

WDF Direct-Fired Gas Heaters Technical Guide



**A COST-EFFECTIVE, RELIABLE HEATING SOLUTION FOR
COMMERCIAL, INSTITUTIONAL, AND INDUSTRIAL APPLICATIONS**



Since 1875, L.J. Wing has been providing cost effective, reliable heating solutions. Our proven WDF series of direct-fired heaters add warm, fresh and clean air to your work environment for greater comfort and productivity. This technical guide will help you select the proper WDF heater for your application. If you have questions, please contact your local L.J. Wing representative; he will be glad to assist you.



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www.ljwing.com

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SELECTION AND MODEL DESCRIPTION

Selection Procedure and Example

- Determine the required amount of replacement air in SCFM by computing the total volume of air being exhausted. (Note: For restaurant applications, it is recommended that the unit be sized for 90% of the exhaust air to minimize food odors.)
- Determine the static pressure losses from any accessories and the burner from the Air Pressure Drop Tables on page 6.
- Add the result of Step 2 to the given air external static pressure loss for any attached ducts to obtain the total external air static pressure loss for the unit.
- Enter Air Delivery Table with SCFM of step 1 and the total external air static pressure loss for the unit of step 3 to select the model size and motor HP required.
- Calculate the required air temperature rise, ATR, through the unit by subtracting the winter design temperature, WDT, from the desired indoor temperature, DIT:
 $ATR = DIT - WDT$
- Calculate the required burner heat input rate, MBH Input, using the Burner Performance tables of page 7 or use the following formula:
 $MBH = (0.6210 \times SCFM \times ATR) / (460 + ATR + WDT)$
- Choose cabinet arrangement from page 16.
- Develop unit model number using description shown below.

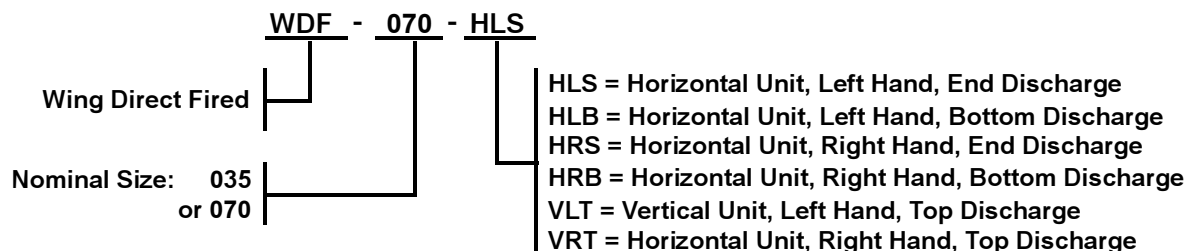
Example:

Select WDF unit for:
 SCFM = 3000
 WDT = -10 degrees F
 DIT = 70 degrees F
 Duct static pressure loss = 0.75 inches w.c.
 Accessories: Filter section with 1" pleated filters

Solution:

- SCFM = 3000 as given.
- From Air Pressure Drop Tables, air static pressure loss are:
 For 1" pleated filter = 0.15 inches w.c.
 For burner: 0.680 inches w.c.
- Total external air static pressure loss =
 $0.75 + 0.15 + 0.68 = 1.58$ inches w.c.
- From Air Delivery Table at SCFM = 3000 and Total Static Pressure loss = 1.58 inches w.c., select Model 035 with 3 HP motor.
- $ATR = 70 - (-10) = 80$ degrees F.
- Calculate required burner heat input rate:
Using formula:
 $MBH \text{ input} = (0.6210 \times 3000 \times 80) / (460 + 80 + (-10)) = 281$
Using tables:
 Base rate for -40 degrees F: 298 MBH
 Correction factor for WDT = -10 and ATR = 70: BICF = 0.943.
 $MBH \text{ input} = 298 \times 0.943 = 281$
- Cabinet arrangement HRS is selected.
- Model number is WDF-035-HRS.

Model Number Description



PERFORMANCE

Air Delivery Table

Unit Model	SCFM	Motor HP at Total Static Pressure (inches w.c.)									
		1 ¹ / ₄ "	1 ¹ / ₂ "	1 ³ / ₄ "	2"	2 ¹ / ₄ "	2 ¹ / ₂ "	2 ³ / ₄ "	3"	3 ¹ / ₄ "	3 ¹ / ₂ "
Model 035 10 x 10 Wheel	2000	1	1 ¹ / ₂	1 ¹ / ₂	—	—	—	—	—	—	—
	2250	1 ¹ / ₂	1 ¹ / ₂	1 ¹ / ₂	2	2	—	—	—	—	—
	2500	1 ¹ / ₂	2	2	2	3	3	3	—	—	—
	2750	2	2	3	3	3	3	3	3	5	5
	3000	2	3	3	3	3	3	5	5	5	5
	3250	3	3	3	3	5	5	5	5	5	5
	3500	3	3	3	5	5	5	5	5	5	5
Model 070 12 x 12 Wheel	3750	3	3	3	3	—	—	—	—	—	—
	4000	3	3	3	3	5	—	—	—	—	—
	4250	3	3	5	5	5	5	—	—	—	—
	4500	3	5	5	5	5	5	5	5	7 ¹ / ₂	—
	4750	—	—	5	5	5	5	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂
	5000	—	—	—	5	5	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂
	5250	—	—	—	—	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂
	5500	—	—	—	—	—	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂
	5750	—	—	—	—	—	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	—	—
	6000	—	—	—	—	—	—	—	—	—	—
	6250	—	—	—	—	—	—	—	—	—	—
	6500	—	—	—	—	—	—	—	—	—	—
6750	—	—	—	—	—	—	—	—	—	—	
7000	—	—	—	—	—	—	—	—	—	—	
Model 070 15 x 15 Wheel	3750	—	—	—	—	—	—	—	—	—	—
	4000	—	—	—	—	—	—	—	—	—	—
	4250	—	—	—	—	—	—	—	—	—	—
	4500	—	—	—	—	—	—	—	—	—	—
	4750	3	3	—	—	—	—	—	—	—	—
	5000	3	3	5	—	—	—	—	—	—	—
	5250	3	5	5	5	—	—	—	—	—	—
	5500	3	5	5	5	5	—	—	—	—	—
	5750	5	5	5	5	5	—	—	—	—	—
	6000	5	5	5	5	5	7 ¹ / ₂	7 ¹ / ₂	—	—	—
	6250	5	5	5	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	—	—	—
	6500	5	5	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	—	—
6750	5	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	10	—	
7000	5	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	7 ¹ / ₂	10	10	10	

PERFORMANCE

Air Pressure Drop Table

Air Pressure Drop for Options (inches w.c.)												
Unit Mode	SCFM	Inlet Hood			Filter Section							
		No Filter	With 1" Cleanable Filters	With 2" Cleanable Filters	No Filters	With 1" TAW Filters	With 1" Pleated Filters	With 1" Cleanable Filters	With 2" TAW Filters	With 2" Pleated Filters	With 2" Cleanable Filters	Discharge Nozzle
035	2000	0.010	0.044	0.050	0.010	0.030	0.055	0.024	0.030	0.028	0.035	0.130
	2250	0.010	0.060	0.070	0.010	0.042	0.080	0.035	0.045	0.045	0.048	0.160
	2500	0.010	0.079	0.090	0.010	0.050	0.105	0.046	0.060	0.063	0.060	0.200
	2750	0.010	0.095	0.110	0.010	0.062	0.125	0.056	0.075	0.078	0.073	0.240
	3000	0.010	0.115	0.130	0.010	0.073	0.150	0.067	0.090	0.095	0.085	0.290
	3250	0.010	0.130	0.150	0.010	0.083	0.175	0.078	0.105	0.113	0.098	0.340
	3500	0.010	0.148	0.170	0.010	0.093	0.200	0.088	0.120	0.130	0.110	0.390
070	3750	0.009	0.060	0.040	0.000	0.065	0.100	0.048	0.060	0.105	0.058	0.170
	4000	0.010	0.065	0.055	0.000	0.078	0.120	0.060	0.075	0.120	0.070	0.190
	4250	0.012	0.073	0.070	0.000	0.090	0.139	0.072	0.088	0.140	0.081	0.220
	4500	0.013	0.080	0.080	0.000	0.102	0.158	0.083	0.100	0.155	0.092	0.240
	4750	0.014	0.090	0.095	0.000	0.115	0.175	0.095	0.114	0.175	0.105	0.270
	5000	0.015	0.100	0.110	0.000	0.125	0.194	0.110	0.128	0.190	0.118	0.300
	5250	0.017	0.110	0.125	0.000	0.138	0.213	0.120	0.140	0.205	0.130	0.330
	5500	0.018	0.125	0.135	0.000	0.150	0.231	0.133	0.153	0.225	0.140	0.370
	5750	0.019	0.135	0.150	0.000	0.163	0.250	0.145	0.168	0.245	0.153	0.400
	6000	0.021	0.150	0.163	0.000	0.175	0.269	0.158	0.180	0.260	0.165	0.310
	6250	0.022	0.170	0.175	0.000	0.185	0.275	0.170	0.192	0.275	0.178	0.330
	6500	0.024	0.185	0.190	0.000	0.200	0.305	0.183	0.205	0.295	0.189	0.360
	6750	0.025	0.195	0.205	0.000	0.210	0.325	0.195	0.220	0.310	0.200	0.390
7000	0.026	0.210	0.215	0.000	0.223	0.345	0.210	0.232	0.330	0.212	0.420	

Burner	
Model	Air Pressure Drop (inches w.c.)
035	0.680
070	0.710

PERFORMANCE

Burner Performance Table

		Burner Heat Input Rate (MBH) at Air Temperature Rise (degrees F)						
Unit Size	SCFM	70° F	80° F	90° F	100° F	110° F	120° F	130° F
Model 035	2000	177	199	219	239	258	276	294
	2250	200	224	247	269	290	311	330
	2500	222	248	274	299	322	345	367
	2750	244	273	301	328	354	380	404
	3000	266	298	329	358	387	414	440
	3250	288	323	356	388	419	449	477
	3500	311	348	384	418	451	483	514
Model 070	3750	333	373	411	448	483	518	550
	4000	355	397	438	478	516	552	587
	4250	377	422	466	508	548	587	624
	4500	399	447	493	537	580	621	661
	4750	421	472	521	567	612	656	697
	5000	444	497	548	597	644	690	734
	5250	466	522	575	627	677	725	771
	5500	488	546	603	657	709	759	807
	5750	510	571	630	687	741	794	844
	6000	532	596	658	717	773	828	881
	6250	554	621	685	746	806	863	917
	6500	577	646	712	776	838	897	954
	6750	599	671	740	806	870	932	991
	7000	621	696	767	836	902	966	1027

Burner Heat Input Rate Correction Factors

WDT deg. F	Air Temperature Rise - degrees F						
	70	80	90	100	110	120	130
-40	1.000	1.000	1.000	1.000	1.000	1.000	1.000
-30	0.980	0.980	0.981	0.981	0.981	0.982	0.982
-20	0.961	0.962	0.962	0.963	0.964	0.964	0.965
-10	0.942	0.943	0.944	0.945	0.946	0.947	0.948
0	0.925	0.926	0.927	0.929	0.930	0.931	0.932
10	0.907	0.909	0.911	0.912	0.914	0.915	0.917
20	0.891	0.893	0.895	0.897	0.898	0.900	0.902

