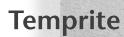
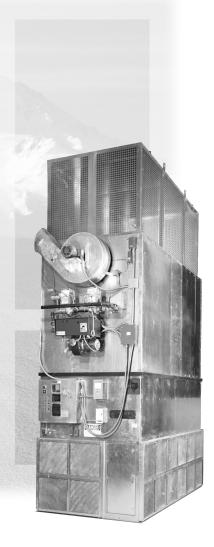
# Air Turnover Systems

### **Technical Guide for:**

- **TAP** Standard Gas Heat Air Turnover
- TAS Non Gas Heat "Support" Unit
- TAC Standard Cooling Only Air Turnover with Prop Fans
- TAA Standard Cooling Coil Plus Optional Gas Heat
- TAJ Standard Gas Heat With Cooling Coil Option For Small Buildings



**Keeps You** 



# Warm



# Air Turnover System Application Guide



In the business of commercial warehouse and distribution, efficient and low-cost heating and cooling is essential. Temprite keeps you warm for less.

Since 1963, Temprite has been providing cost-effective, reliable heating solutions. Our Air Turnover System brings warm air down to your work environment for less than the operation and maintenance costs of unit heaters, radiant panels or overhead heating systems.

This Application Guide will help you choose an Temprite Air Turnover System to provide efficient, cost-effective heating and cooling for your warehouse or distribution operation. The Guide covers:

- Heating Needs Identify heating needs for your specific facilities.
- Technical Specifications Configure the right system components (e.g., motors, drive, filter, options, etc.) to meet your needs.

Model TAP – Standard Indirect Fired Air Turnover

Model TAS – "Support" Unit, without Gas Heat

Model TAC – Standard Cooling Only Air Turnover with Prop Fans

Model TAA – Standard Cooling Air Turnover plus Optional Indirect Fired Gas Heat

Model TAJ – Smaller Indirect Fired Air Turnover with Optional Cooling Coil

• Installation Information — Plan details of on-site installation.

If you have questions, please contact Temprite's Customer Service Department at 214-638-6010. We'll be glad to help.

### **Temprite**

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In the interest of product improvement, Temprite reserves the right to make changes without notice.

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		Fan No. and Size		Fan Motors - Qty.@ HP/Total Amp Draw (3)					
Model No.	SCFM		Standard Arrangement		Alternate Arrangement		(Minimum) High Fire	Temperature Rise	
(1), (2)			W/O Filters	W/ Flat Bank Filters (4 Sides)	W/O Filters	W/V-Bank Filters	Output (Maximum) (4)	(	5)
	6,600	1 - 30"	1@1.5/3.0	1@1.5/3.0	1@1.5/3.0	1@2.0/3.4	350,000	49	5
75/40	7,400	2 - 30"	2@.5/2.2	2@.75/3.2	2@.75/3.2	2@1.0/4.2	400.000	44	5
	8,100		2@.5/2.2	2@1.0/4.2	2@.75/3.2	2@1.0/4.2	400,000	40	4
	9,100		2@.75/3.2	2@1.0/4.2	2@.75/3.2	2@1.5/6.0	450,000	46	!
75/55	10,100	2 - 30"	2@.75/3.2	2@1.5/6.0	2@1.0/4.2	2@2.0/6.8	550.000	41	!
	11,100		2@1.0/4.2	2@1.5/6.0	2@1.5/6.0	2@2.0/6.8	550,000	37	.
	12,400		2@1.0/4.2	2@1.5/6.0	2@1.5/6.0	2@2.0/6.8	450,000	33	1
100/55	13,800	2 - 30"	2@1.0/4.2	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6	550.000	30	
	15,200		2@1.5/6.0	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6	550,000	27	
	12,400		2@1.0/4.2	2@1.5/6.0	2@1.5/6.0	2@2.0/6.8	650,000	48	
100/75	13,800	2 - 30"	2@1.0/4.2	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6		43	
	15,200		2@1.5/6.0	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6	750,000	39	
	16,600		2@1.5/6.0	2@2.0/6.8	2@2.0/6.8	2@3.0/9.6	650,000	36	
125/75	18,500	2 - 36"	2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@3.0/9.6	750,000	32	
	20,400		2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@5.0/15.2		29	
	16,600		2@1.5/6.0	2@2.0/6.8	2@2.0/6.8	2@3.0/9.6	850,000	47	
125/100	18,500	2 - 36"	2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@3.0/9.6		42	
	20,400		2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@5.0/15.2	1,000,000	38	
	22,000		2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@3.0/9.6	650,000	27	
175/75	24,500	2 - 42"	2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@5.0/15.2		24	
	27,000		2@2.0/6.8	2@3.0/9.6	2@3.0/9.6	2@5.0/15.2	750,000	22	
	22,000		2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@3.0/9.6	850,000	36	T
175/100	24,500	2 - 42"	2@1.5/6.0	2@3.0/9.6	2@2.0/6.8	2@5.0/15.2		32	
•	27,000		2@2.0/6.8	2@3.0/9.6	2@3.0/9.6	2@5.0/15.2	1,000,000	29	
	29,200		2@2.0/6.8	2@3.0/9.6	2@3.0/9.6	2@5.0/15.2	850,000	27	
200/100	32,500	2 - 42"	2@2.0/6.8	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2		24	
•	35,800		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@5.0/15.2	1,000,000	22	
	29,200		2@2.0/6.8	2@3.0/9.6	2@3.0/9.6	2@5.0/15.2	1,250,000	39	
200/175	32,500	2 - 42"	2@2.0/6.8	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2		35	
,	35,800		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@5.0/15.2	1,750,000	32	
	35,100		2@3.0/9.6	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2	850,000	22	
250/100	39,000	2 - 48"	2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0		20	
,	42,900		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0	1,000,000	18	

