNIT SIZE	A	B	C*	D 2-Pipe	D 4-Pipe	E	F
003	16 1/4	13	12	10	15	8 1/8	13
004	16 1/4	13	12	10	15	8 1/8	13
006	19 1/4	16	12	10	15	9 5/8	16
008	19 1/4	16	12	10	15	9 5/8	16
010	19 1/4	16	12	10	15	9 5/8	16
012	19 1/4	16	12	10	15	9 5/8	16

NOTE 1: Model G units will accept maximum 5/8" thickness furring material fastened either with adhesive or screws with maximum 1/4" cabinet penetration.

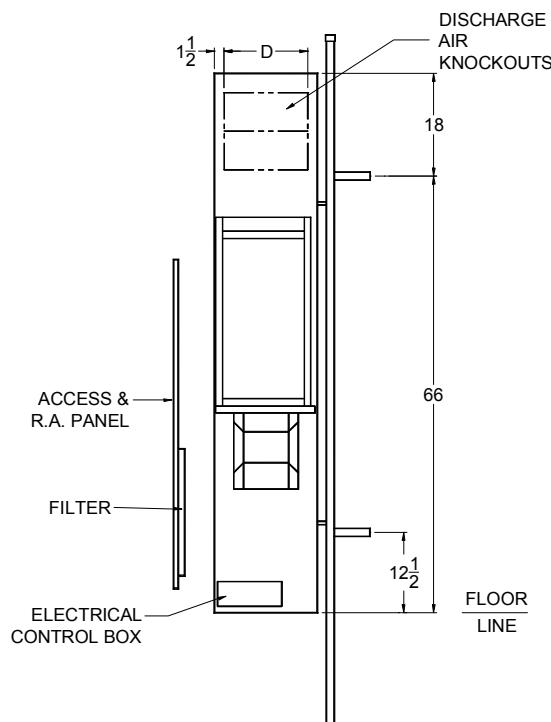
NOTE 2: Standard cabinet height may impose restrictions where ceiling dimensions are less than 7' 10". Consult factory for special cabinet heights.

NOTE 3: All risers have a 2 3/4" center to center distance from the riser next to it. On 2-pipe systems, only the three middle risers will be installed on the unit.

MASTER UNITS



FRONT VIEW



R.H. SIDE VIEW

REAR RISER SHOWN, L. H. & R. H. RISERS AVAILABLE. RISER HAND DETERMINED WHEN FACING AIR INLET

* MULTI - DISCHARGE ARRANGEMENTS C = 6"

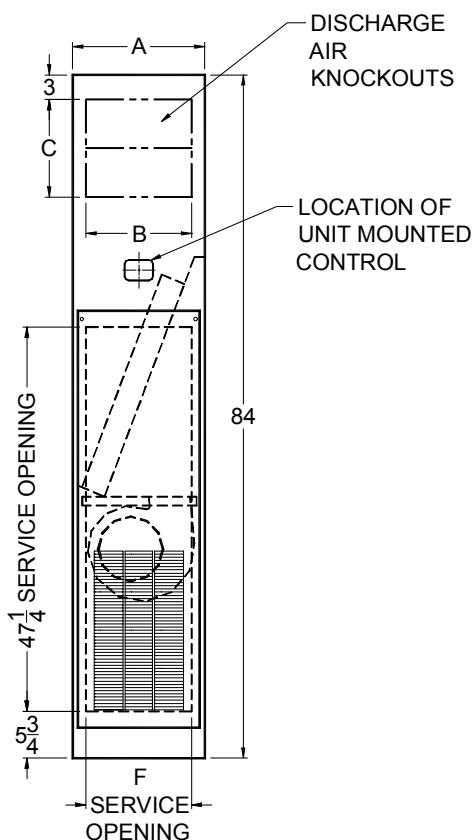
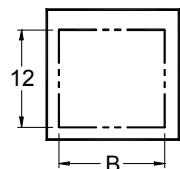
DIMENSIONS							
UNIT SIZE	A	B	C*	D 2-Pipe	D 4-Pipe	E	F
003	16 1/4	13	12	10	15	8 1/8	13
004	16 1/4	13	12	10	15	8 1/8	13
006	19 1/4	16	12	10	15	9 5/8	16
008	19 1/4	16	12	10	15	9 5/8	16
010	19 1/4	16	12	10	15	9 5/8	16
012	19 1/4	16	12	10	15	9 5/8	16

NOTE 1: Model G units will accept maximum 5/8" thickness furring material fastened either with adhesive or screws with maximum 1/4" cabinet penetration.