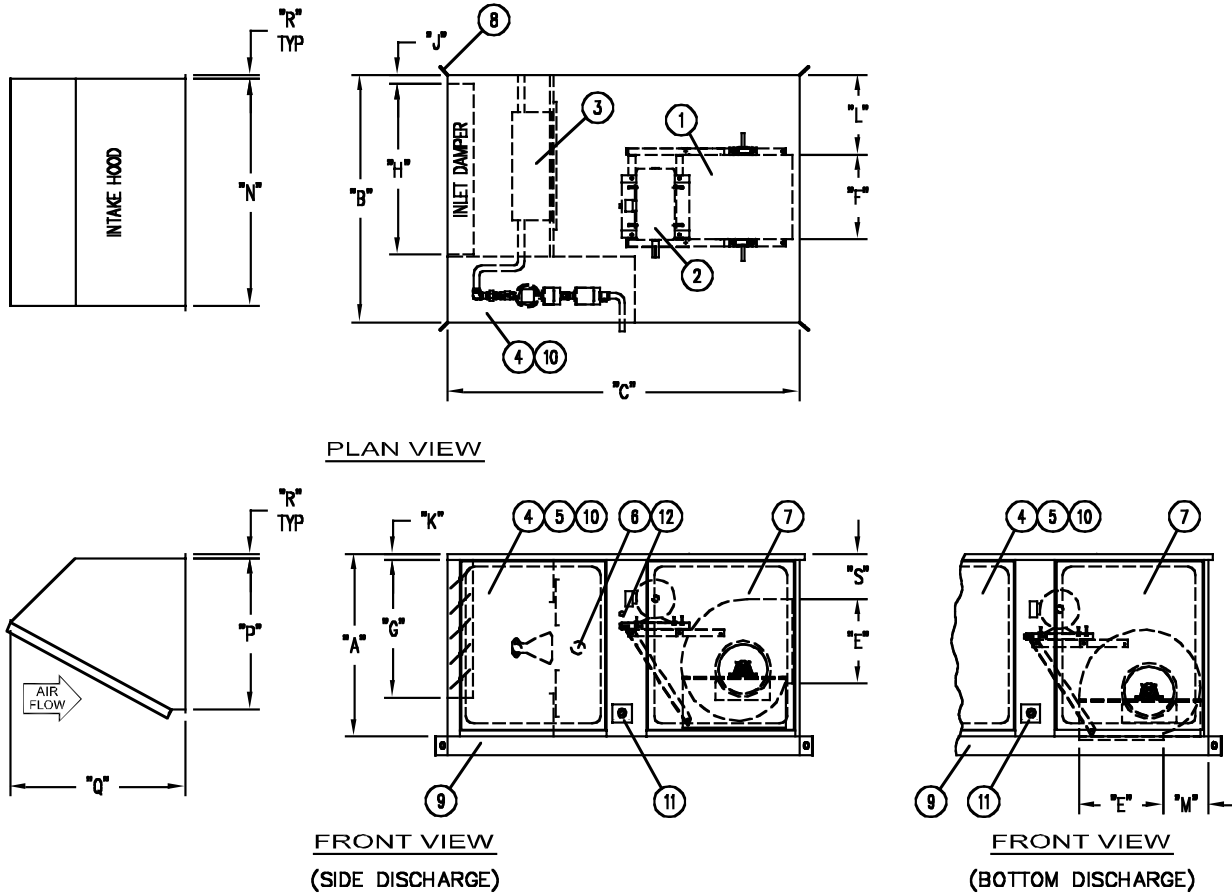
DIMENSIONS

Horizontal Base Unit without V-Bank

C000506

UNIT COMPONENTS

- | | | | |
|---------------------------|---------------------------------------|----------------|---------------------------|
| 1. Centrifugal supply fan | 4. Control cabinet | 7. Access door | 10. Manifold compartment |
| 2. Fan motor | 5. Hinged control cabinet access door | 8. Lifting lug | 11. Gas connection |
| 3. Line burner | 6. Observation port | 9. Unit base | 12. Electrical connection |



RIGHT HAND SHOWN, LEFT HAND IS OPPOSITE

Model	Blower Size	Dimensions								
		A	B	C	E	F	G	H	J	K
035	10" x 10"	36	42	68	11 3/8	13 1/8	25 1/2	27	1 1/4	1 5/16
070	12" x 12"	40	52	76	13 7/16	15 5/8	30 1/4	37 1/2	1 1/4	1 5/16
	15" x 15"	40	52	76	15 7/8	18 5/8	30 1/4	37 1/2	1 1/4	1 5/16

Model	Blower Size	Dimensions							Filters Hood Qty - Size
		L	M	N	P	Q	R	S	
035	10" x 10"	14 7/16	8 1/8	40 1/16	25 5/8	27 7/16	7/8	16 7/16	2) 20" x 25"
070	12" x 12"	18 3/16	9 5/16	50 1/16	30 5/8	41 13/16	7/8	17 3/16	6) 16" x 20"
	15" x 15"	16 11/16	10 11/16	50 1/16	30 5/8	41 13/16	7/8	13 5/16	

NOTE: All dimensions in inches subject to manufacturing tolerances.

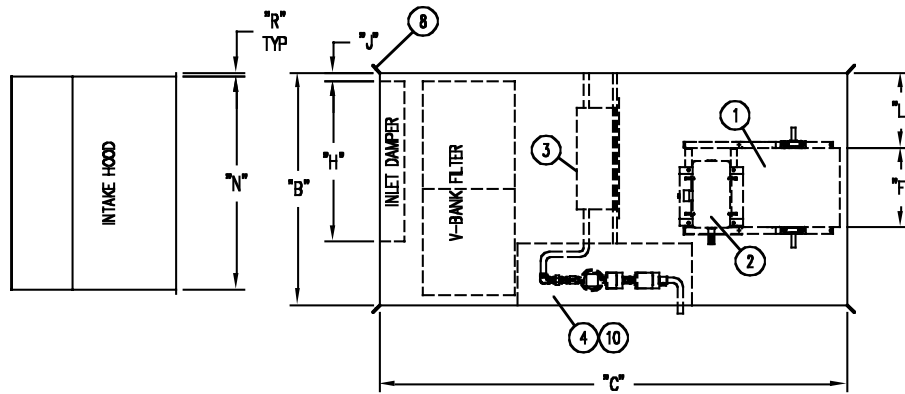
DIMENSIONS

Horizontal Base Unit with V-Bank

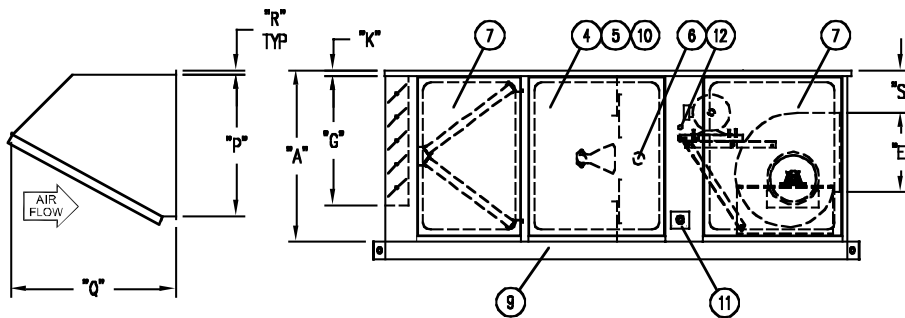
C000505

UNIT COMPONENTS

- | | | | |
|---------------------------|---------------------------------------|----------------|---------------------------|
| 1. Centrifugal supply fan | 5. Hinged control cabinet access door | 7. Access door | 10. Manifold compartment |
| 2. Fan motor | 6. Observation port | 8. Lifting lug | 11. Gas connection |
| 3. Line burner | | 9. Unit base | 12. Electrical connection |
| 4. Control cabinet | | | |

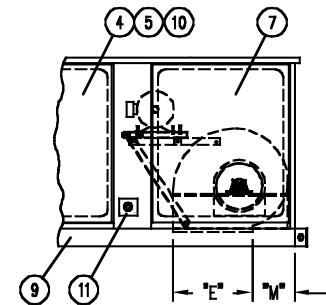


PLAN VIEW



FRONT VIEW

(SIDE DISCHARGE)



FRONT VIEW

(BOTTOM DISCHARGE)

RIGHT HAND SHOWN, LEFT HAND IS OPPOSITE

Model	Blower Size	Dimensions								
		A	B	C	E	F	G	H	J	K
035	10" x 10"	36	42	100	11 3/8	13 1/8	25 1/2	27	1 1/4	1 5/16
070	12" x 12"	40	52	108	13 7/16	15 5/8	30 1/4	37 1/2	1 1/4	1 5/16
	15" x 15"	40	52	108	15 7/8	18 5/8	30 1/4	37 1/2	1 1/4	1 5/16

Model	Blower Size	Dimensions								Filter Hood Qty - Size	Filter V-Bank Qty - Size
		L	M	N	P	Q	R	S			
035	10" x 10"	14 7/16	8 1/8	40 1/16	25 5/8	27 7/16	7/8	16 7/16	2) 20" x 25"	4) 20" x 20"	
070	12" x 12"	18 3/16	9 5/16	50 1/16	30 5/8	41 3/16	7/8	17 3/16	6) 16" x 20"	6) 16" x 25"	
	15" x 15"	16 1 1/16	10 1 1/16	50 1/16	30 5/8	41 3/16	7/8	13 5/16			

NOTE: All dimensions in inches subject to manufacturing tolerances.

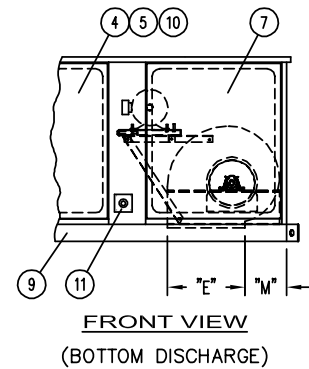
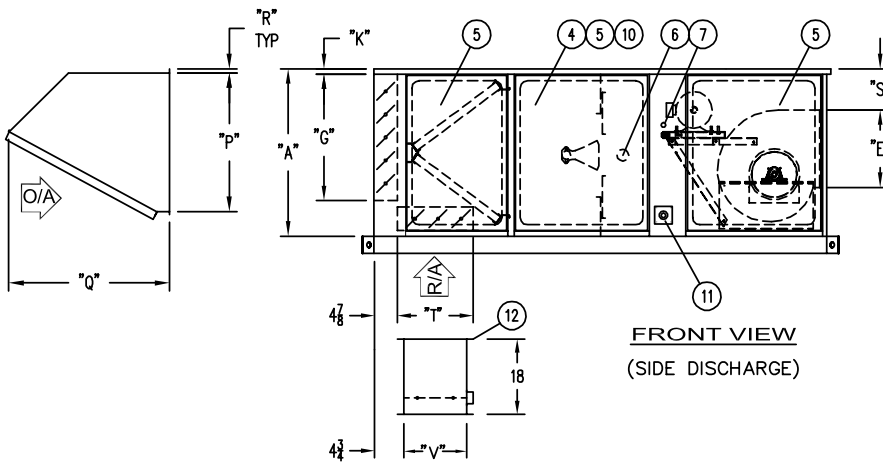
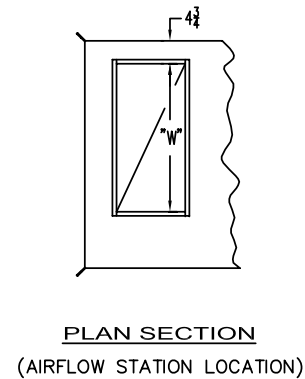
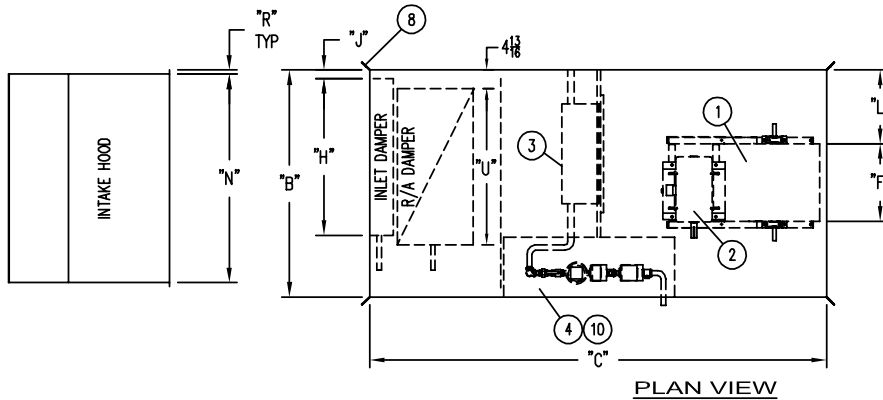
DIMENSIONS

