



MODEL UT INSTALLATION, OPERATION & MAINTENANCE MANUAL

Low Temperature
ThinWall Heating/Cooling Fan Coil
Units up to 1 Ton Capacity



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Section 1: Introduction

Thank you for choosing the ThinWall water fan coil. The products strictly comply with design and production standards to provide high quality operation, perfect performance, high reliability and good adaptability.

These units are designed to operate at water temperatures below 160°F. Operating at temperatures above 160°F may result in severe damage to the product and void the warranty.

Read this installation and maintenance manual carefully before installing and starting up the appliance. All repair or maintenance work must be performed by the technical service department or by professionally qualified personnel. Do not modify or attempt to repair the appliance as this could cause serious injury and void the manufacturer's warranty.

This instruction manual must always accompany the appliance. If it is lost or damaged, contact the local manufacturer technical service center.

Failure to comply with these recommendations will void the warranty.

- This appliance must be installed by an authorized installer.
- All repair or maintenance work must be performed by the technical service department or by a professionally qualified personnel.
- All repair or maintenance work must be performed in the manufacturer's specified period and times.
- Use genuine standard spare parts from the manufacturer for any necessary repairs.





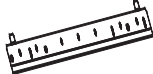

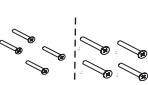





In case of water leaks, turn the master switch of the system to "OFF" and close the water taps. As soon as possible call the manufacturer's technical service department or professionally qualified personnel. Do not attempt to personally repair the appliance.

If the unit is not used for a long time, you should:

- Power off the unit.
- If there is no anti-freeze protection, drain out the water.

Packing list

Figure 1

Vertical Water Fan Coil	Installation Template	Manual	Drain Pipe
			
Brackets	Toggle bolts	Screw	Screw cap
			
electrothermal 3-way valve (optional)	Remote controller	Feet (optional)	Flexible Water Connectors
			

Section 2: Safety Precautions

To prevent injury to the users and others and avoid damage to the unit or other property, use the heat pump properly. Read this manual carefully and understand the following information.

The following terms are used throughout this manual and bring attention to the presence of potential hazards or to important information concerning the product:

⚠ DANGER Indicates an imminently hazardous situation which, if not avoided, will result in death, serious injury or substantial property damage.

⚠ WARNING Indicates an imminently hazardous situation which, if not avoided, will result in death, serious injury or substantial property damage.

⚠ CAUTION Indicates an imminently hazardous situation which, if not avoided, may result in minor injury or property damage.

NOTICE Used to notify of special instructions on installation, operation or maintenance which are important to equipment but not related to personal injury hazards.

Code Compliance

Fan coil unit installation must conform to the requirements of the local authority having jurisdiction, or in the absence of such requirements, to the National Board of Fire Underwriters regulations. Fan coil unit meets ETL listing requirement.

All electrical wiring must be in accordance with the National Electrical Code ANSI/NFPA No. 70-latest edition and any additional state or local code requirements. If an external electrical source is utilized, the fan coil unit, when installed, must be electrically grounded.

Section 3: Specifications

3.1 Specification Table

Model		UT-87	UT-135	UT-196	UT-246	UT-320
Heating Capacity*	BTU/H	8700	13500	19600	24600	32000
Water Flow Rate	GPM	1.0	1.5	2.2	2.8	3.5
Pressure Drop	PSI	1.5	1.8	3.8	4.0	4.1
Cooling Capacity**	TONS	1/4	1/2	3/4	1	1 1/4
Water Flow Rate	GPM	0.8	1.5	1.9	2.6	3.3
Pressure Drop	PSI	1.6	1.9	4	4.1	4.4
Air Volume	CFM	94	188	270	340	381
Noise	DB (A)	30	32	37	39	41
Power Supply		120V/1PH/60Hz				
Power Input	W	12	16	20	24	30
Water In/Out	NPT	3/4				
Drain	INCH	5/8				
Net Dimensions	Length	INCH	27-5/8	35-3/8	43-5/16	51-1/2
	Width		5 1/8			
	Height		26 3/8			
Shipping Dimensions	Length	INCH	29-1/8	37	44-7/8	52-13/16
	Width		7-1/8			
	Height		28-11/16			
Net Weight	LBS	35	44	53	62	73
Ship Weight	LBS	40	51	60	68	79

* Heating: Entering Water Temp. 158°F

** Cooling: Entering Water Temp. 45°F

3.2 Working Conditions

(1) Heating ambient temperature: 41-84.2°F, Inlet water temperature: 95-158°F.

(2) Cooling ambient temperature: 48.2-95°F, Inlet water temperature: 41-68°F.

3.3 Overall Dimensions (Inches)

Technical drawing of a rectangular unit, likely a cabinet or enclosure, showing front and side views with dimensions.

Front View Dimensions:

- Overall width: A
- Overall height: $29\frac{3}{16}$
- Height of the upper section: $26\frac{3}{8}$
- Height of the lower section: $3\frac{3}{8}$

Side View Dimensions:

- Top flange thickness: $5\frac{1}{8}$
- Distance from top flange to first mounting hole: $9\frac{1}{2}$
- Distance between mounting holes: $3\frac{1}{8}$
- Distance from second mounting hole to bottom flange: $12\frac{1}{2}$
- Distance from bottom flange to bottom of unit: $7\frac{5}{16}$
- Distance from bottom flange to bottom of unit (alternative measurement): $1\frac{5}{8}$
- Bottom flange thickness: $3\frac{5}{16}$

[illegible]4

Section 4: Installation

4.1 Installation Precautions

To ensure that the installation is performed correctly carefully follow the instructions indicated in this manual. Failure to follow instructions indicated not only can cause malfunctions of the appliance but also void the warranty.

It is important that the electrical installation is made in accordance with local codes, respects the data indicated in the technical sheet and is correctly earthed.

The appliance must be installed in a position that allows for routine maintenance, such as filter cleaning.

The system inlet water temperature must not exceed 160°F. Failure to comply can severely damage the unit and will void the warranty.

4.2 Positioning the Unit

Avoid installing the unit in close proximity to:

- positions subject to exposure of direct sunlight
- in proximity to sources of heat
- in damp areas or places with probable contact with water
- in places with oil fumes
- places subject to high frequencies

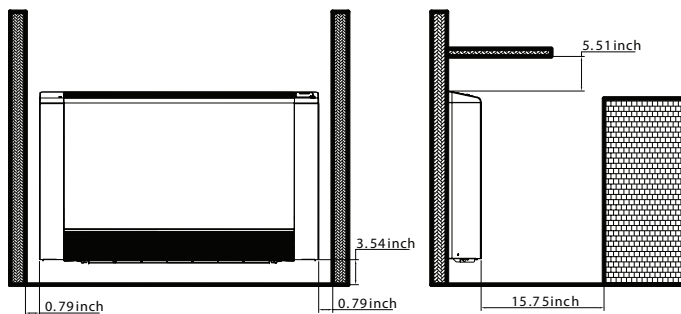
Make sure that:

- the wall on which the unit is to be installed on is strong enough to support the weight
- the part of the wall being used does not have pipes or electric wires passing through
- is free of obstacles which could interfere with the inlet and outlet air flow
- is preferably an outside perimeter wall to allow the discharge of condensation outside.

4.3 Minimum Clearances

Figure 5 indicates the minimum mounting distances between the wall-mounted cooler-convactor and furniture present in the room.

Figure 5

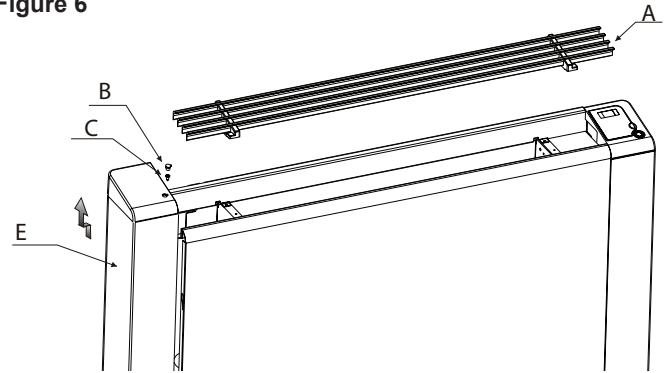


Removal of Side Panel (Fig. 6)

Dismount the upper grill (Fig. 6 Ref. A) by unscrewing the fixing screws.

Lift the cover (Fig. 6 Ref. B) that protects the screw (Fig. 6 Ref. C) and unscrew it. Move the side panel slightly and lift it out.

Figure 6



Wall installation or vertical floor

Using the paper template, trace the position of the wall (Fig. 7). Use a suitable drill to make the holes with and insert the toggle bolts (2 for each bracket) (Fig. 8 Ref. A); affix the two brackets (Fig. 8 Ref. B).

