

STERLING "XC" SERIES CONVERTIBLE VENTING TYPE TUBULAR BLOWER UNIT HEATER



XCS-1

DESCRIPTION

The Sterling "XC" Series Convertible Venting Type Tubular Blower Gas-Fired Unit Heater offers a highly efficient, extremely durable alternative to the traditional clam shell design. These blower type units combine the latest tubular heat exchanger and in-shot burner technology with the quality and reliability you have come to know from Sterling. Units are available in sizes 100 to 400 MBH and have been certified by ETL as providing 83% thermal (combustion) efficiency.

CONVERTIBLE VENTING - STANDARD OR SEPARATED COMBUSTION

Notably, the Sterling "XC" unit heater is designed so it can be installed in either standard or separated combustion venting configurations without requiring modification to the unit itself. Located on the rear cover panel of each unit, combustion air inlet collars are left open in a standard combustion venting configuration. When set up for separated combustion, combustion air piping is connected to the inlet collars so that the burners, spark ignitor, and flue system are enclosed within the unit, allowing the entire combustion process to remain unaffected by the atmosphere in the space where the heater is located. Separated combustion venting configurations should be used where dusty, dirty or mildly corrosive conditions exist, or where high humidity or slightly negative pressures prevail.

ADDITIONAL VENTING FLEXIBILITY

The Sterling "XC" unit heater is ETL certified in accordance with categories I and III venting requirements. This certification allows units to be vented both vertically and horizontally using either single wall or double wall venting materials. Available as an accessory option, Sterling offers a Combustion Air Inlet Kit that allows for concentric venting of both combustion and exhaust air systems through one termination.

TUBULAR HEAT EXCHANGER

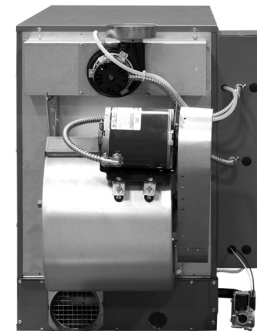
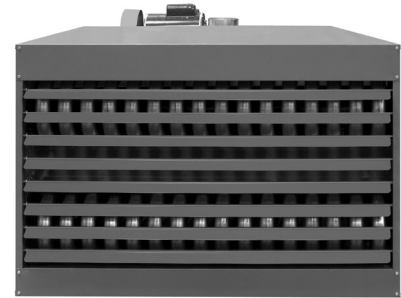
The Sterling tubular heat exchanger has been designed to provide maximum and uniform heat transfer. The low pressure drop associated with this design enables heated air to be evenly distributed to the conditioned space. This curved, non-welded serpentine design experiences less thermally induced stress making it highly durable for significantly longer service life. All Sterling tubular heat exchangers are constructed of heavy duty 20-gauge aluminized steel. Optional 409 stainless steel heat exchangers are also available.

DIRECT SPARK IGNITION SYSTEM & CONTROL ACCESSIBILITY

Sterling "XC" units utilize a direct spark pilotless ignition of the burner, providing fast heat delivery. This highly reliable and efficient ignition system incorporates an integrated electronic control board to regulate the system sequence of operation, including an externally mounted LED indicator for simple troubleshooting. Designed with the service person in mind, ignition and fan controls are located in one centrally located control panel.

CAUTIONS

Combustion air and vent systems must be installed in accordance with current National Fuel Gas Code or Installation Code, Installation Code for Natural Gas Burning Appliances and Equipment (Canada) and any local and state codes. Units should not be installed where negative pressures are significant, where vapor containing chlorine or fluorine may be present or in any areas classified as "hazardous."