Horizontal Base Unit with V-Bank and Mixing Dampers

C000544

UNIT COMPONENTS

- | | | | |
|---------------------------|-----------------------|--------------------------|--------------------------|
| 1. Centrifugal supply fan | 4. Control cabinet | 7. Electrical connection | 10. Manifold compartment |
| 2. Fan motor | 5. Hinged access door | 8. Lifting lug | 11. Gas connection |
| 3. Line burner | 6. Observation port | 9. Unit base | 12. Airflow station |



RIGHT HAND SHOWN, LEFT HAND IS OPPOSITE

Model	Blower Size	Dimensions										
		A	B	C	E	F	G	H	J	K	L	M
035	10" x 10"	36	42	100	11 ³ / ₈	13 ¹ / ₈	25 ¹ / ₂	27	1 ¹ / ₄	1 ⁵ / ₁₆	14 ⁷ / ₁₆	8 ¹ / ₈
070	12" x 12"	40	52	108	13 ⁷ / ₁₆	15 ⁵ / ₈	30 ¹ / ₄	37 ¹ / ₂	1 ¹ / ₄	1 ⁵ / ₁₆	18 ³ / ₁₆	9 ⁵ / ₁₆
	15" x 15"	40	52	108	15 ⁷ / ₈	18 ⁵ / ₈	30 ¹ / ₄	37 ¹ / ₂	1 ¹ / ₄	1 ⁵ / ₁₆	16 ¹ / ₁₆	10 ¹ / ₁₆

Model	Blower Size	Dimensions										Filter Hood Qty - Size	Filter V-Bank Qty - Size	
		N	P	Q	R	S	T	U	V	W				
035	10" x 10"	40 ¹ / ₁₆	25 ⁵ / ₈	27 ⁷ / ₁₆	7 ⁷ / ₈	16 ⁷ / ₁₆	18 ⁷ / ₈	26 ⁷ / ₈	19	27	2) 20" x 25"		4) 20" x 20"	
070	12" x 12"	50 ¹ / ₁₆	30 ⁵ / ₈	41 ¹³ / ₁₆	7 ⁷ / ₈	17 ³ / ₁₆	18 ⁷ / ₈	37 ⁷ / ₈	19	38	6) 16" x 20"		6) 16" x 25"	
	15" x 15"	50 ¹ / ₁₆	30 ⁵ / ₈	41 ¹³ / ₁₆	7 ⁷ / ₈	13 ⁵ / ₁₆	18 ⁷ / ₈	37 ⁷ / ₈	19	38				

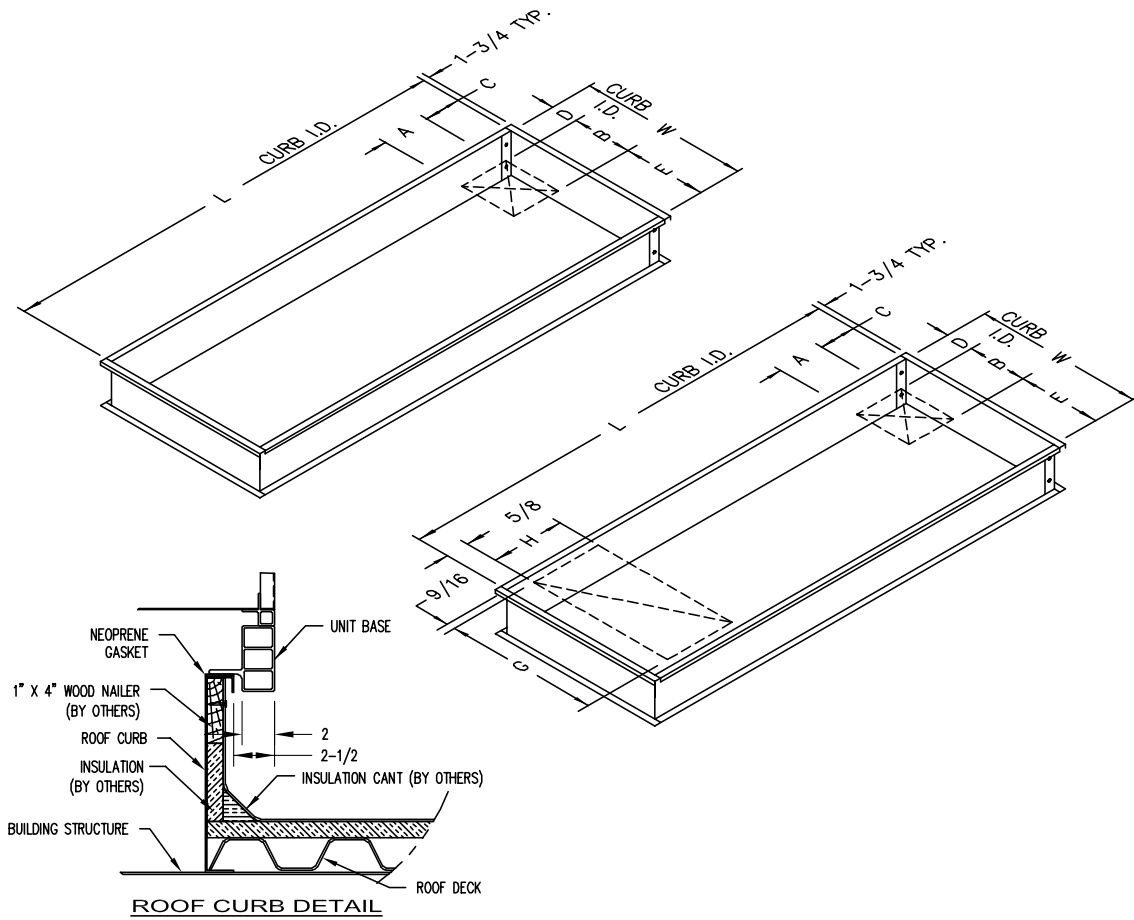
Notes:

1. All dimensions in inches subject to manufacturing tolerances.
2. Canadian standards do not allow recirculation on direct-fired heaters.

DIMENSIONS

Roof Curbs

C000507



Model	Blower Size	Dimensions							F ₁ Standard Height	F ₂ Optional Height
		A	B	C	D	E				
035	10" x 10"	11 ³ / ₈	13 ¹ / ₈	3 ⁷ / ₈	10 ³ / ₁₆	10 ³ / ₁₆			12	18
070	12" x 12"	13 ⁷ / ₁₆	15 ⁵ / ₈	5 ¹ / ₁₆	13 ¹⁵ / ₁₆	13 ¹⁵ / ₁₆			12	18
	15" x 15"	15 ⁷ / ₈	18 ⁵ / ₈	6 ⁷ / ₁₆	12 ⁷ / ₁₆	12 ⁷ / ₁₆				

Model	Blower Size	Dimensions							
		Base Unit Only		Base Unit w/V-Bank		Base Unit w/V-Bank & Return Air			
		L ₁	W ₁	L ₂	W ₂	G	H	L ₃	W ₃
035	10" x 10"	59 ¹ / ₂	33 ¹ / ₂	91 ¹ / ₂	33 ¹ / ₂	26 ⁷ / ₈	18 ⁷ / ₈	91 ¹ / ₂	33 ¹ / ₂
070	12" x 12"	67 ¹ / ₂	43 ¹ / ₂	99 ¹ / ₂	43 ¹ / ₂	37 ⁷ / ₈	18 ⁷ / ₈	99 ¹ / ₂	43 ¹ / ₂
	15" x 15"								

Note: All dimensions in inches subject to manufacturing tolerances.

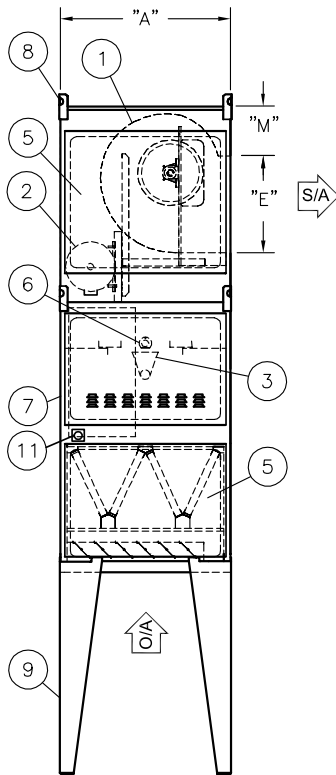
DIMENSIONS

Vertical Base Unit with V-Bank

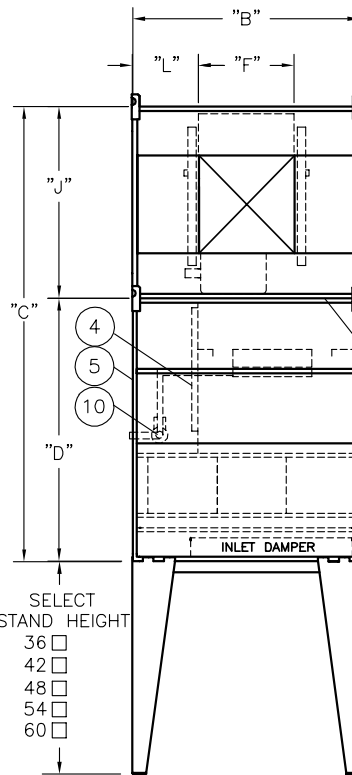
C000547

UNIT COMPONENTS

- | | | | |
|---------------------------|-----------------------|--------------------------|--------------------------|
| 1. Centrifugal supply fan | 4. Control cabinet | 7. Electrical connection | 10. Manifold compartment |
| 2. Fan motor | 5. Hinged access door | 8. Lifting lug | 11. Gas connection |
| 3. Line burner | 6. Observation port | 9. Support stand | |



FRONT VIEW



SIDE VIEW

RIGHT HAND SHOWN, LEFT HAND IS OPPOSITE

Model	Blower Size	Dimensions				
		A	B	C	D	E
035	10" x 10"	36	42	106	76	11 3/8
070	12" x 12"	40	52	124	84	13 7/16
	15" x 15"	40	52	124	84	15 7/8

Model	Blower Size	Dimensions				Filters V-Bank Qty - Size
		F	J	L	M	
035	10" x 10"	13 1/8	30	14 7/16	8 1/8	4) 20" x 20"
070	12" x 12"	15 5/8	40	18 3/16	9 5/16	6) 16" x 25"
	15" x 15"	18 5/8	40	16 11/16	10 11/16	

NOTE: All dimensions in inches subject to manufacturing tolerances.