Figure 7

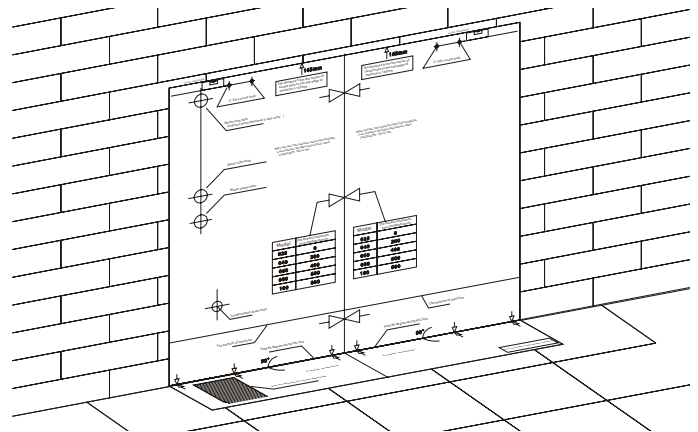
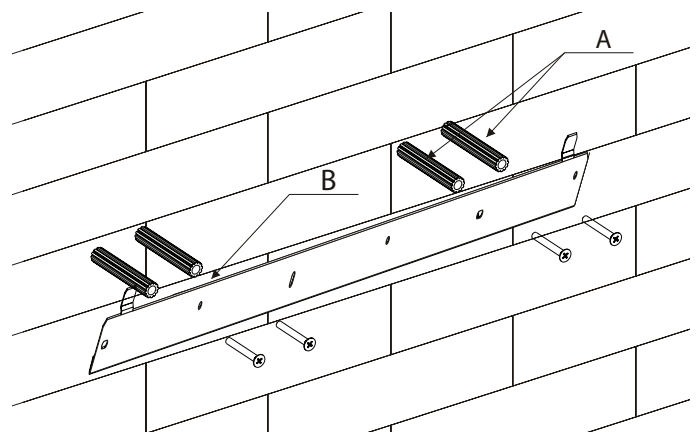


Figure 8



Section 4: Installation (continued)

4.3a Floor Installation

If installing the unit on the floor, the footing should be mounted (Feet shipped loose as optional equipment): First, lay down the unit and match up the screw holes (Ref. Fig. 10 Item A/B/C/D), finally apply four screws to each side to affix the feet. (See Fig. 9 and Fig. 10).

Figure 9

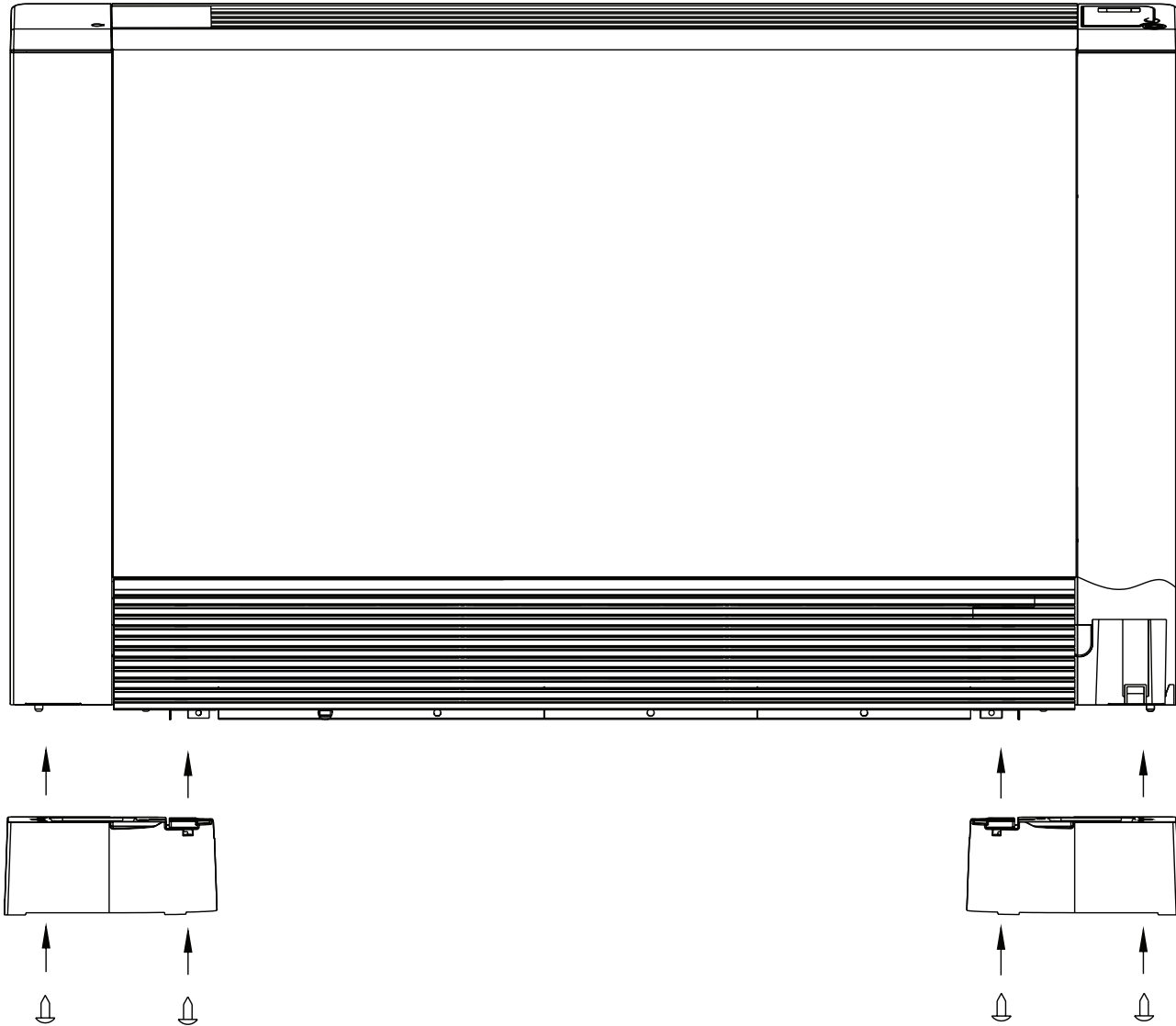
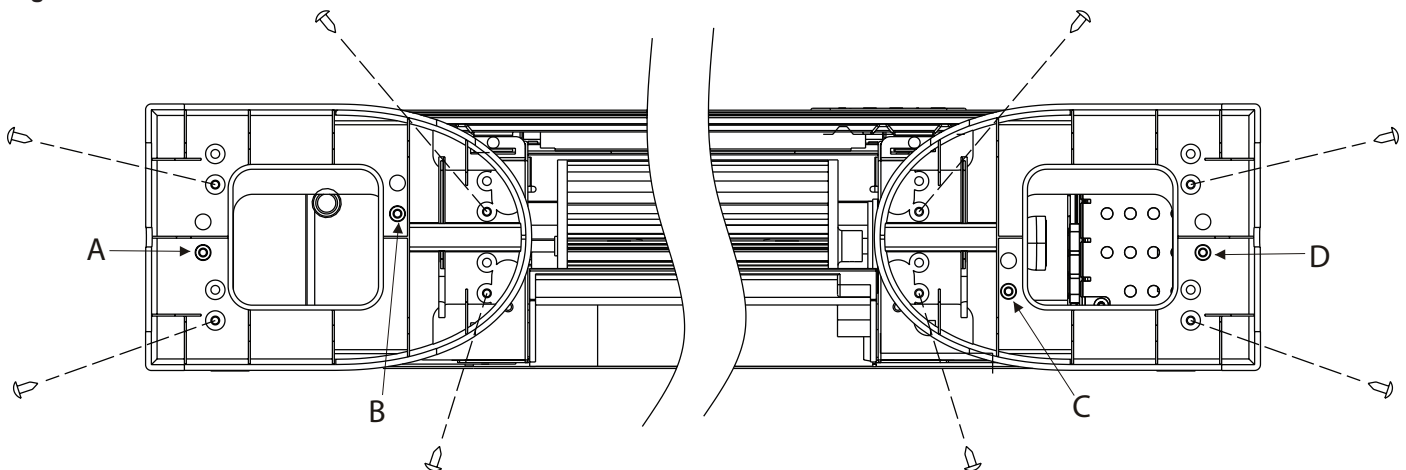


Figure 10



Section 4: Installation (continued)

Do not over-tighten the screws so that the brackets can be adjusted with a spirit level (Fig. 11).

The fully tighten the four screws to block the two brackets.

Mount the unit, checking that it fits correctly onto the brackets and checking that it is stable (Fig. 12).