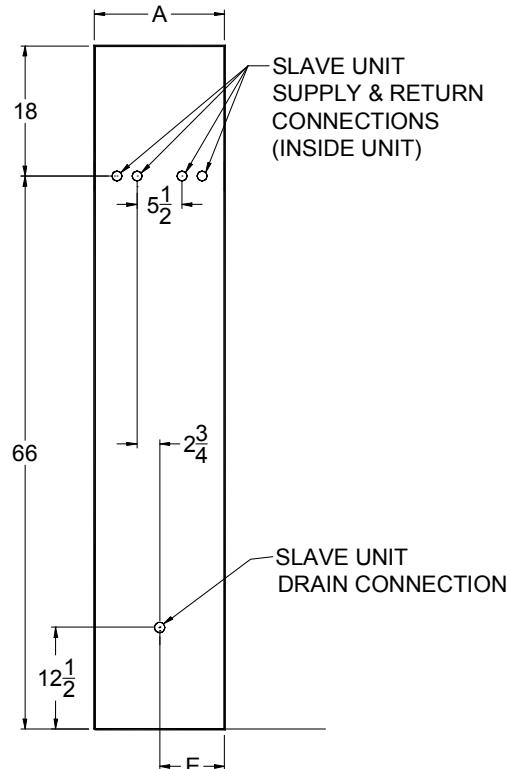
NOTE 2: Standard cabinet height may impose restrictions where ceiling dimensions are less than 7' 10". Consult factory for special cabinet heights.

NOTE 3: All risers have a 2 3/4" center to center distance from the riser next to it. On 2-pipe systems, only the three middle risers will be installed on the unit.

SLAVE UNITS



FRONT VIEW



REAR VIEW

REAR CONNECTIONS SHOWN, L. H. & R. H. CONNECTIONS AVAILABLE. CONNECTION HAND DETERMINED WHEN FACING AIR INLET

* MULTI - DISCHARGE ARRANGEMENTS C = 6"

DIMENSIONS					
UNIT SIZE	A	B	C*	E	F
003	16 1/4	13	12	8 1/8	13
004	16 1/4	13	12	8 1/8	13
006	19 1/4	16	12	9 5/8	16
008	19 1/4	16	12	9 5/8	16
010	19 1/4	16	12	9 5/8	16
012	19 1/4	16	12	9 5/8	16

NOTE 1: Model G units will accept maximum 5/8" thickness furring material fastened either with adhesive or screws with maximum 1/4" cabinet penetration.

NOTE 2: Standard cabinet height may impose restrictions where ceiling dimensions are less than 7' 10". Consult factory for special cabinet heights.

NOTE 3: All risers have a 2 3/4" center to center distance from the riser next to it. On 2-pipe systems, only the three middle risers will be installed on the unit.



Furnish and install where shown on the plans, AIRTHERM Vertical Stacked Fan Coil Units. Sizes and performances shall be as tabulated in the schedule. Unit capacities shall be certified under ARI Standard 440 for room fan coil air conditioners. Units shall meet the requirements of Underwriters Laboratories (U.L.) Standard 1995. Units shall be sound tested and rated in accordance with the methods of ARI Standard 443-71 and ASHRAE 36-62.

BASIC UNIT - Furred-in Model "G". The basic unit casing shall be constructed of heavy gauge galvanized steel reinforced for maximum rigidity and internally insulated with a minimum of 1/2", 2lb. Density glass fiber thermal and acoustic insulation. Units shall be furnished with discharge openings as shown on the plans.