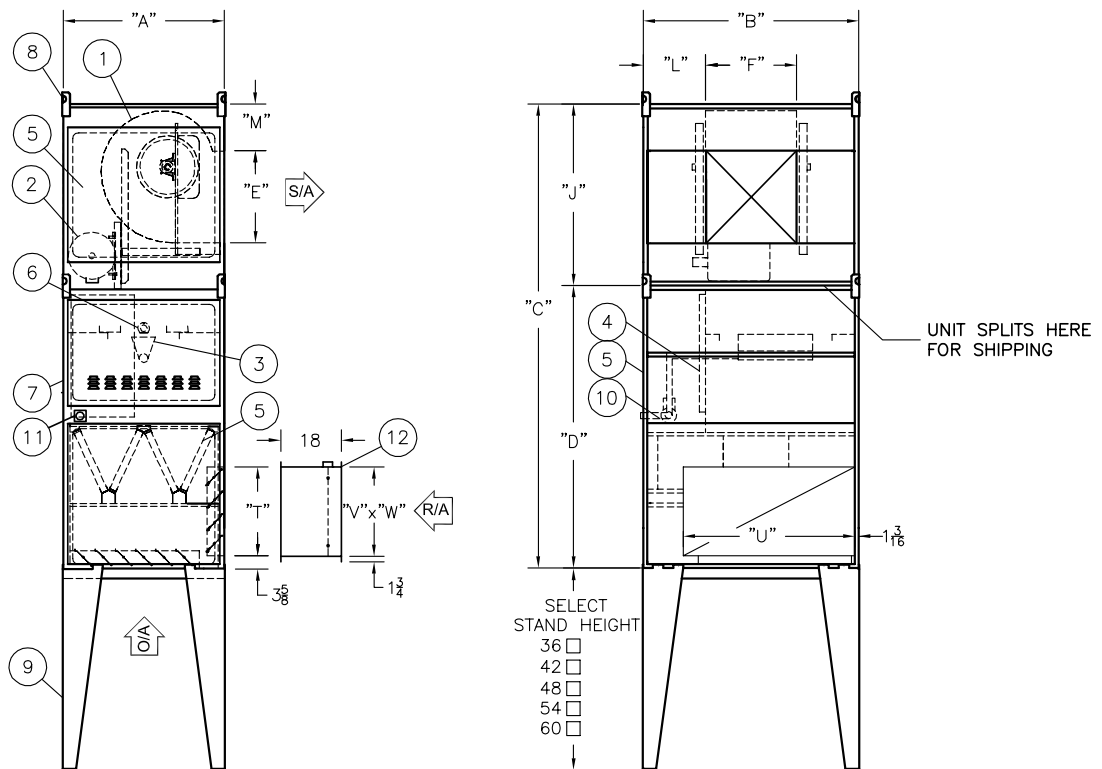
DIMENSIONS

Vertical Base Unit with V-Bank and Mixing Dampers

C000548

UNIT COMPONENTS

- | | | | |
|---------------------------|-----------------------|--------------------------|--------------------------|
| 1. Centrifugal supply fan | 4. Control cabinet | 7. Electrical connection | 10. Manifold compartment |
| 2. Fan motor | 5. Hinged access door | 8. Lifting lug | 11. Gas connection |
| 3. Line burner | 6. Observation port | 9. Support stand | 12. Airflow station |



FRONT VIEW

SIDE VIEW

RIGHT HAND SHOWN, LEFT HAND IS OPPOSITE

Model	Blower Size	Dimensions						
		A	B	C	D	E	F	J
035	10" x 10"	36	42	106	76	11 ³ / ₈	13 ¹ / ₈	30
070	12" x 12"	40	52	124	84	13 ⁷ / ₁₆	15 ⁵ / ₈	40
	15" x 15"	40	52	124	84	15 ⁷ / ₈	18 ⁵ / ₈	40

Model	Blower Size	Dimensions							Filters V-Bank Qty - Size
		L	M	T	U	V	W		
035	10" x 10"	14 ⁷ / ₁₆	8 ¹ / ₈	20 ¹ / ₂	28 ¹ / ₂	19	27	4) 20" x 20"	
070	12" x 12"	18 ³ / ₁₆	9 ⁵ / ₁₆	20 ¹ / ₂	39 ¹ / ₂	19	38	6) 16" x 25"	
	15" x 15"	16 ¹ / ₁₆	10 ¹¹ / ₁₆	20 ¹ / ₂	39 ¹ / ₂	19	38		

Notes:

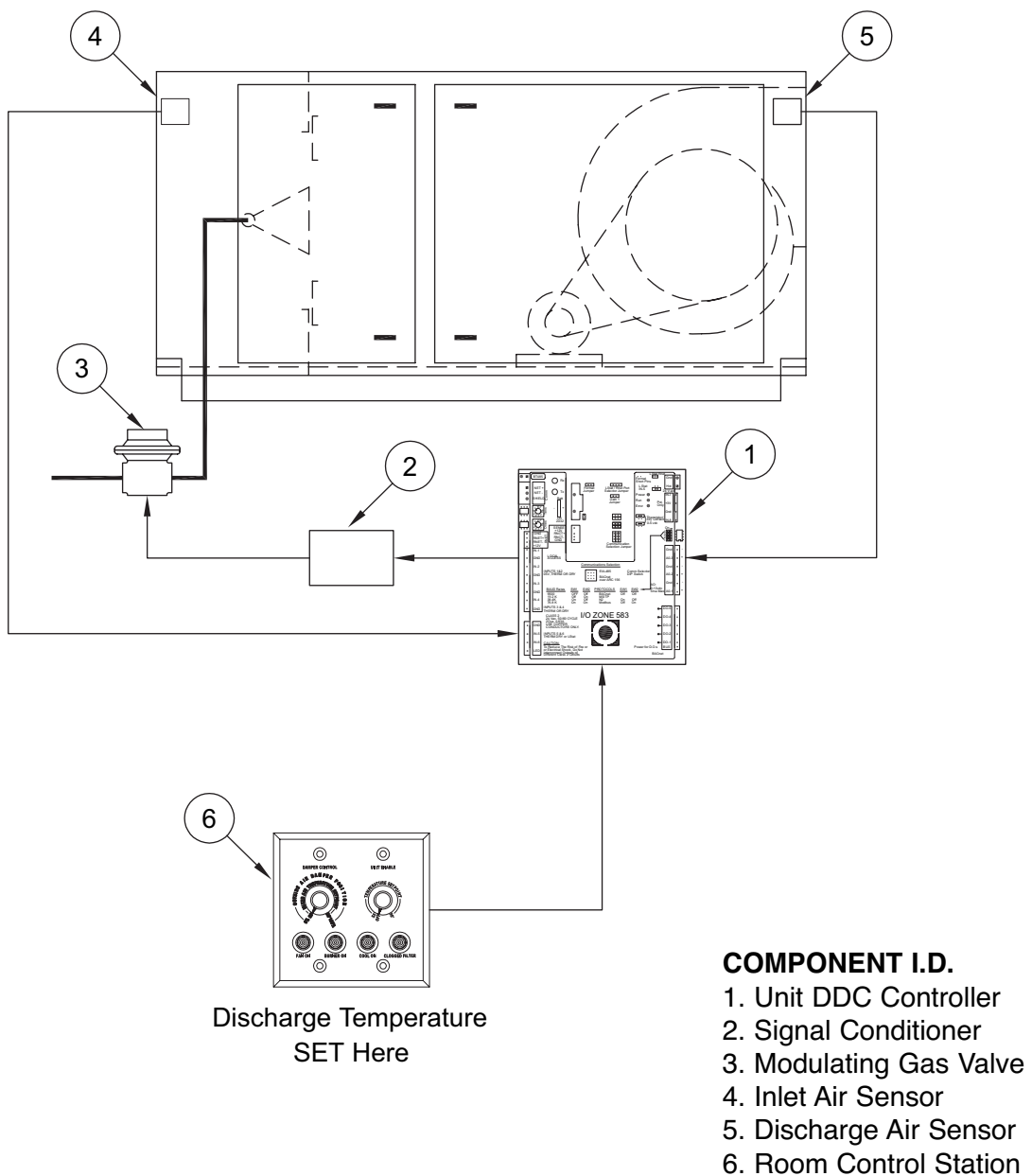
1. All dimensions in inches subject to manufacturing tolerances.
2. Canadian standards do not allow recirculation on direct-fired heaters.

CONTROL SYSTEMS

MDT Control System

C000634

Application:	Includes:
Modulating Discharge Temperature Control	Discharge air sensor ⑤ mounted in unit discharge with remote mounted 4 x 4 box cover ⑥ including manual potentiometer to enable unit and adjust temperature setpoint, Fan On Light, Burner On Light and Cool On Light. Additional potentiometer is provided if optional return air damper section for manual or mixed air control is ordered.

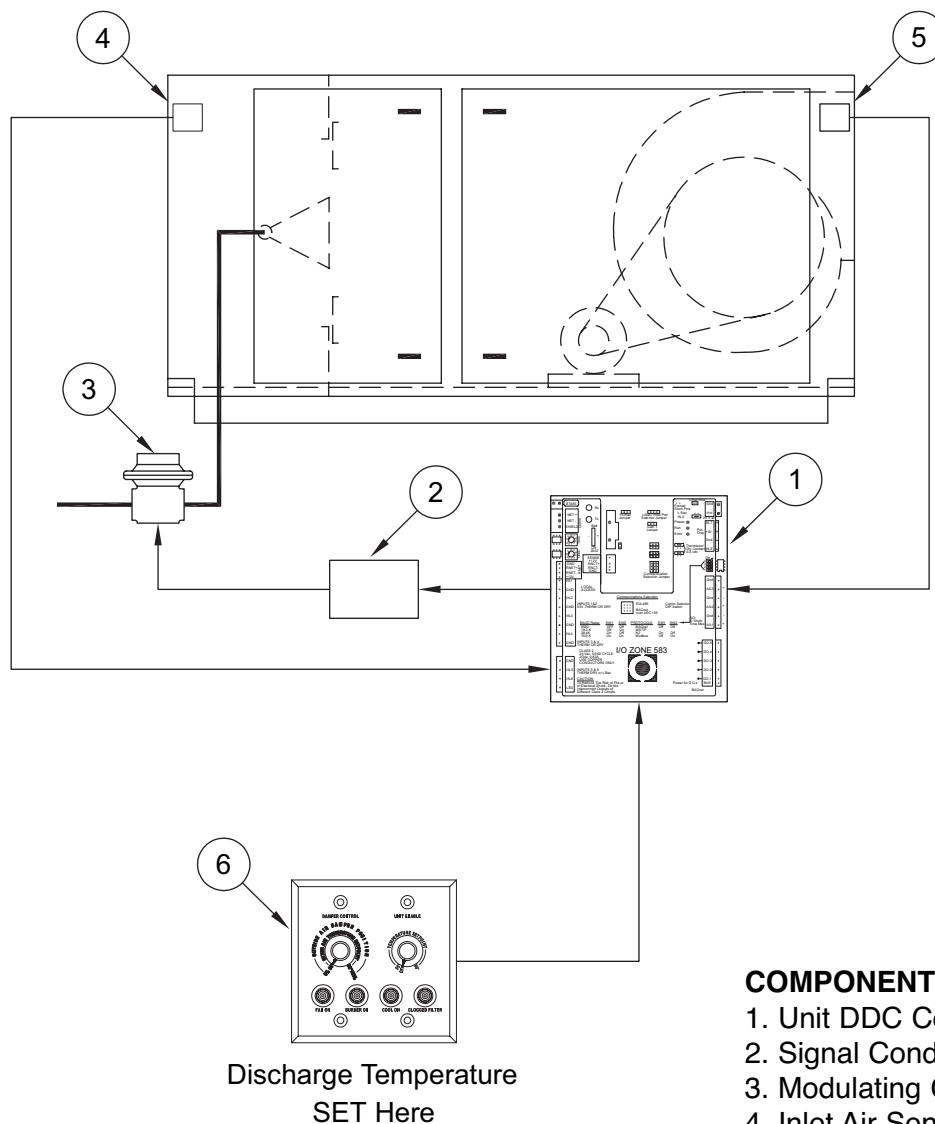


CONTROL SYSTEMS

MRT Control System

C000635

Application:	Includes:
Modulating Room Temperature Control	Discharge air sensor (5) mounted in unit discharge with remote mounted 4 x 4 box cover (7) including manual potentiometer to enable unit and adjust temperature setpoint, Fan On Light, Burner On Light and Cool On Light. Also includes RS-std room sensor (6) (does not allow remote room setpoint adjustment). Additional potentiometer is provided if optional return air damper section for manual or mixed air control is ordered.