Figure 11

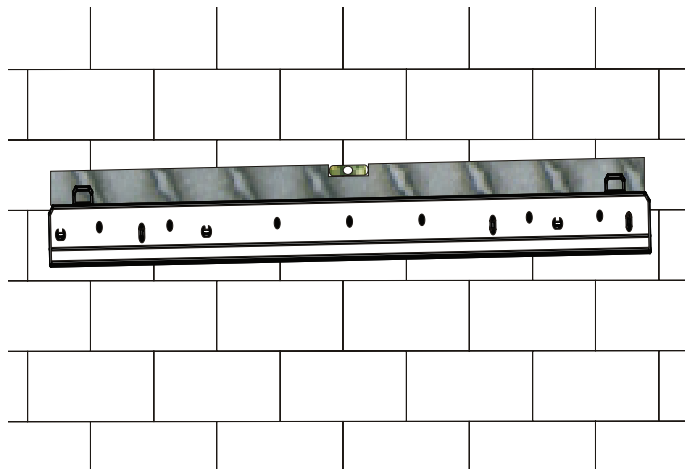
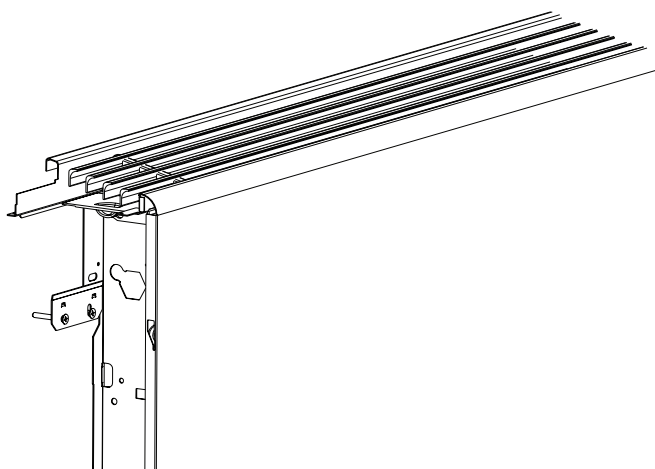


Figure 12



4.4 Water Connections

Refer to Fig. 13 and Fig. 14 to connect the inlet and outlet lines.

Figure 13 shows optional 3-way valve.

NOTICE

Piping system should be clean.

Insulate the lines after making the connections.

Y type filter should be installed in the water inlet of the unit.

Air release valve should be installed on top of the hydraulic lines to avoid air retention.

Figure 13

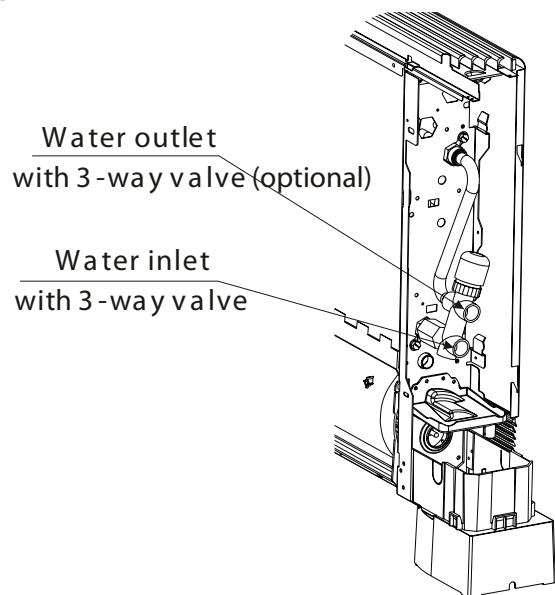
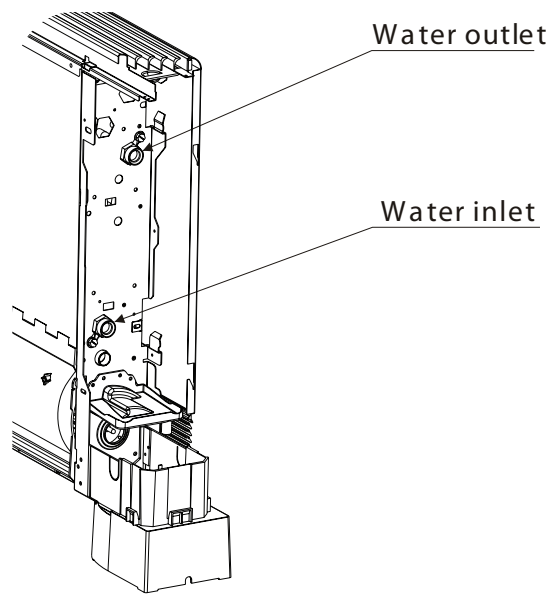


Figure 14



Section 4: Installation (continued)

Connection methods for flexible water connectors

Figure 15 Connecting method I with valve (optional)

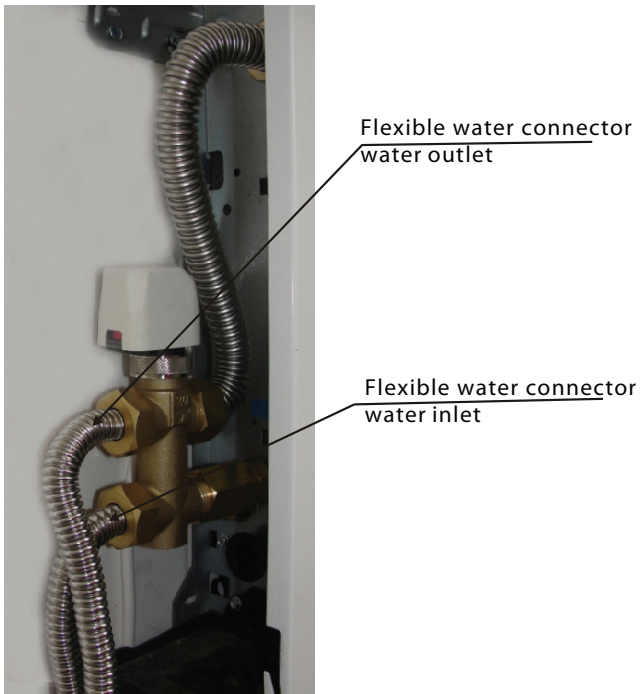


Figure 16 Connecting method II with valve (optional)