STANDARD FEATURES

- Designed for either standard or separated combustion
- 20-gauge aluminized steel tubular heat exchanger
- 83% thermal efficiency
- ODP blower motor (with overload protection)
- Power venter
- Combustion air pressure switch
- 20-gauge steel cabinetry with baked enamel finish
- Direct spark ignition system
- 115/24 volt control transformer
- 115/1/60 supply voltage
- Redundant single stage gas valve
- Rear access to in-shot burners
- Individually adjustable and removable horizontal louvers
- Complete belt guard
- Main control panel
- 10 year heat exchanger, flue collector and burner warranty

OPTIONAL FEATURES

- Stainless steel heat exchanger, burners, and/or flue collector
- Two stage and various electronic modulation gas controls
- Discharge nozzles (30°, 60° & 90°)
- Premium efficiency blower motors in ODP & TE types
- Supply voltages: 208 & 230/1/60 and 208, 230, 460, 575/3/60
- Combustion air inlet kits (allows concentric venting with horizontal or vertical termination)



HVAC PRODUCTS

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www.sterlinghvac.com

PROJECT: _____

UNIT TAG: _____

“XC” CONVERTIBLE VENTING TUBULAR BLOWER

PERFORMANCE AND DIMENSIONAL DATA



Unit Capacity (MBH)	100	125	150	175	200	250	300	350	400
PERFORMANCE DATA†									
Input - BTU/Hr.	100,000	125,000	150,000	175,000	200,000	250,000	300,000	350,000	400,000
(kW)	(29.3)	(36.6)	(44.0)	(51.3)	(58.6)	(73.3)	(87.9)	(102.6)	(117.2)
Output - BTU/Hr.	83,000	103,750	124,500	145,250	166,000	207,500	246,000	290,500	332,000
(kW)	(24.3)	(30.4)	(36.5)	(42.6)	(48.6)	(60.8)	(72.1)	(85.1)	(97.3)
Thermal Efficiency - %	83	83	83	83	83	83	82	83	83
Free Air Delivery - CFM	1,181	1,476	1,771	2,067	2,362	2,953	3,501	4,134	4,724
(cu. m/s)	(0.557)	(0.697)	(0.836)	(0.976)	(1.115)	(1.394)	(1.652)	(1.951)	(2.230)
Air Temperature Rise -Deg. F	65	65	65	65	65	65	65	65	65
(Deg. C)	(36)	(36)	(36)	(36)	(36)	(36)	(36)	(36)	(36)
Outlet Velocity - FPM	370	463	555	395	451	564	422	498	570
(m/s)	(1.879)	(2.351)	(2.819)	(2.006)	(2.291)	(2.864)	(2.143)	(2.529)	(2.895)
Full Load Amps at 115V	7.3	9.4	9.4	14.2	14.2	15.6	15.6	20.8	20.8
Min. Circuit Amps at 115V	8.6	11.2	11.2	17.1	17.1	18.9	18.9	25.4	25.4
MOTOR DATA:									
Motor HP	1/4	1/2	1/2	3/4	3/4	1	1	1-1/2	1-1/2
Motor kW	0.19	0.37	0.37	0.56	0.56	0.75	0.75	1.11	1.11
Motor Type ODP**	SPH	SPH	SPH	SPH	SPH	Cap. Start	Cap. Start	Cap. Start	Cap. Start
RPM	1,725	1,725	1,725	1,725	1,725	1,725	1,725	1,725	1,725
Amps @ 115V††	5.1	7.2	7.2	11.6	11.6	13.0	13.0	18.2	18.2
DIMENSIONAL DATA - inches (mm)									
"A" Height to Top of Flue	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	34 (864)	34 (864)	34 (864)
"B" Jacket Width of Unit	20-3/4 (527)	20-3/4 (527)	20-3/4 (527)	32-3/4 (832)	32-3/4 (832)	32-3/4 (832)	50-3/4 (1289)	50-3/4 (1289)	50-3/4 (1289)
"C" Width to Centerline Flue	13-3/8 (340)	13-3/8 (340)	13-3/8 (340)	19-3/8 (492)	19-3/8 (492)	19-3/8 (492)	28-3/8 (721)	28-3/8 (721)	28-3/8 (721)
"D" Depth to Front Hanger	21 (533)	21 (533)	21 (533)	21 (533)	21 (533)	21 (533)	21 (533)	21 (533)	21 (533)
"E" Hanging Distance Width	18-5/8 (473)	18-5/8 (473)	18-5/8 (473)	30-5/8 (778)	30-5/8 (778)	30-5/8 (778)	48-5/8 (1235)	48-5/8 (1235)	48-5/8 (1235)
"F" Hanging Distance Depth	19 (483)	19-1/2 (495)	19-1/2 (495)	32-3/4 (832)	32-3/4 (832)	32-3/4 (832)	23-1/2 (597)	32-3/4 (832)	32-3/4 (832)
"G" Discharge Opening Width	18-3/4 (476)	18-3/4 (476)	18-3/4 (476)	30-3/4 (781)	30-3/4 (781)	30-3/4 (781)	48-3/4 (1238)	48-3/4 (1238)	48-3/4 (1238)
"H" Depth to Centerline Flue	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	5-1/8 (130)	5-1/8 (130)	5-1/8 (130)
"M" Overall Unit Width	25-1/4 (641)	25-1/4 (641)	25-1/4 (641)	37-1/4 (946)	37-1/4 (946)	37-1/4 (946)	55-1/4 (1403)	55-1/4 (1403)	55-1/4 (1403)
"P" Overall Unit Depth	49-3/4 (1264)	49-3/8 (1254)	49-3/8 (1254)	56-1/8 (1426)	56-1/8 (1426)	56-1/8 (1426)	53-3/8 (1356)	56-1/8 (1426)	56-1/8 (1426)
Combustion Air Inlet Dia. (Qty) - in	5	5	5	5	5	5	5 (2)	5 (2)	5 (2)
(mm)	(127)	(127)	(127)	(127)	(127)	(127)	(127)	(127)	(127)
*Flue Size Diameter - in	5	5	5	5	5	5	6	6	6
(mm)	(127)	(127)	(127)	(127)	(127)	(127)	(152)	(152)	(152)
Gas Inlet, Natural Gas - in	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4	3/4
Gas Inlet, LP Gas - in	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4	3/4
Approximate Unit Weight - lb	173	177	204	248	267	292	374	394	433
(kg)	(78)	(80)	(92)	(112)	(121)	(132)	(170)	(179)	(196)
Approximate Ship Weight - lb	258	263	291	384	403	428	524	551	599
(kg)	(117)	(119)	(132)	(174)	(183)	(194)	(238)	(250)	(272)