COMPONENT I.D.

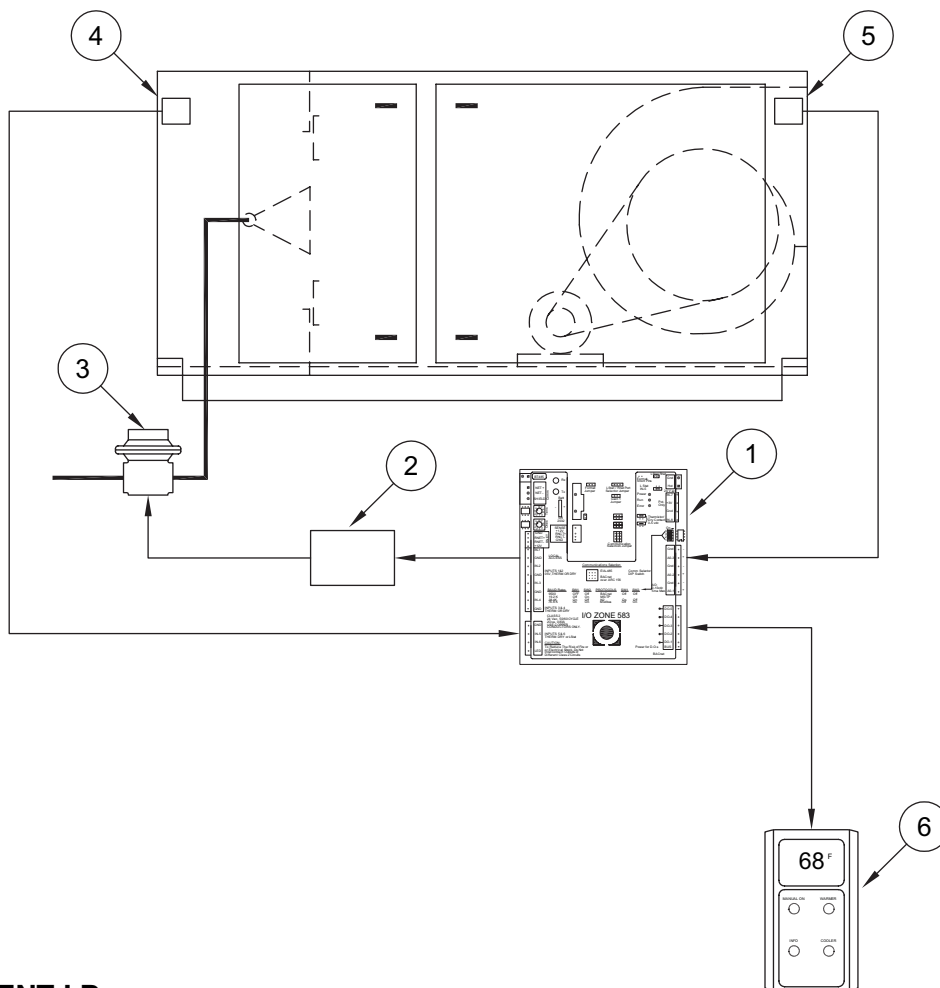
1. Unit DDC Controller
2. Signal Conditioner
3. Modulating Gas Valve
4. Inlet Air Sensor
5. Discharge Air Sensor
6. Room Control Station

CONTROL SYSTEMS

MRT Pro Control System

C000633

Application:	Includes:
<p>Modulating Room Temperature Control with RS-Pro room sensor allowing after hours unit enable, room setpoint adjustment, and digital temperature readout.</p>	<p>Discharge air sensor ⑤ mounted in unit discharge with remote mounted RS-Pro room sensor ⑥ with push buttons for room setpoint adjustment and digital temperature readout. On units with optional return air damper section a remote mounted 4 x 4 box cover is provided with potentiometer for manual or mixed air control.</p>



COMPONENT I.D.

1. Unit DDC Controller
2. Signal Conditioner
3. Modulating Gas Valve
4. Inlet Air Sensor
5. Discharge Air Sensor
6. Room Thermostat

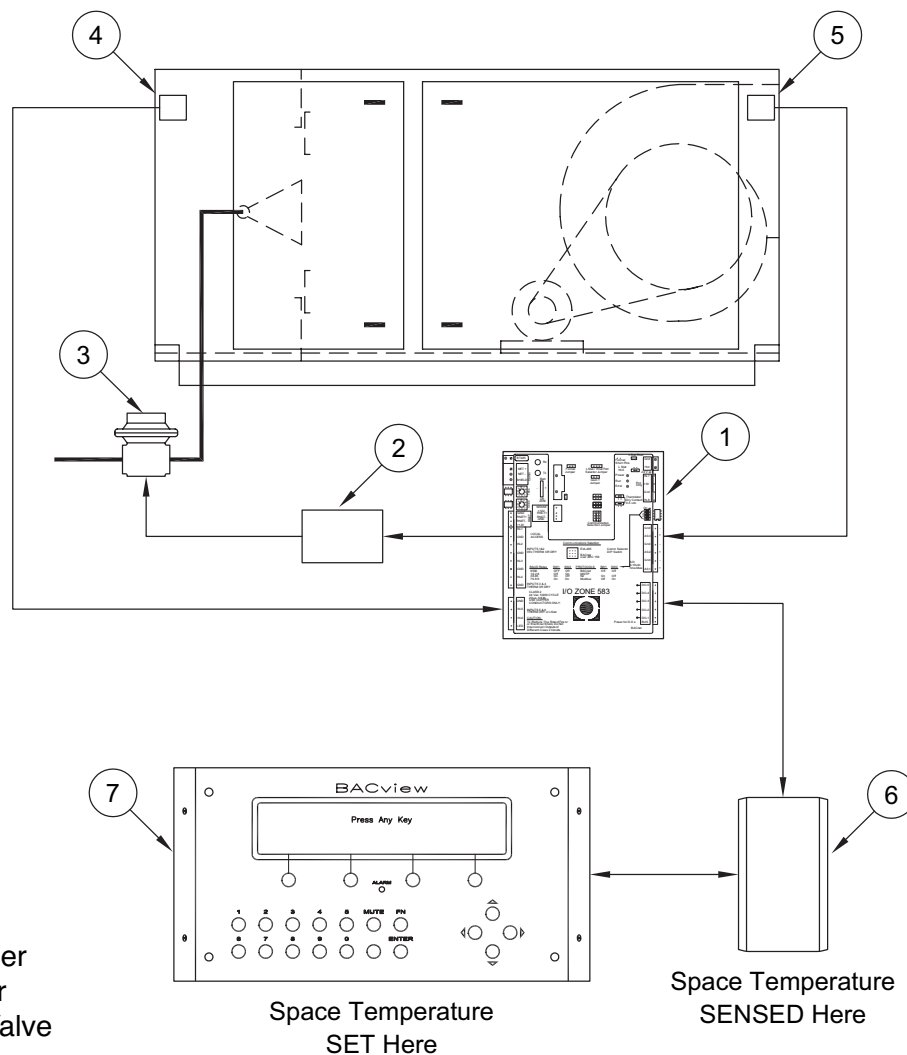
Space Temperature
SET And SENSED Here

CONTROL SYSTEMS

MRT Expert Control System

C000632

Application:	Includes:
<p>Modulating Room Temperature Control with BACview controller allowing after hours unit enable, room setpoint adjustment, operating feedback, monitoring of alarm status and digital temperature readout with RS-std room sensor.</p>	<p>Discharge air sensor (5) mounted in unit discharge with remote mounted BACview controller (7) to set space temperature, operating schedules, and optional damper control setpoints. Service information, operating feedback and alarm status can also be monitored. Also includes a RS-std room sensor (6).</p>

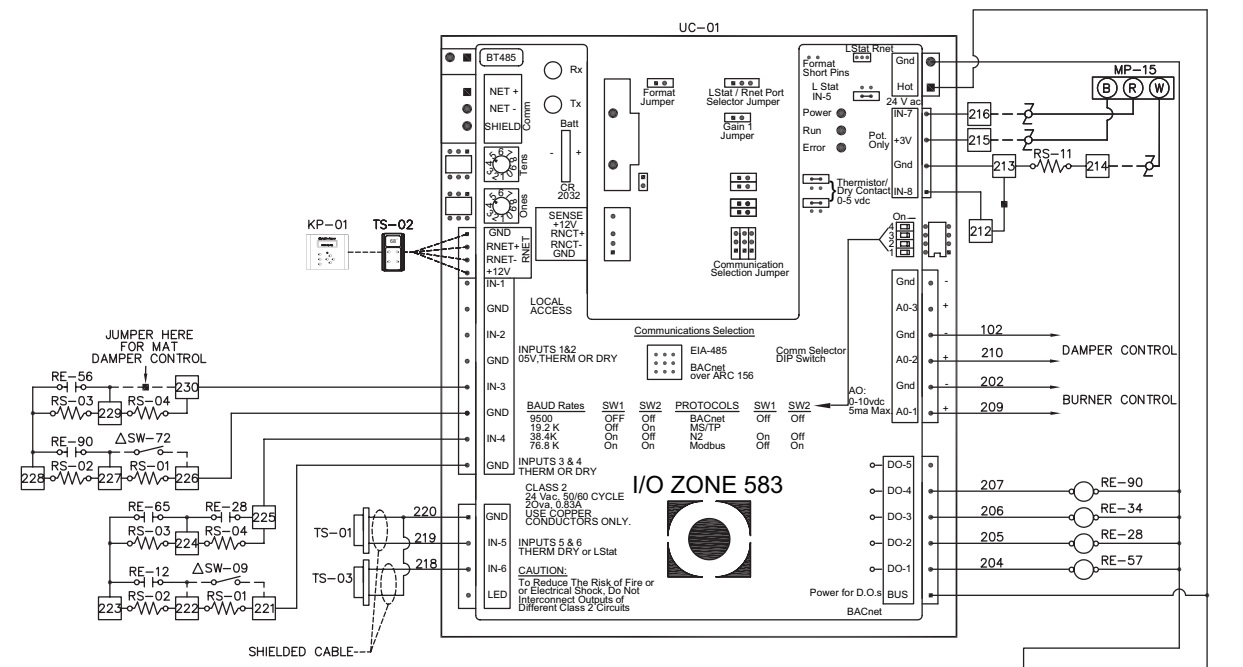


COMPONENT I.D.