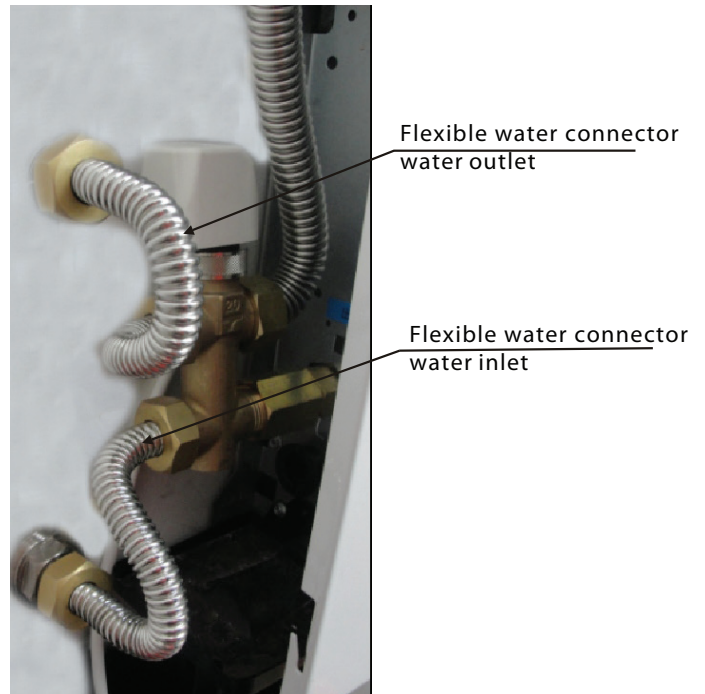


Figure 17 Connecting method I without valve

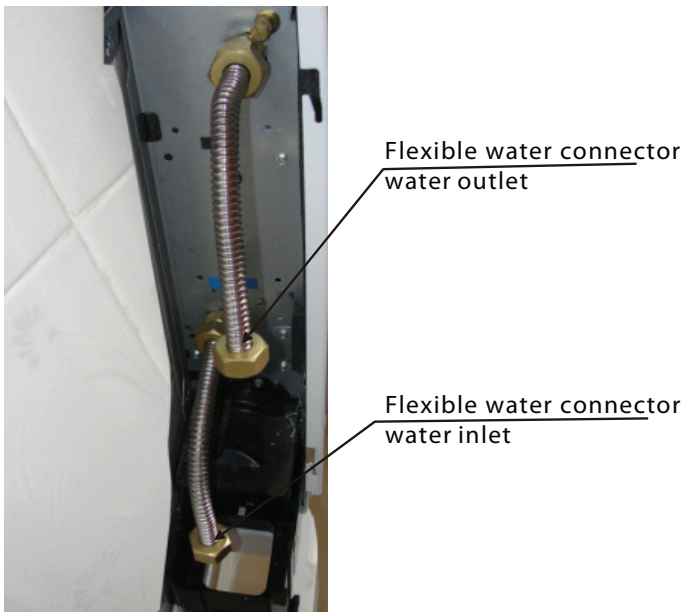
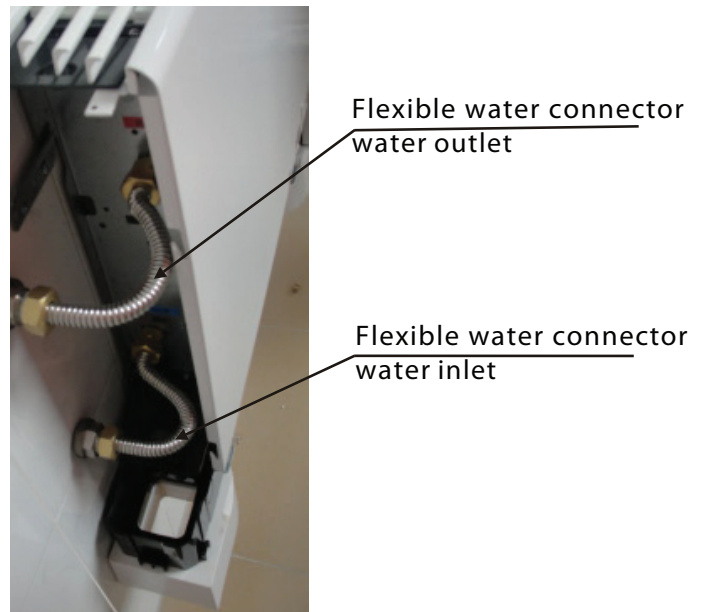


Figure 18 Connecting method II without valve



Section 4: Installation (continued)

4.5 Condensate Discharge

When mounting the condensation discharge device, connect to the condensate collection tray discharge union (Fig. 19 Ref. C) a pipe for the outflow of the liquid (Fig. 19 Ref. B) blocking it inadequately. The condensate discharge network must be suitably sized (minimum inside pipe diameter 5/8").

CAUTION If the condensation needs to be discharged into a container, it must be open to the atmosphere and the tube must not be immersed in water to avoid problems of adhesiveness and counter-pressure that would interfere with the normal outflow.

4.6 Evacuating air while filling the system

If there is no electric power and the thermo-valve has already been powered use the special cap to press the valve stopper to open it.

Start filling by slowly opening the water system filling tap. Use a screwdriver to unscrew the side air vent valve (Fig. 20 Ref. A). When water starts coming out of the air vent of the appliance, close them and continue filling until each reaching the nominal value for the system.

Check the hydraulic seal of the gaskets.

It is advisable to repeat these operations after the appliance has been running for a few hours and periodically check the pressure of the system.

Figure 19

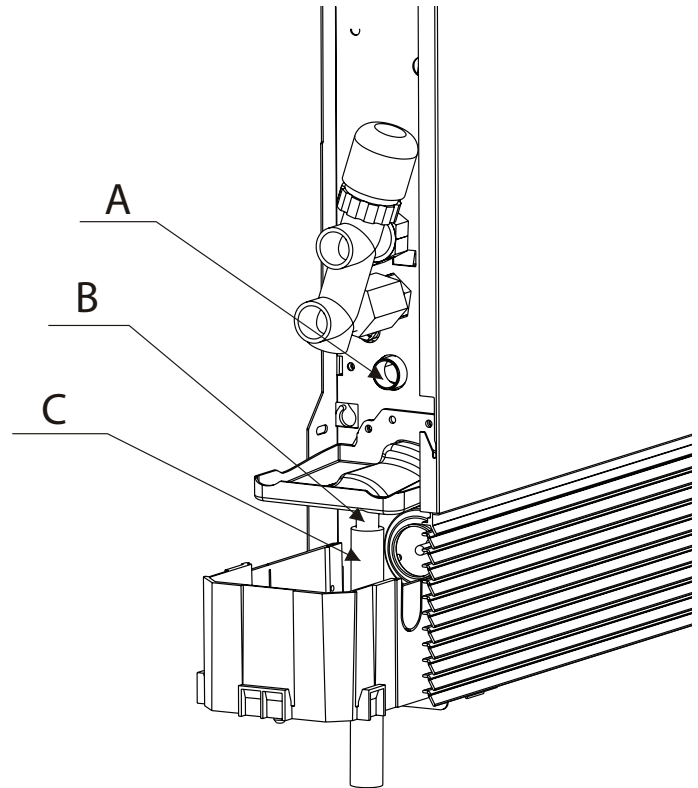
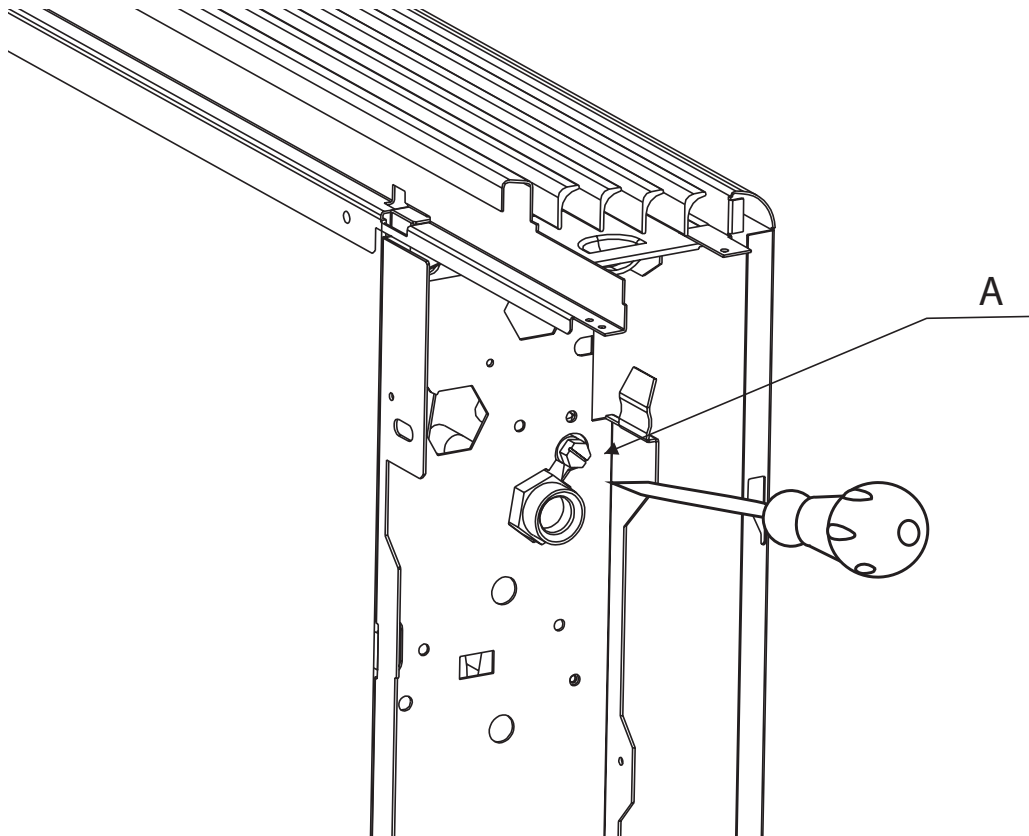
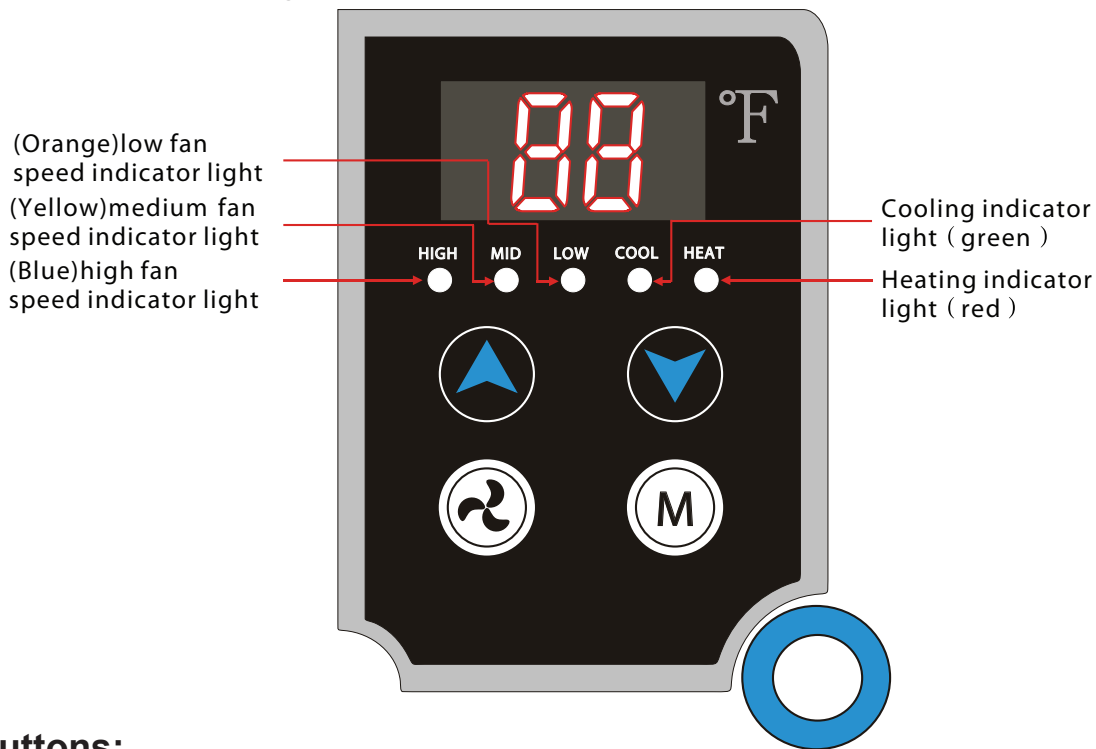


Figure 20



Section 5: Start-Up and Operation

5.1 Control Functionality



About buttons:



ON/OFF BUTTON.
Pressing this button will start up or shut down the unit.