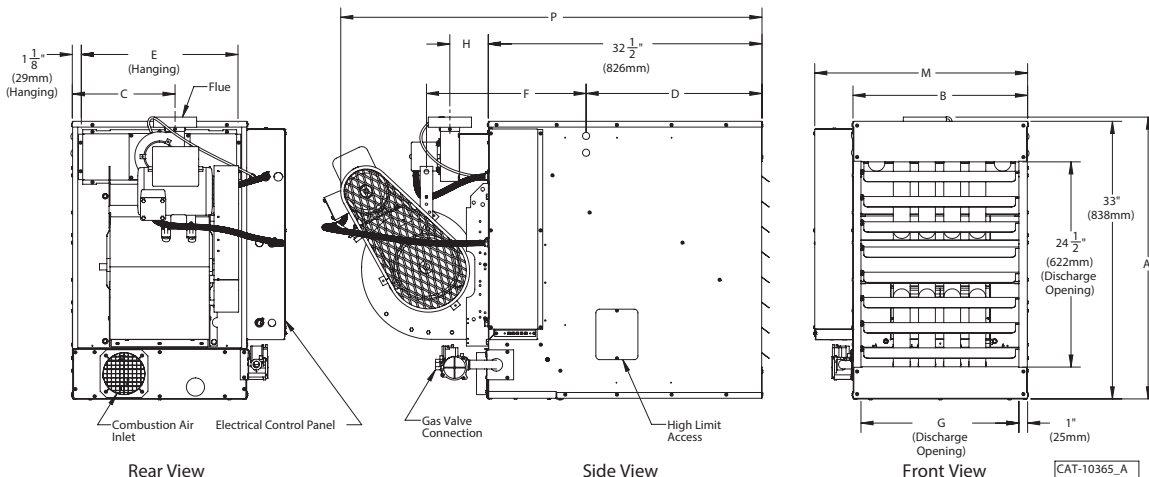
† Ratings shown are for unit installations at elevations between 0 and 2,000 ft (0 to 610m). For unit installations in U.S.A. above 2,000 ft. (610m), the unit input must be field derated 4% for each 1,000 ft. (305m) above sea level; refer to local codes, or in absence of local codes, refer to the latest edition of the National Fuel Gas Code, ANSI Standard Z223.1 (N.F.P.A. No. 54).