1. Unit DDC Controller
2. Signal Conditioner
3. Modulating Gas Valve
4. Inlet Air Sensor
5. Discharge Air Sensor
6. Room Thermostat
7. BACView Interface

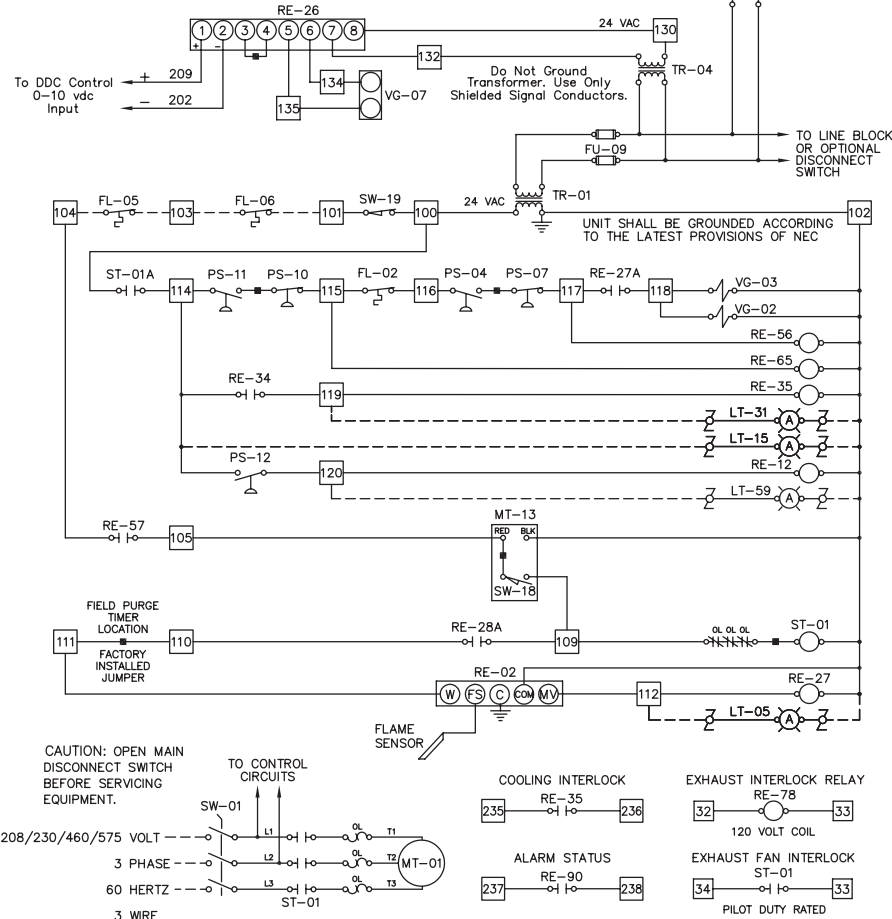
Typical Wiring Diagram - Make-Up Unit

C000628



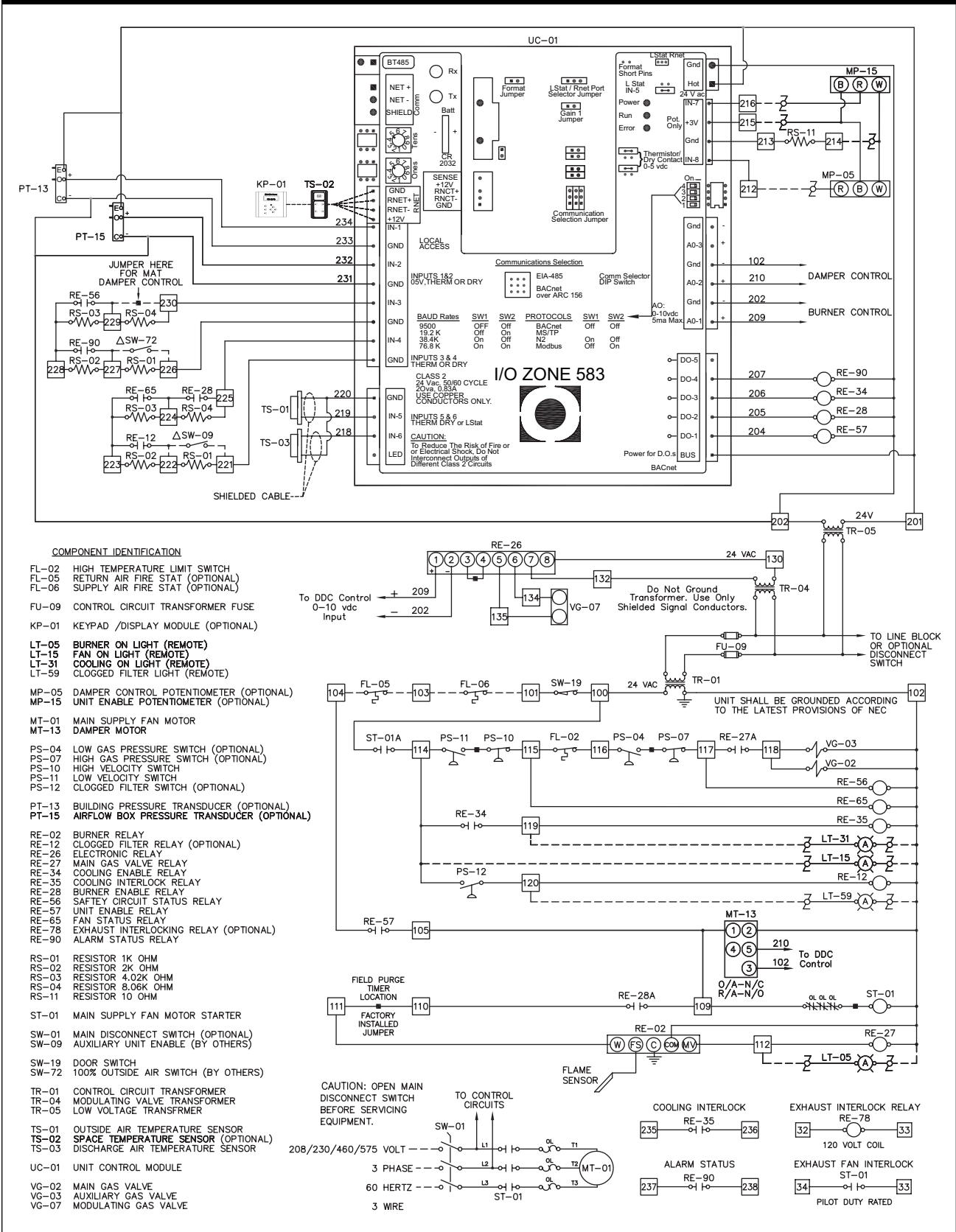
COMPONENT IDENTIFICATION

- FL-02 HIGH TEMPERATURE LIMIT SWITCH
- FL-05 RETURN AIR FIRE STAT (OPTIONAL)
- FL-06 SUPPLY AIR FIRE STAT (OPTIONAL)
- FU-09 CONTROL CIRCUIT TRANSFORMER FUSE
- KP-01 KEYPAD /DISPLAY MODULE (OPTIONAL)
- LT-05 BURNER ON LIGHT (REMOTE)
- LT-15 FAN ON LIGHT (REMOTE)
- LT-31 COOLING ON LIGHT (REMOTE)
- LT-59 CLOGGED FILTER LIGHT (REMOTE)
- MP-15 UNIT ENABLE POTENTIOMETER (OPTIONAL)
- MT-01 MAIN SUPPLY FAN MOTOR
- MT-13 DAMPER MOTOR
- PS-04 LOW GAS PRESSURE SWITCH (OPTIONAL)
- PS-07 HIGH GAS PRESSURE SWITCH (OPTIONAL)
- PS-10 HIGH VELOCITY SWITCH
- PS-11 LOW VELOCITY SWITCH
- PS-12 CLOGGED FILTER SWITCH (OPTIONAL)
- RE-02 BURNER RELAY
- RE-12 CLOGGED FILTER RELAY (OPTIONAL)
- RE-26 ELECTRONIC RELAY
- RE-27 MAIN GAS VALVE RELAY
- RE-34 COOLING ENABLE RELAY
- RE-35 COOLING INTERLOCK RELAY
- RE-28 BURNER ENABLE RELAY
- RE-56 SAFETY CIRCUIT STATUS RELAY
- RE-57 UNIT ENABLE RELAY
- RE-65 FAN STATUS RELAY
- RE-78 EXHAUST INTERLOCKING RELAY (OPTIONAL)
- RE-90 ALARM STATUS RELAY
- RS-01 RESISTOR 1K OHM
- RS-02 RESISTOR 2K OHM
- RS-03 RESISTOR 4.02K OHM
- RS-04 RESISTOR 8.06K OHM
- RS-11 RESISTOR 10 OHM
- ST-01 MAIN SUPPLY FAN MOTOR STARTER
- SW-01 MAIN DISCONNECT SWITCH (OPTIONAL)
- SW-09 AUXILIARY UNIT ENABLE (BY OTHERS)
- SW-18 DAMPER MOTOR END SWITCH
- SW-19 DOOR SWITCH
- SW-72 100% OUTSIDE AIR SWITCH (BY OTHERS)
- TR-01 CONTROL CIRCUIT TRANSFORMER
- TR-04 MODULATING VALVE TRANSFORMER
- TR-05 LOW VOLTAGE TRANSFORMER
- TS-01 OUTSIDE AIR TEMPERATURE SENSOR
- TS-02 SPACE TEMPERATURE SENSOR (OPTIONAL)
- TS-03 DISCHARGE AIR TEMPERATURE SENSOR
- UC-01 UNIT CONTROL MODULE
- VG-02 MAIN GAS VALVE
- VG-03 AUXILIARY GAS VALVE
- VG-07 MODULATING GAS VALVE



Typical Wiring Diagram - Return Air Unit

C000629



ELECTRICAL AND CABINET ARRANGEMENTS

Amp Draw Table

ITEM	SOURCE	AMPS									
		Motor HP	1	1½	2	3	5	7½	10	15	20
A	Blower Motor	AMPS for 115V 1 Ph.	12.4	18.0	24.0	32.0	NA	NA	NA	NA	NA
		AMPS for 230V 1 Ph.	6.2	9.0	12.0	16.0	NA	NA	NA	NA	NA
		AMPS for 208V 3 Ph.	3.1	4.5	5.9	8.7	13.7	22.2	28.2	44.8	61.2
		AMPS for 230V 3 Ph.	2.8	4.2	5.6	8.0	13.2	21.6	28.0	40.6	50.0
		AMPS for 460V 3 Ph.	1.4	2.1	2.8	4.0	6.6	10.8	14.0	20.3	25.0
B	Controls	Allow 2 AMPS Maximum									

To size optional disconnect switch, add amps from ITEM A and B from above table, then multiply by 1.15

Pre-Purge Timing

The standard WDF unit is furnished with a timer that allows the fan to run for ten seconds prior to burner activation. This “pre-purge” timer permits purging of any combustible gases that may have accumulated in the unit. The standard timer is suitable for all units without inlet ducts.

If an inlet duct is attached to the WDF unit, then ANSI requirements stipulate that a purge timer must be provided and set to purge four times the inlet duct volume prior to trial for ignition.