Press this button and select the mode you want set:

Cooling mode: cooling indicator light stays on (green)

Heating mode: heating indicator light stays on (red)

Automatic mode: cooling indicator light and heating indicator light flashes in turn

Ventilating mode: cooling and heating indicator lights are off, the fan indicator light stays on according to the chosen fan speed

Dehumidifying mode: cooling indicator light stays on for 2 seconds and off for 1 second

Note: Changes of mode can only be done on main interface.



Press this button to set the fan speed

High fan speed: high fan speed indicator light stays on (blue)

Medium fan speed: medium speed indicator light stays on (yellow)

Low fan speed: low speed indicator light stays on (orange)

Automatic: high fan speed indicator light, medium fan speed indicator light and low fan speed indicator light flashes in turn

Note: Changes of fan speed can only be done on main interface. You cannot choose the automatic fan speed when in ventilating mode. When in dehumidifying mode, the fan speed is fixed at low speed.



Check the set temperature of unit by pressing this button once.

Increase the set temperature by pressing this button again.



Check the set temperature of unit by pressing this button once.

Decrease the set temperature by pressing this button again.

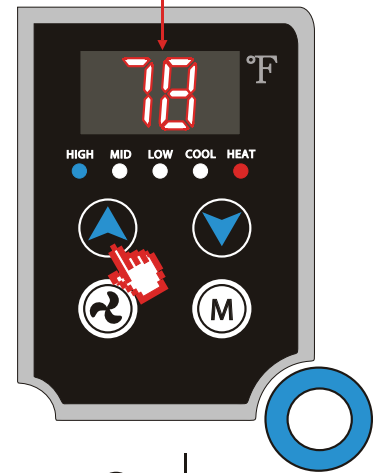
Section 5: Start-Up and Operation (continued)

5.2 Temperature Setting

When on the main interface of heating, cooling and automatic mode, you can press ▲ or ▼ once to check the set temperature. Press ▲ or ▼ again to increase or decrease the set temperature. Press (M), (F) or ON/OFF button to change mode, fan speed or shut down the unit and save settings.

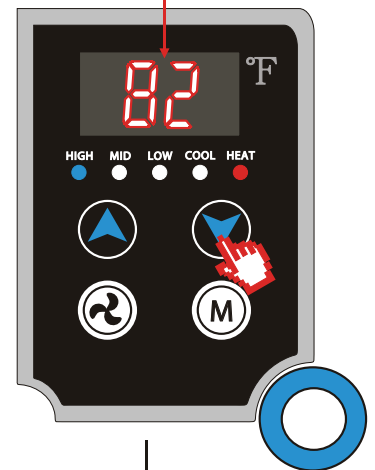
▲ or ▼ is invalid when the unit is in ventilating mode or dehumidifying mode.

Indoor ambient temperature



Press “▲” or “▼”
to check the setting
temperature of
current mode.

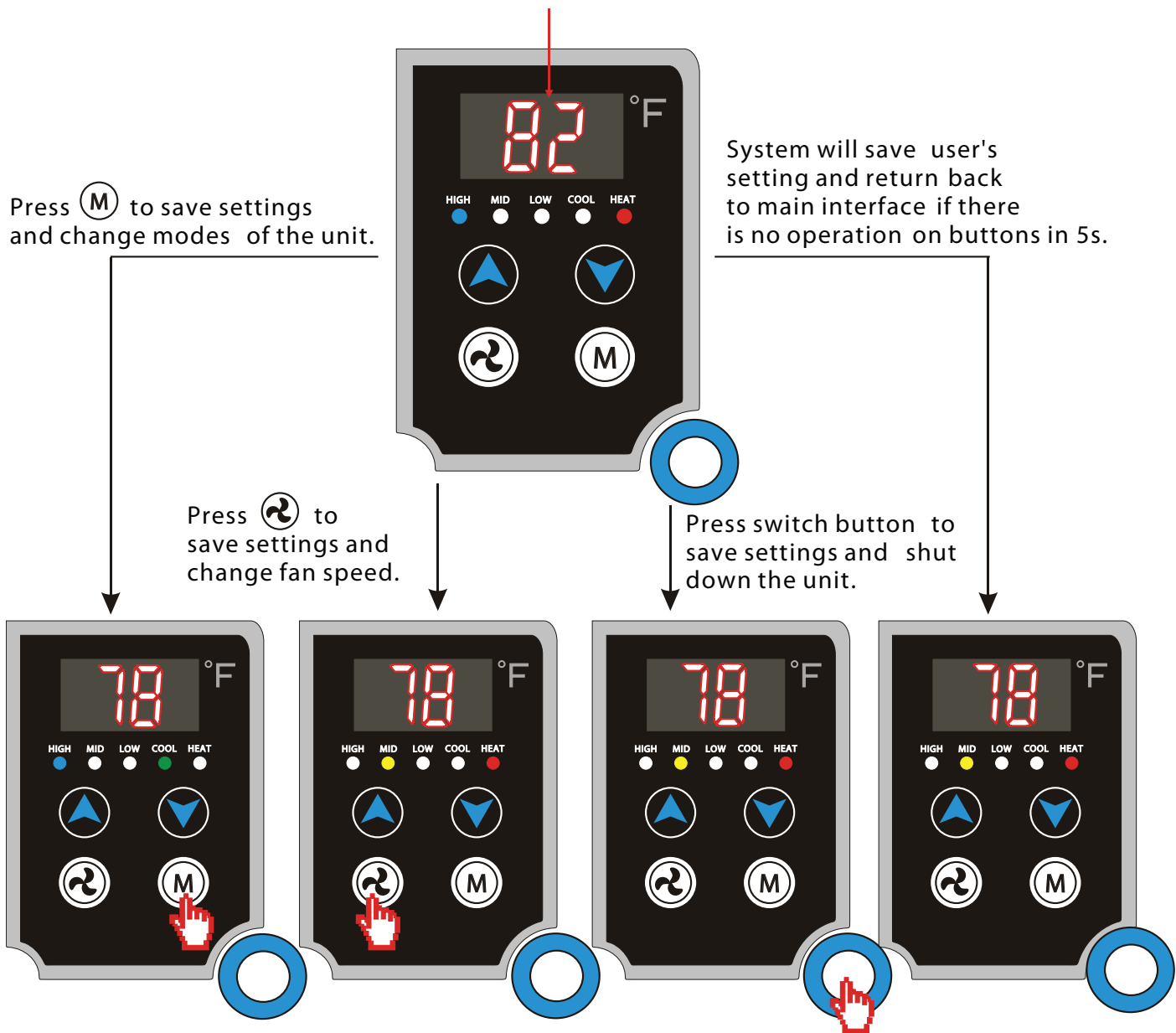
Set temperature in heating mode



Press “▲” or “▼”
to set the setting
temperature of
current mode.