For installations in Canada, any reference to deration at altitudes in excess of 2,000 ft. (610m) are to be ignored. At altitudes of 2,000 ft. to 4,500 ft. (610 to 1372m), the unit must be field derated to 90% of the normal altitude rating, and be so marked in accordance with the ETL certification. See unit installation manual for field deration information.

†† See Table 5 for ODP motor full load amp values at non-standard voltages.

* Flue collar is factory supplied with unit; to be field installed per included instructions.

** LEGEND: SPH = SPLIT PHASE CAP. START = CAPACITOR START ODP = OPEN DRIP PROOF



CAT-10365_A

“XC” SERIES BLOWER PERFORMANCE DATA

Model	Temp.Rise °F (°C)	CFM (cu. m/s)	External Static Pressure in. W.C. (kPa)									
			0.1" (0.02)		0.2" (0.05)		0.3" (0.07)		0.4" (0.10)		0.5" (0.12)	
			RPM	HP (kW)	RPM	HP (kW)	RPM	HP (kW)	RPM	HP (kW)	RPM	HP (kW)
XC100	50° (10)	1535 (0.724)	804	½ (0.37)	860	½ (0.37)	927	½ (0.37)	989	½ (0.37)	1045	½ (0.37)
	60° (15.5)	1279 (0.603)	649	¼ (0.19)	760	¼ (0.19)	821	¼ (0.19)	890	¼ (0.19)	963	¼ (0.19)
	70° (21.1)	1096 (0.517)	633	¼ (0.19)	700	¼ (0.19)	779	¼ (0.19)	858	¼ (0.19)	920	¼ (0.19)
	80° (26.6)	959 (0.452)	591	¼ (0.19)	665	¼ (0.19)	733	¼ (0.19)	801	¼ (0.19)	869	¼ (0.19)
XC125	50° (10)	1919 (0.905)	703	½ (0.37)	758	½ (0.37)	810	½ (0.37)	863	½ (0.37)	918	½ (0.37)
	60° (15.5)	1599 (0.754)	608	½ (0.37)	685	½ (0.37)	741	½ (0.37)	790	½ (0.37)	843	½ (0.37)
	70° (21.1)	1371 (0.647)	558	½ (0.37)	626	½ (0.37)	694	½ (0.37)	755	½ (0.37)	798	½ (0.37)
	80° (26.6)	1199 (0.565)	580	½ (0.37)	597	½ (0.37)	649	½ (0.37)	720	½ (0.37)	779	½ (0.37)
XC150	50° (10)	2303 (1.087)	853	½ (0.37)	927	½ (0.37)	962	½ (0.37)	988	½ (0.37)	1040	½ (0.37)
	60° (15.5)	1919 (0.905)	755	½ (0.37)	810	½ (0.37)	845	½ (0.37)	894	½ (0.37)	939	½ (0.37)
	70° (21.1)	1645 (0.776)	649	½ (0.37)	726	½ (0.37)	790	½ (0.37)	836	½ (0.37)	876	½ (0.37)
	80° (26.6)	1439 (0.679)	616	½ (0.37)	670	½ (0.37)	720	½ (0.37)	785	½ (0.37)	840	½ (0.37)
XC175	50° (10)	2687 (1.26)	522	¾ (0.56)	566	¾ (0.56)	612	¾ (0.56)	652	¾ (0.56)	688	¾ (0.56)