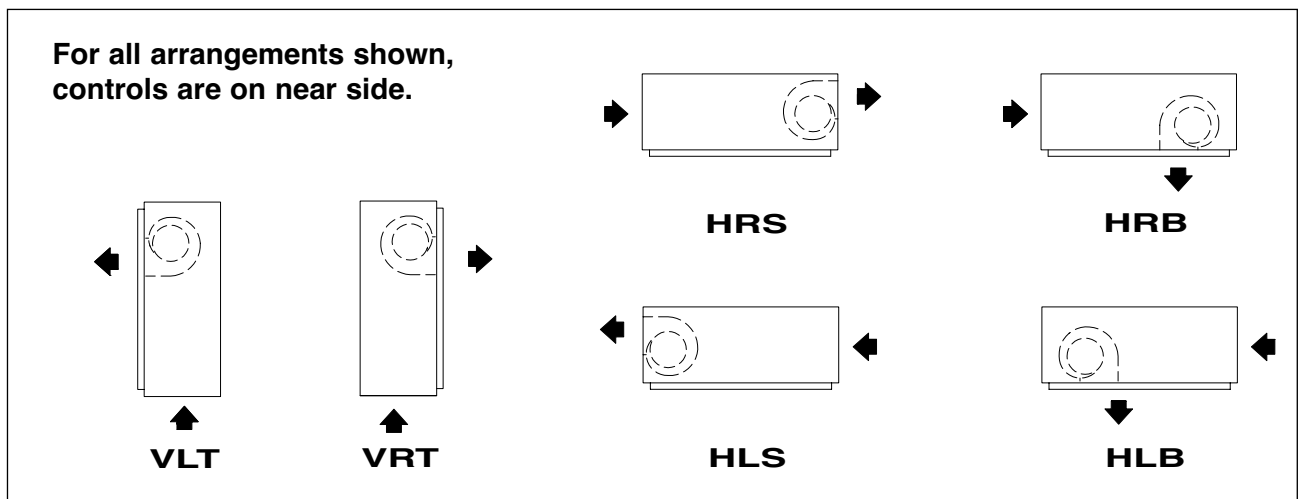
Depending on the duct size, more than ten seconds could be required for adequate purging. To calculate the required purge time for a given inlet duct use:

$$\text{Purge time (seconds)} = 240 \times L \times W \times H / \text{SCFM}$$

Where: L = duct length in feet; W = duct width in feet; and H = duct height in feet.

If the calculated purge time exceeds ten seconds, then either decrease the duct size or consult factory for an additional timer.

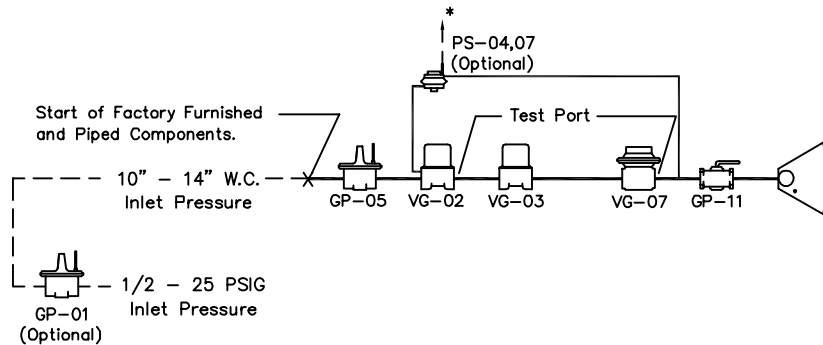
Cabinet Arrangements



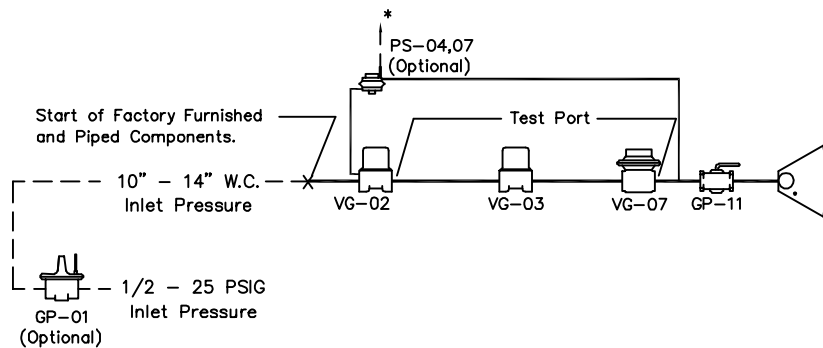
GAS PIPING

Schematic Component Diagrams

C000504



MODULATING GAS TRAIN UP TO 950 MBH



MODULATING GAS TRAIN OVER 950 MBH

COMPONENT IDENTIFICATION

GP-01	HIGH GAS PRESSURE REGULATOR
GP-05	MAIN GAS PRESSURE REGULATOR
GP-11	MAIN GAS SHUT-OFF VALVE
VG-02	MAIN GAS VALVE
VG-03	AUXILIARY GAS VALVE
VG-07	MODULATING VALVE
VG-08	HIGH-LOW-OFF GAS VALVE
PS-04	LOW GAS PRESSURE SWITCH
PS-07	HIGH GAS PRESSURE SWITCH

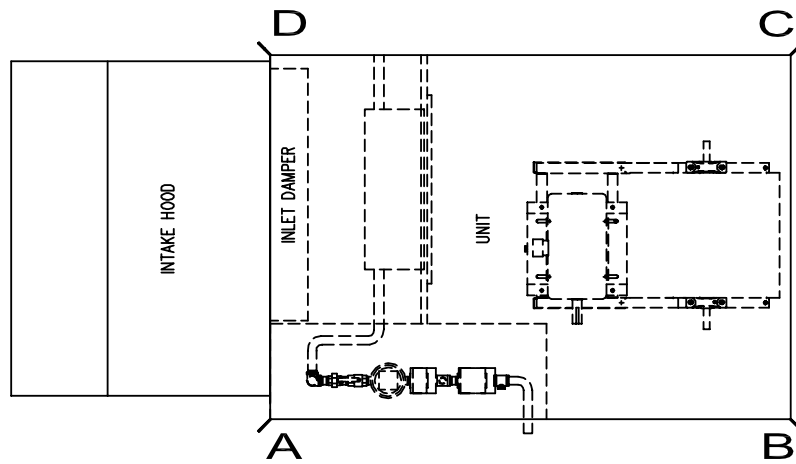
NOTES:

1. Vent limiting devices provided wherever possible, when venting is required the venting to outside is by others on indoor units and furnished by factory on outdoor units.
2. For inlet pressures under 10" W.C. - Please consult factory.
3. The standard ETL Listed unit meets ANSI, FM and IRI requirements. Note that units with an A200 option are not ETL listed and therefore do not meet FM and IRI requirements.

WEIGHTS

Horizontal Unit Weights (Approximate)

C000508



PLAN VIEW HORIZONTAL UNIT
WITHOUT V-BANK

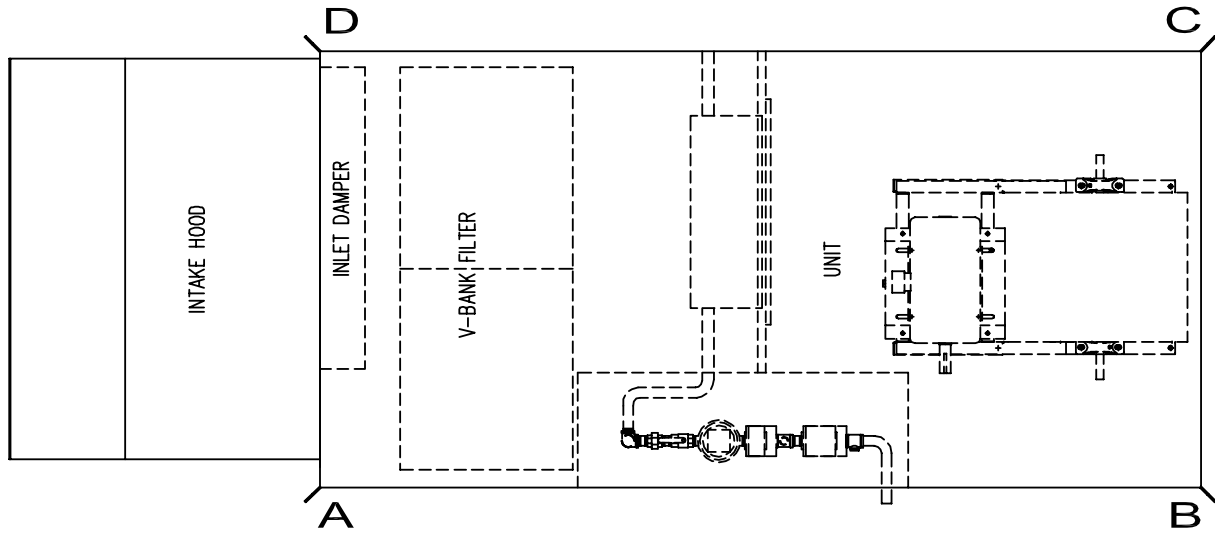
Model	Base Unit without V-Bank				Shipping Crate	Inlet Hood (No Filters)
	A	B	C	D		
035	199 White	195 White	141 Red	150 Red	253	65
070	256 White	260 White	192 White	204 White	311	120

NOTE: Color shown under corner weights indicates proper optional hanger isolator.

WEIGHTS

Horizontal Unit Weights (Approximate)

C000508



PLAN VIEW HORIZONTAL UNIT
WITH V-BANK

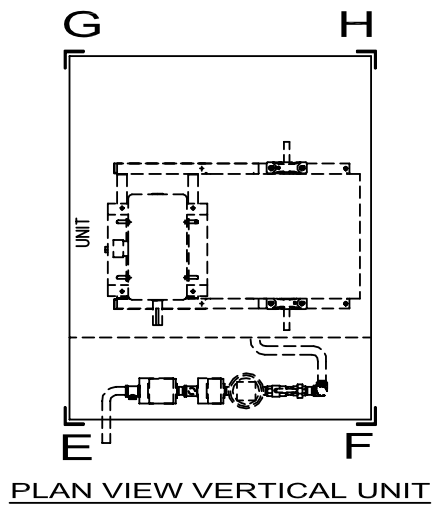
Model	Base Unit with V-Bank				Base Unit with V-Bank & Return Damper				Shipping Crate	Inlet Hood (No Filters)
	A	B	C	D	A	B	C	D		
035	223 White	259 White	183 White	173 Red	235 White	259 White	183 White	185 Red	316	65
070	297 White	334 White	242 White	234 White	314 White	334 White	242 White	251 White	402	120

NOTE: Color shown under corner weights indicates proper optional hanger isolator.