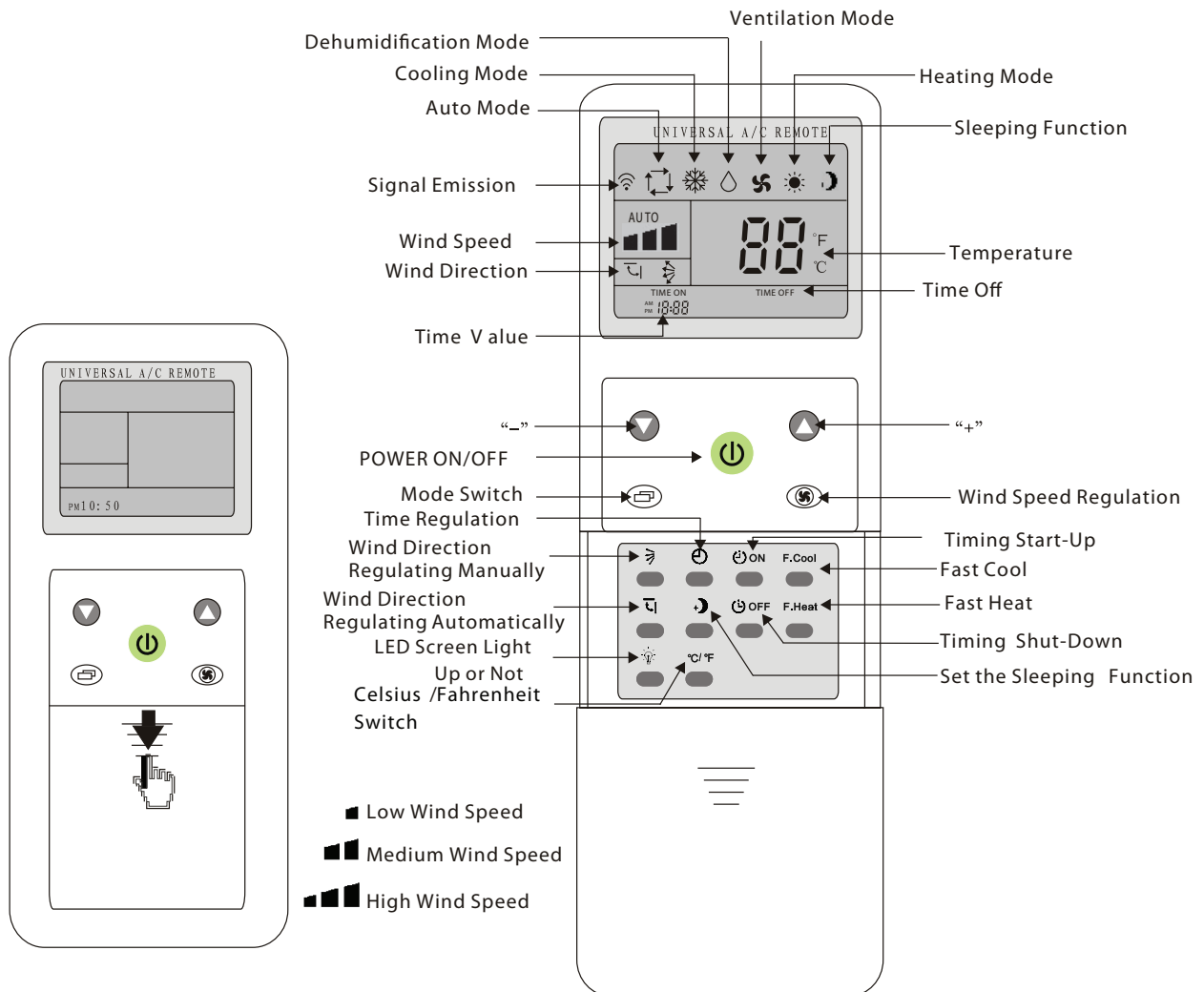
Section 5: Start-Up and Operation (continued)

Set temperature in heating mode



Section 5: Start-Up and Operation (continued)

5.3 Using the Remote Control



POWER ON/OFF

Press this key to start up or shut down the unit

MODE



Mode Switch

Press this key to switch the mode among Auto, Cooling, Dehumidifying, Ventilating and Heating.

FAN

Fan Speed



Press this key to switch the fan speed among High, Medium, Low and Auto.



Press this button to increase the set value.



Press this button to decrease the set value.

NOTICE

Take out the batteries if you do not use the remote control for a long period of time. Take out the batteries for 35 minutes if there is a failure in the program of the remote controller. After 35 minutes, replace the batteries and the remote control should resume operation.



Section 5: Start-Up and Operation (continued)

Functioning of “F.Cool” and “F.Heat”


By pressing the key “F.Cool”, the system will automatically set to the cooling mode with high fan speed.

By pressing the key “F.Heat”, the system will automatically set to the heating mode with high fan speed.


Time Setting

Press and hold the key  until the time value flashes, then you can adjust the current time value by press the key “+” or “-”. To save the setting above, press the  key again.

Timing Start-Up or Timing Shut-Down

 **ON** This key is available only when the unit is POWER OFF, with no interruption of power supply.


TIME ON/1 One hour after setting Timing Start-Up, the unit will automatically start up. The number shown indicates amount of hours prior to start up.

 **OFF** This key is available when the unit is POWER ON.



TIME OFF/1 One hour after setting Timing Shut-Down, the unit will automatically shut down.


The range of timing is from 1 hour to 11 hours. If the setting value is over 11 hours, the time setting will be cancelled.

Sleep Function

(1) To start or cancel the sleep function, please press the key .

(2) The sleep function can only be set in the heating or cooling mode.


(3) When the sleep function is activated, the icon  will be shown at the top right corner of the LCD screen on the remote. Meanwhile, the “**TIME OFF**” and “**7**” will be shown at the lower right corner of the LCD screen. This means the unit will automatically shut down 7 hours after the setting. To change the timing number or to cancel the timing function, press the key  **OFF**.

(4) 1 hour after setting the sleep function, the fan speed will automatically change to the low fan speed. To change the fan speed press .

(5) 2 hours after setting the sleep function in the cooling mode, the set temperature will increase 1°C or about 2°F per hour.

(6) 3 hours after setting the sleep function in the heating mode, the set temperature will decrease 1°C or about 2°F per hour.

Switch to Celsius or Fahrenheit

Press the  key.

LED Screen Light Up or Not

To illuminate or shut off the LED Screen press the key .

5.4 Adjustable Parameters

Setting	Default
Cooling temperature	75.2°F
Heating temperature	82.4°F
Automatic setting temperature	71.6°F

Section 6: Maintenance and Trouble Shooting

6.1 Maintenance

⚠WARNING Cut off power supply before cleaning or maintaining the unit.

To guarantee reliable service and comfort, it is suggested to maintain and clean the unit every 6 months.

Take the following steps to clean up the filter regularly:

(1) Lift the grill (A) upward (Fig. 21), then pull out the grill (Fig. 22).

(2) Remove the grill (Fig. 23 and Fig. 24) and take out filter (Fig. 25), then wash the filter with water (Fig. 26).