	60° (15.5)	2239 (1.05)	468	¾ (0.56)	514	¾ (0.56)	564	¾ (0.56)	609	¾ (0.56)	654	¾ (0.56)
	70° (21.1)	1919 (0.905)	423	¾ (0.56)	471	¾ (0.56)	527	¾ (0.56)	582	¾ (0.56)	624	¾ (0.56)
	80° (26.6)	1697 (0.8)	402	¾ (0.56)	482	¾ (0.56)	515	¾ (0.56)	567	¾ (0.56)	609	¾ (0.56)
XC200	50° (10)	3071 (1.44)	592	¾ (0.56)	627	¾ (0.56)	670	¾ (0.56)	702	¾ (0.56)	748	¾ (0.56)
	60° (15.5)	2559 (1.2)	526	¾ (0.56)	561	¾ (0.56)	597	¾ (0.56)	647	¾ (0.56)	688	¾ (0.56)
	70° (21.1)	2193 (1.03)	468	¾ (0.56)	519	¾ (0.56)	556	¾ (0.56)	612	¾ (0.56)	653	¾ (0.56)
	80° (26.6)	1919 (0.905)	432	¾ (0.56)	481	¾ (0.56)	537	¾ (0.56)	593	¾ (0.56)	638	¾ (0.56)
XC250	50° (10)	3839 (1.81)	734	1 (0.75)	766	1 (0.75)	802	1 ½ (1.11)	836	1 ½ (1.11)	863	1 ½ (1.11)
	60° (15.5)	3199 (1.51)	626	1 (0.75)	668	1 (0.75)	700	1 (0.75)	749	1 (0.75)	780	1 (0.75)
	70° (21.1)	2742 (1.29)	545	1 (0.75)	593	1 (0.75)	633	1 (0.75)	680	1 (0.75)	718	1 (0.75)
	80° (26.6)	2399 (1.13)	494	1 (0.75)	555	1 (0.75)	590	1 (0.75)	642	1 (0.75)	680	1 (0.75)
XC300	50° (10)	4551 (2.14)	734	1 (0.75)	766	1 (0.75)	802	1 ½ (1.11)	836	1 ½ (1.11)	863	1 ½ (1.11)
	60° (15.5)	3792 (1.79)	626	1 (0.75)	668	1 (0.75)	700	1 (0.75)	749	1 (0.75)	780	1 (0.75)
	70° (21.1)	3259 (1.53)	545	1 (0.75)	593	1 (0.75)	633	1 (0.75)	680	1 (0.75)	718	1 (0.75)
	80° (26.6)	2844 (1.34)	494	1 (0.75)	555	1 (0.75)	590	1 (0.75)	642	1 (0.75)	680	1 (0.75)
XC350	50° (10)	5374 (2.54)	558	1 ½ (1.11)	598	1 ½ (1.11)	638	1 ½ (1.11)	676	1 ½ (1.11)	727	1 ½ (1.11)
	60° (15.5)	4478 (2.11)	484	1 ½ (1.11)	532	1 ½ (1.11)	588	1 ½ (1.11)	653	1 ½ (1.11)	680	1 ½ (1.11)
	70° (21.1)	3839 (1.81)	451	1 ½ (1.11)	503	1 ½ (1.11)	559	1 ½ (1.11)	609	1 ½ (1.11)	654	1 ½ (1.11)
	80° (26.6)	3359 (1.59)	408	1 ½ (1.11)	480	1 ½ (1.11)	536	1 ½ (1.11)	589	1 ½ (1.11)	621	1 ½ (1.11)
XC400	50° (10)	6142 (2.9)	647	1 ½ (1.11)	659	1 ½ (1.11)	670	1 ½ (1.11)	713	1 ½ (1.11)	751	2 (1.49)
	60° (15.5)	5118 (2.41)	553	1 ½ (1.11)	570	1 ½ (1.11)	618	1 ½ (1.11)	653	1 ½ (1.11)	697	1 ½ (1.11)
	70° (21.1)	4387 (2.07)	483	1 ½ (1.11)	523	1 ½ (1.11)	568	1 ½ (1.11)	615	1 ½ (1.11)	660	1 ½ (1.11)
	80° (26.6)	3839 (1.81)	437	1 ½ (1.11)	490	1 ½ (1.11)	547	1 ½ (1.11)	589	1 ½ (1.11)	655	1 ½ (1.11)