WEIGHTS

Vertical Unit Weights (Approximate)

C000508



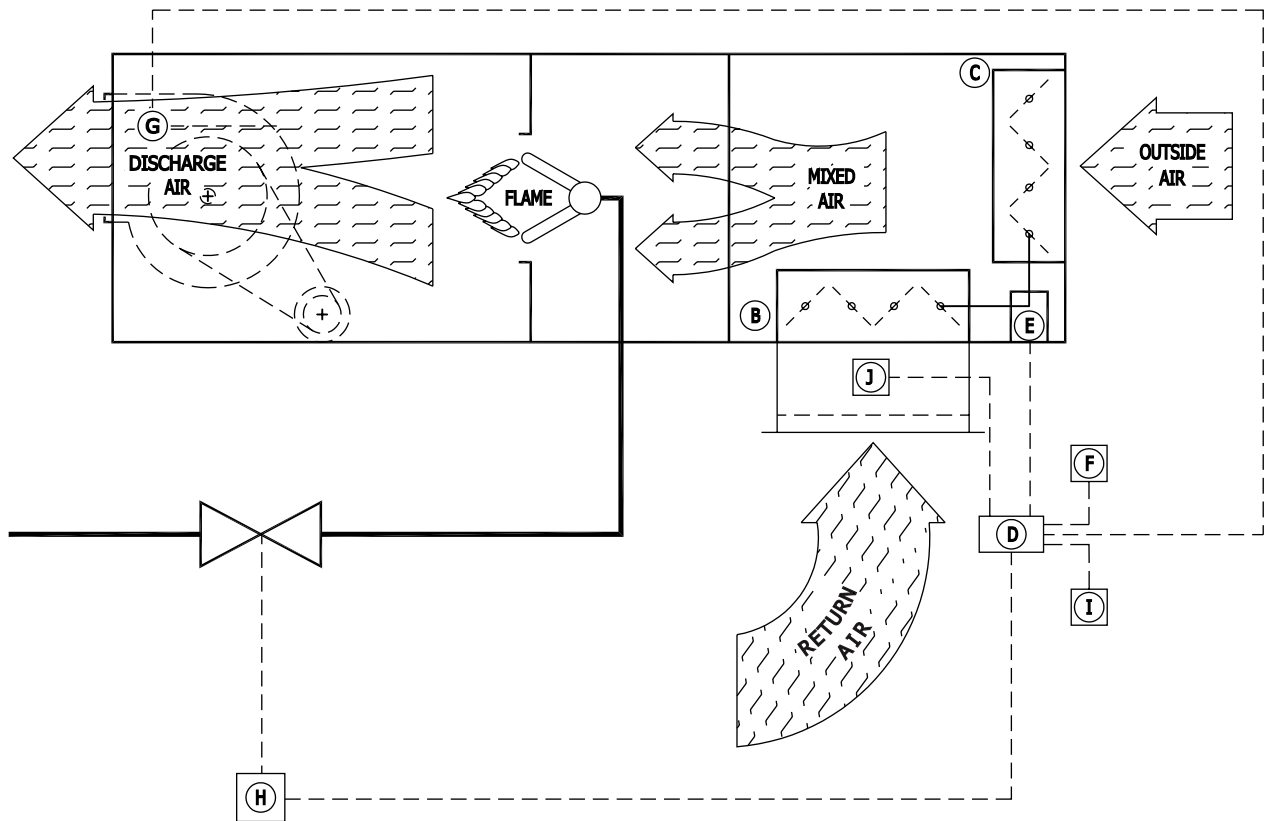
Model	Base Unit with V-Bank				Base Unit with V-Bank & Return Damper				Shipping Crate	36" Stand (See Note)
	E	F	G	H	E	F	G	H		
035	234	214	151	180	239	219	164	180	316	178
070	354	337	263	264	363	346	271	272	402	183

NOTE: Multiply times following factors for other heights: 42" - 1.17, 48" - 1.33, 54" - 1.50, 60" - 1.67

SCHEDULE AND RETURN AIR UNIT OPERATION SEQUENCE

Sequence of Operation - Return Air Units

P000621



Signal from remote control (I) to AireLogic controller (D) sets operational parameters for the return air damper (B), outside air damper (C), and the burner. Damper operation can be controlled manually, by building pressure, or by mixed air temperature.

Return air dampers and outside air dampers are interlocked to operate opposite to one another. As the return air dampers open to allow more return air to enter the WDF unit, the outside air dampers move toward the closed position, thus decreasing

the amount of outside air. The pressure sensor and flow station (J) senses the change in the return airflow and signals the AireLogic controller.

Modulating gas valve (H) regulates the gas supply in response to the signal from the AireLogic controller. That signal varies based on input from the room temperature sensor (F), discharge temperature sensor (G), and airflow sensor (J). The gas valve can provide approximately 4% to 100% of rated burner capacity.

SPECIFICATIONS

Typical Unit Specification

Furnish as base bid L.J. Wing model WDF make-up air units designed for outdoor application as shown in the schedule. The unit discharge shall be designed for easy adaptation to external ducts or optional accessories. The unit shall be capable of delivering the required heating performance at the scheduled airflow and external static pressure using not more than the scheduled horsepower.

Burner Section

The standard ETL listed unit will meet ANSI, FM, and IRI requirements. Both burner and blower shall be compensated for the altitude as shown in the schedule. Manifold to be located outside of air stream and shielded from atmospheric conditions by means of a protective compartment with hinged access. An observation port shall be located to provide view of main flame.

Unit shall be supplied with a wide range burner with a modulating turndown ratio of 25:1. Adjustable profile plates shall be provided and sized to maintain the required velocity across the line burner. The operation of the burner shall be programmed through the ignition controller with timed pre-purge and flame-sensed by means of a flame rod. The burner assembly and gas manifold shall be completely pre-piped and factory tested prior to shipment.

The unit shall be controlled by the AireLogic DDC control module with full BACnet compatibility. Unit shall have (MDT Modulating Discharge Temperature control system)(MRT Modulating Room Temperature Control system)(MRT-Pro Modulating Room Pro Temperature Control System)(MRT-Expert Modulating Room Expert Temperature Control System). The Airelogic DDC control system shall include but not be limited to the following controls required for standard operation:

- Electronic time clock with normal, holiday, and override schedules. (Not available on MDT or MRT Control Systems).
- Timed freeze protection to prevent heater from discharging unheated air into the building
- Inlet on-off ductstat that will turn the burner off when the inlet temperature equals the desired discharge air temperature as fuel saving mode.
- On-off night setback thermostat for lower operating temperatures in unoccupied mode as fuel savings mode. (Not available on MDT or MRT Control Systems),

Unit Casing

Unit casing and accessories shall be fabricated from heavy-gauge galvanized steel. The base of the unit shall be constructed of rigidly formed 12 gauge galvanized steel with built-in curb adapter (horizontal units only). All casings shall be airtight and weatherproof. Roof panels shall be convex to prevent standing water, and designed with a standing seam to prevent water entrainment. Cabinet shall be designed with roof eaves to prevent water from getting into wall panels. Complete access shall be provided to all components through gasketed, hinged access doors. This includes the motor, blower, burner, electrical components and manifold sections.

Blower section

Each unit shall be supplied with centrifugal forward curved, DWDI fan rated in accordance with AMCA standards. The fan shall be mounted on a heavy-duty polished steel shaft designed for a maximum operating speed not to exceed 75% of its first critical speed. Bearings are to be heavy-duty industrial prelubricated type. Blowers are to be driven by a V-belt package sized with a capacity of 25% greater than the motor horsepower. Multiple belt applications will be matched sets. Drives are to be (fixed)(adjustable). Motor is to be mounted on an adjustable slide base. Door safety interlock shall be provided for protection when the blower access door is opened.

Control Enclosure

The unit(s) shall be supplied with a control compartment and all controls mounted within this compartment are to be wired to a numbered terminal strip. All wiring is to be color-coded in accordance with the NEC. A circuit diagram is to be laminated to the inside of the control cabinet door. All electrical components shall bear a recognized label.

Controls

1. Main fan starters and overloads
2. Control circuit fuse
3. High temperature limit switch
4. Flame rod sensor
5. Ignition module
6. Main gas automatic shut-off valves
7. MDT control system
8. Air proving differential switches
9. Factory wired motorized inlet damper complete with end switch
10. Control transformer
11. Remote control panel

SPECIFICATIONS

Typical Unit Specification, continued

Optional Accessories:

1. V-bank filter box with filters
2. Inlet hood and birdscreen with or without filters
3. Insulation
4. Full perimeter roof curb (horizontal unit only)
5. Vibration hangers
6. Clogged filter switch
7. Disconnect switch
8. Twenty gauge cabinet liner
9. High pressure regulator (required over 1/2 psig)
10. Vertical arrangement with support stand and inlet birdscreen
11. Mixing dampers with return air flow station
12. Internal blower/motor isolation (horizontal units only)
13. Discharge nozzles
14. Firestat
15. 115 volt service receptacle
16. BACview controller

Mixing Dampers with return Air flow Station (optional)

Unit shall have outside air and return air dampers with modulating actuator controlled by a AireLogic DDC control system. The AireLogic DDC control system shall have capability to digitally control the outside air quantity from a nominal minimum of 20% to 100% with integrated gas valve control at all room concentrations of CO₂.

The return air inlet shall include a self-calibrating flow measuring station with a grid of velocity pressure probes with spacing no greater than 12" over the entire face of the return air opening and sampled every two seconds. Samples will be added to a twenty-five point rolling average to provide smooth accurate data that is delivered to the AireLogic DDC control system every two seconds. The DDC control system shall be capable of electronically displaying the return air/outside air ratio within 5% accuracy at all damper positions.

The AireLogic DDC control module shall have full BACNET compatibility. Display shall have a minimum of two line, sixteen character display.

The AireLogic DDC control system shall be capable of controlling mixing dampers in the following modes of operation:

- Manual Mode: Allows manual positioning of the outside air (O.A.) damper and return air (R.A.) damper by changing the damper position setpoint.
- Mixed Air Temperature Mode: Shall provide automatic control of the mixed air temperature by modulating the O.A. damper and R.A. damper to maintain the mixed air temperature setpoint. As the mixed air temperature increases

above the setpoint more outside air will be introduced.

- Building Pressure Mode: Provides automatic building pressure control by modulating the O.A. damper and return air damper to maintain the indoor building pressure setpoint. As the building pressure decreases below the setpoint more outside air will be introduced.

BACview Controller Display (optional)

The remote keypad display for the AireLogic DDC control system shall have a minimum of two lines, sixteen characters shown which shall include but not be limited to the following:

- Return air temperature
- Outside air temperature
- Discharge air temperature
- Mixed air temperature
- Maximum allowable temperature rise
- Actual temperature rise
- Current percent of outside air
- Current building pressure (optional)
- Current damper input voltage (optional)
- Current burner input voltage
- Fan operating hours since last reset
- Fan start cycle count since last reset
- Burner operating hours since last reset
- Burner start cycle count since last reset
- Cooling interlock operating hours since last reset
- Cooling interlock cycle count since last reset
- Critical alarm conditions;
 - ⇒ Airflow switch failure
 - ⇒ Unit on, fan off
 - ⇒ Unit off, fan on
 - ⇒ Low discharge temperature
 - ⇒ Safety circuit open
 - ⇒ Burner jumped

The control settings available on the remote keypad display for the AireLogic DDC control system shall include, but not be limited to, the following:

- Heating setpoint
- Cooling setpoint
- Economizer options
- Setback setpoint
- Freeze protection setpoint
- Maximum discharge air setpoint
- Minimum discharge air setpoint
- Minimum ventilation option and setpoint
- Time of day schedule selection and setpoints
 - ⇒ Normal 5/7 schedule
 - ⇒ Holiday schedule
 - ⇒ Manual override

SCHEDULE

Typical Schedule

From example on page 4:

Model no.	Airflow Rate (SCFM)	Winter Design Temp. (degrees F)	Air Temp. Rise (degrees F)	Burner Input Rate (MBH)	Total Static Pressure (inches w.c.)	Motor Horsepower (HP)	Electrical Service (volt/ph./Hz)
WDF-035-HRS	3,000	-10	80	281	1.58	3	230/3/60