Figure 21

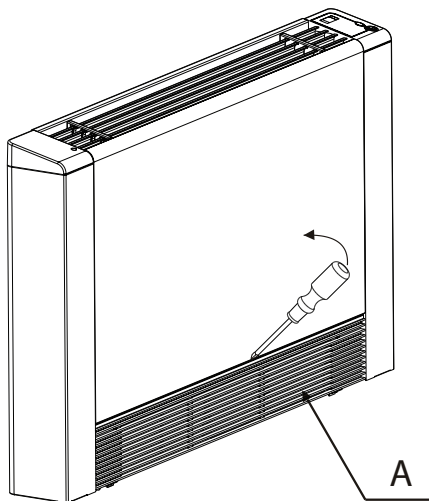


Figure 23

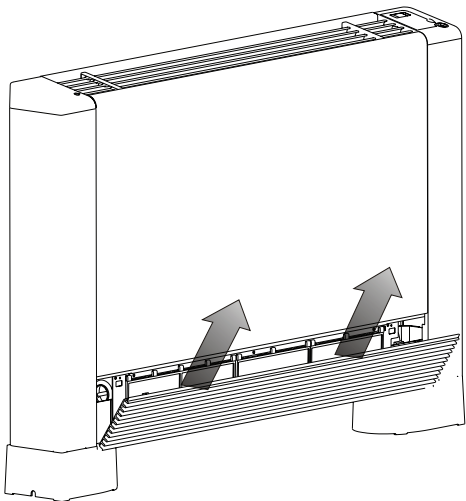


Figure 22

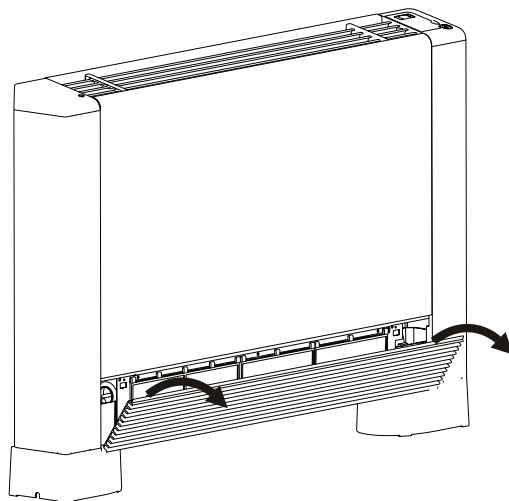


Figure 24

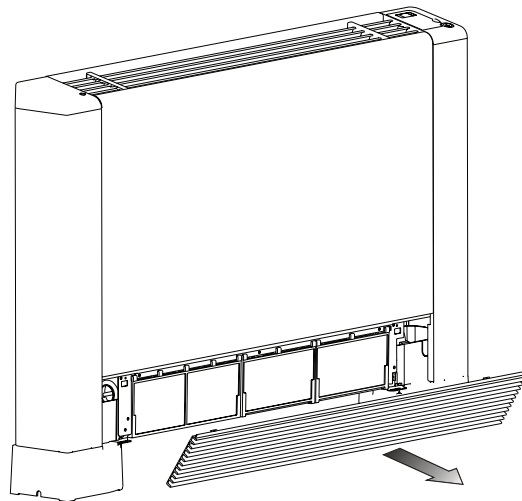


Figure 25

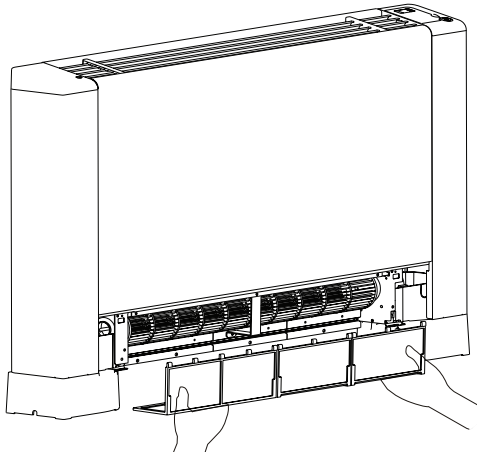
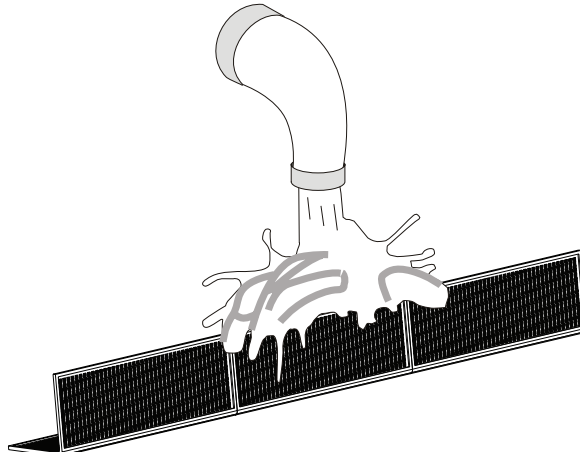


Figure 26



Section 6: Maintenance and Trouble Shooting (continued)

- (3) Set the filter net and the air return grill to the original place. (Fig. 27).
- (4) Clean up the outer unit with a soft, damp rag (Fig. 28). To protect the paint-coat of the unit, do not use a rough sponge or corrosive detergent.

Figure 27

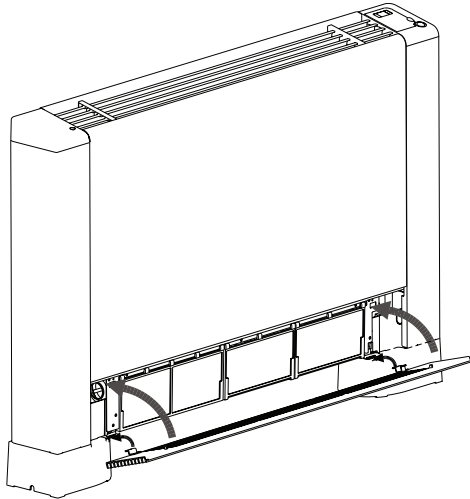
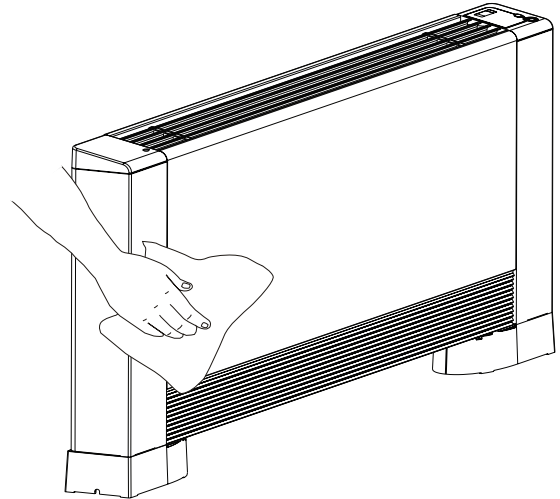


Figure 28

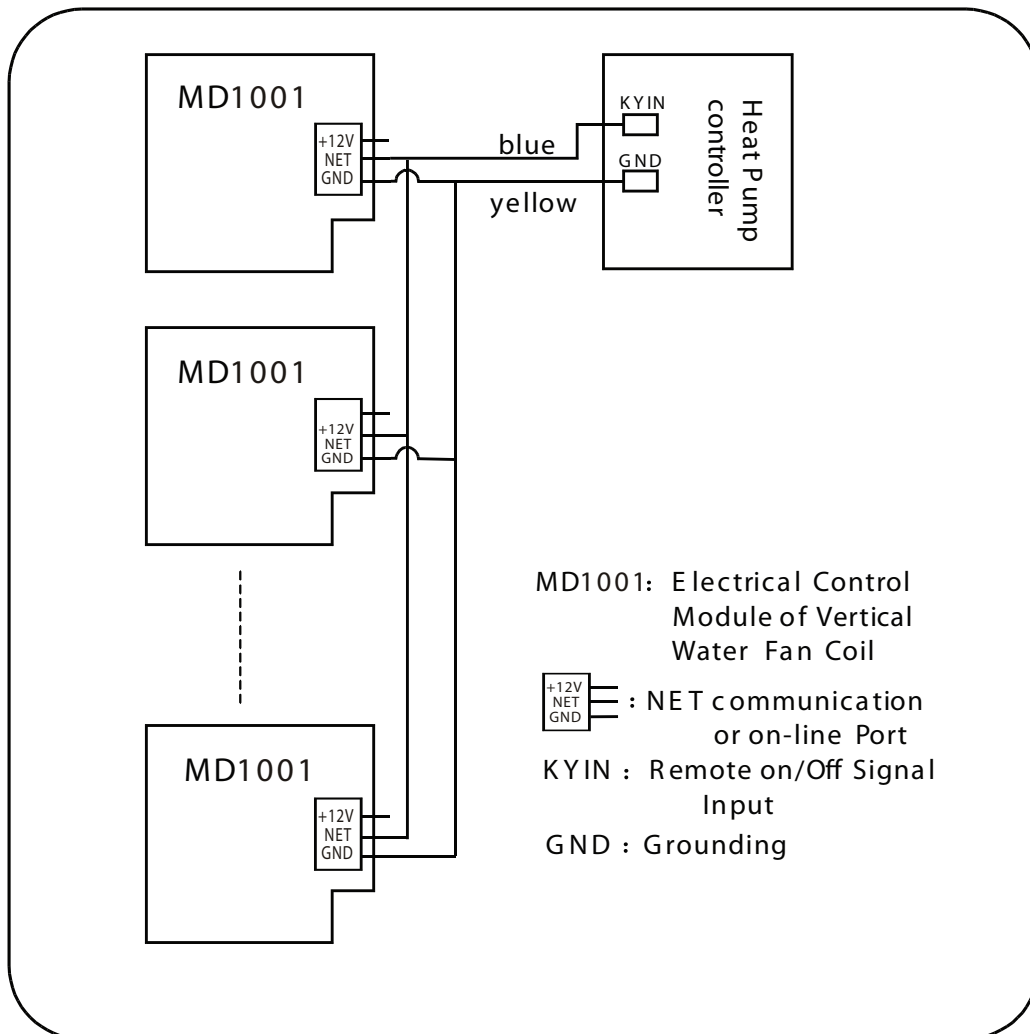


6.2 Trouble Shooting

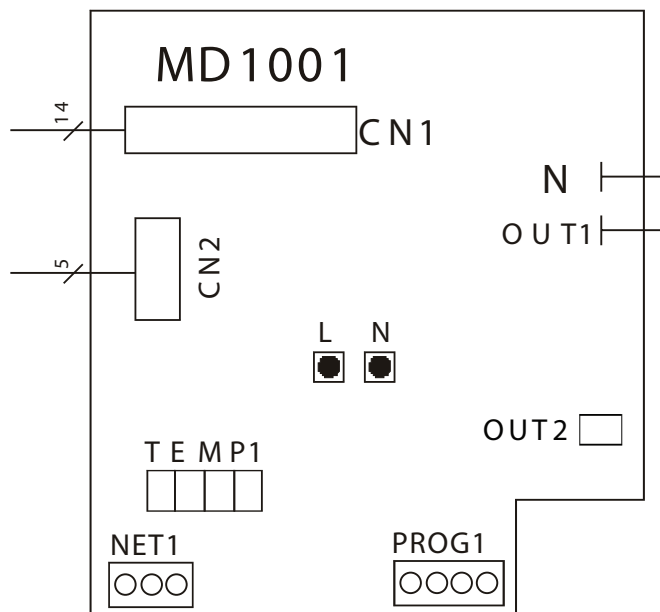
Malfunction	Code	Cause	Measures
Indoor ambient temperature sensor	P4	Ambient temperature sensor is in open circuit or short circuit	Check or replace the ambient temperature sensor
Coil temperature sensor	P5	Coil temperature sensor is in open circuit or short circuit	Check or replace the coil temperature sensor
Motor feedback signal	E0	Feedback wire is not inserted well or Fan motor failure	Check the feedback wire or replace the motor