MASTER/SLAVE UNITS - Shall consist of two (2) basic units, each individually controlled, installed in adjacent rooms, served by a common set of risers installed in the master unit.

PIPING RISERS - Riser positions shall be rear, left or right of air inlets as shown on the plans.

Supply and return risers shall be 1 1/4" (3/4", 1", 1 1/2", 2", 2 1/2") nominal type "M" copper swaged at the top and insulated with closed cell flexible insulation. Supply and return risers shall be connected to the coil with flexible copper connections that allow ±1/2" vertical riser movement. Hot water supply and return risers for 4-pipe systems are not insulated.

Condensate risers shall be 1 1/4" PVC and shall be provided with a coupling. Master unit factory installed risers shall have stubs for jobsite installation of copper connecting tubing to the slave unit. Slave units shall have piping packages positioned to accept connecting tubing.

RETURN AIR GRILLE - The return air grille and access panel shall be constructed of 18 gauge steel, phosphatized and painted with a light beige powder coat finish.

COILS - Coils shall be suitable for 200 PSIG maximum working pressure and shall be factory tested with 300 PSIG air pressure when the coil is submerged in warm water. Coils shall have a manual air vent. The entering air side of the cooling coil shall be completely accessible for cleaning.

SERVICE VALVES - Ball valves shall be installed in the coil supply and return piping. Valves shall be accessible by removing the discharge grille or access panel.

WIRING - U. L. approved cable assembly with quick disconnect plugs.

DRAIN PAN - U.L. approved sloped drain pan with overflow relief notch to avoid electrical components.

MOTORBOARD - The entire assembly slides out for motor and fan access. Constructed of 16 gauge steel.

FANS - Fan wheels shall be centrifugal type, DWDI, forward curved, dynamically balanced. Fan housings shall be constructed of corrosion protected steel with streamlined air inlets.

MOTOR - Each unit shall be equipped with 115/60/1 PSC 3-speed tap wound motor with integral thermal overload protection and automatic reset, having a minimum power factor of .83.

FILTER - A throw away (or cleanable foam media, or cleanable aluminum mesh) shall be mounted into a frame directly behind the return air grille, and shall be accessible by removing the grille.

ELECTRIC HEATING ELEMENTS - Shall be constructed of Nikrothal NXT resistance wire with surface temperatures a minimum of 30% below allowable operating temperatures.

Electric heating elements shall be safety protected with an automatic reset thermally operated high limit switch.

CONTROL BOX - All units have a heavy-gauge galvanized steel control box to house contactors, field wiring terminals, transformer, automatic changeover and relay where required. The control box is furnished with a solid cover and contains properly sized knockouts, conveniently located.

GROUNDING - Pressure type grounding terminals shall provide a means to easily connect with a single power source where electric heating element and motor voltage is the same.

MAGNETIC CONTACTORS - Line break, de-energizing magnetic contactors shall be furnished to break all ungrounded conductors.

FIELD WIRING TERMINALS - Field wiring terminals shall provide a means to easily connect with a single power source where electric heating element and motor voltage is the same.

FACTORY WIRING - All factory connections shall be made with thermal plastic insulated copper wires rated at 105° C.



LIMITED WARRANTY

Products are guaranteed against defects in material and workmanship to the extent that any product returned, with prior permission, and with transportation prepaid, to the factory and found to be defective, within one year from the date of installation, or 18 months from the date of shipment, will be repaired or replaced, and returned F.O.B. factory.

Under no conditions shall AIRTHERM be held liable for consequential damages or installation or repair costs.

Products of other manufacture, assembled with or accessory to these products, are subject to the warranty of their manufacturer. AIRTHERM reserves the right to make changes in design or dimensions, to add or eliminate products without prior notice.



10966 Gravois Industrial Ct.
Sunset Hills, MO. 63128

Phone: 314-849-6626
Fax: 314-849-4206
Web: www.airthermhvac.com
email: sales@airthermhvac.com

13-E-103E (3/1/17)
Replaces 13-E-103D