Section 7: Wiring

7.1 Networking Wiring Diagram

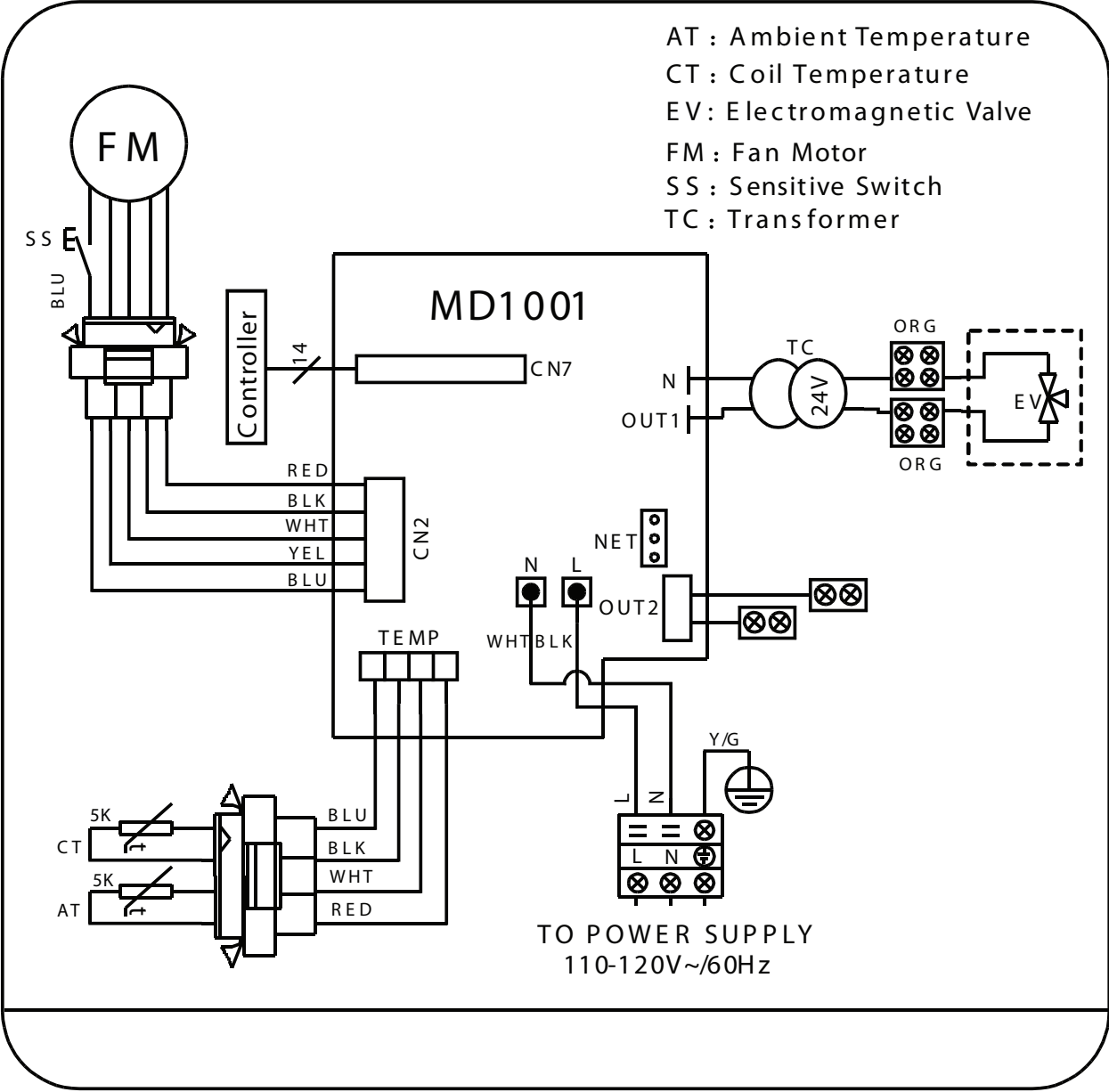


7.2 PCB I/O port



Section 7: Wiring (continued)

7.3 Wire Connection



Signal	Meaning
CN2	DC Fan Motor
OUT2*	Output without connecting power, dry contact
CN1	To wire controller (LED)
PROG1	Program burn
TEMP1	To ambient and coil temperature
OUT1	To electromagnetic valve
L	Live wire
N	Neutral wire
NET1	Communicate or On-line

*End switch to energy source



Limited Warranty **ThinWall Fan Coil**

The Manufacturer warrants to the original owner at the original installation site that the Product will be free from defects in material or workmanship for a period not to exceed five (5) years from startup. If upon examination by the Manufacturer the Product is shown to have a defect in material or workmanship during the warranty period, the Manufacturer will repair or replace, at its option, that part of the Product which is shown to be defective. This limited warranty does not apply:

- (a) if the Product has been subjected to misuse or neglect, has been accidentally or intentionally damaged, has not been installed, maintained or operated in accordance with the furnished written instructions, or has been altered or modified in any way.
- (b) to any expenses, including labor or material, incurred during removal or reinstallation of the Product.
- (c) to any workmanship of the installer of the Product.

This limited warranty is conditional upon:

- (a) shipment, to the Manufacturer, of that part of the Product thought to be defective. Goods can only be returned with prior written approval from the Manufacturer. All returns must be freight prepaid.
- (b) determination, in the reasonable opinion of the Manufacturer, that there exists a defect in material or workmanship.

Repair or replacement of any part under this Limited Warranty shall not extend the duration of the warranty with respect to such repaired or replaced part beyond the stated warranty period.

THIS LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EITHER EXPRESS OR IMPLIED, AND ALL SUCH OTHER WARRANTIES, INCLUDING WITHOUT LIMITATION IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY DISCLAIMED AND EXCLUDED FROM THIS LIMITED WARRANTY. IN NO EVENT SHALL THE MANUFACTURER BE LIABLE IN ANY WAY FOR ANY CONSEQUENTIAL, SPECIAL, OR INCIDENTAL DAMAGES OF ANY NATURE WHATSOEVER, OR FOR ANY AMOUNTS IN EXCESS OF THE SELLING PRICE OF THE PRODUCT OR ANY PARTS THEREOF FOUND TO BE DEFECTIVE. THIS LIMITED WARRANTY GIVES THE ORIGINAL OWNER OF THE PRODUCT SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS WHICH MAY VARY BY EACH JURISDICTION.

Terms and Conditions of Sale

Ordering

Send or fax all orders (\$50.00 minimum billing) to:

Mestek
260 North Elm Street
Westfield, MA 01085
Tel. (413) 564-5530
Fax (413) 564-5815

Prices

Published trade prices in effect at time of receipt of order at our office are firm provided the complete order is released by credit for fabrication and shipment.

Terms

Payment terms are 2% 15 Prox. Net 16th.

Prepaid freight or cartage charges paid by us are not subject to cash discount.

Taxes

The prices listed herein exclude Federal, State, or Municipal Tax applicable to the transaction. Such taxes, where applicable to the transaction, should be paid directly to the governing authority by the purchaser.

Valid Orders

An order is not valid until acknowledged by the Manufacturer.

Claims

As all goods are shipped at buyer's risk they should be examined carefully before signing transportation delivery receipts. If transportation company tenders delivery of goods in bad order, buyer should insist on transportation agent making notation of conditions on delivery receipt and request an inspection within 48 hours, thus enabling buyer to secure prompt payment of transportation claims filed by him for value of damaged material.

The responsibility of this Company ceases upon delivery of goods in good order to transportation companies. All orders are accepted subject to delays on account of government requirements, strikes, accidents, or other causes beyond our control.

Minimum Orders

Orders with an invoice of less than \$50.00 will be invoiced at \$50.00.

Returned Goods

Goods must not be returned except by written permission, from the factory, and when so returned will be accepted only as stated in the following conditions:

1. Special material is not subject to return.
2. All transportation charges for returned goods must be prepaid by the shipper.
3. Standard catalogued products may be returned upon written permission. After inspection at the factory, if they are found to be in good condition they will be accepted for credit, subject to a 25% handling charge, plus inbound and outbound freight.
4. No goods will be accepted for return more than 6 months after shipment.

Freight Terms

Within U.S.: less than \$30,000.00 net: F.O.B., Farmville, North Carolina, freight not allowed.

\$30,000.00 net or higher: full freight allowed, except to Alaska and Hawaii.



IN UNITED STATES: 260 NORTH ELM ST. WESTFIELD, MA 01085 800-465-8558 / FAX (413) 564-5815
IN CANADA: 7555 TRANMERE DRIVE, MISSISSAUGA, ONTARIO, L5S 1L4 (905) 670-5888 / FAX (905) 670-5782