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Heating Units and Support Units.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below  $10^\circ\text{F}$ .

/	Delivery	rabic		Fan Mo	High Fire				
Model No.	SCFM	Fan No. and		Qty.@ HP/Tota ndard gement	Alte	rnate gement	Output (Minimum) High Fire	Tempe	ir erature ise
(1), (2)		Size	W/O Filters	W/ Flat Bank Filters (4 Sides)	W/O Filters	W/V-Bank Filters	Output (Maximum) (4)	(	5)
	35,100		2@3.0/9.6	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2	1,250,000	33	46
250/175	39,000	2 - 48"	2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0	1.750.000	30	41
	42,900		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0	1,750,000	27	38
	41,400		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0	1,250,000	28	39
300/175	46,000	2 - 48"	2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	1.750.000	25	35
	49,000		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	1,750,000	24	33
	41,400		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0	2,000,000	45	56
300/250	46,000	2 - 48"	2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	0.500.000	40	50
	49,000		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	2,500,000	38	47
	51,000		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	2,000,000	36	45
400/250	55,500	2 - 54"	2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@10.0/28		33	42
	61,000		2@5.0/15.2	2@7.5/22.0	2@7.5/22.0	2@10.0/28	2,500,000	30	38
	51,000		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0	2,750,000	50	54
400/300	55,500	2 - 54"	2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@10.0/28		46	50
•	61,000		2@5.0/15.2	2@7.5/22.0	2@7.5/22.0	2@10.0/28	3,000,000	42	4:
	66,600		2@5.0/15.2	2@10.0/28	2@7.5/22.0	2@15.0/42	2,750,000	38	42
600/300	74,000	2 - 60"	2@7.5/22.0	2@10.0/28	2@10.0/28	2@15.0/42		34	3
,	81,400		2@7.5/22.0	2@15.0/42	2@10.0/28	2@15.0/42	3,000,000	31	34
	66,600		2@5.0/15.2	2@10.0/28	2@7.5/22.0	2@15.0/42	3,250,000	45	5!
600/400	74,000	2 - 60"	2@7.5/22.0	2@10.0/28	2@10.0/28	2@15.0/42		40	50
,	81,400		2@7.5/22.0	2@15.0/42	2@10.0/28	2@15.0/42	4,000,000	37	4
	83,200		2@7.5/22.0	2@15.0/42	2@10.0/28	2@15.0/42	3,250,000	36	4
600S/400	92,500	2 - 60"	2@10.0/28	2@15.0/42	2@15.0/42	2@15.0/42		32	4(
,	100,000		2@15.0/42	2@15.0/42	2@15.0/42	2@15.0/42	4,000,000	30	3
	83,200		2@7.5/22.0	2@15.0/42	2@10.0/28	2@15.0/42	4,500,000	50	6
600S/600	92,500	2 - 60"	2@10.0/28	2@15.0/42	2@15.0/42	2@15.0/42		45	61
,	100,000		2@15.0/42	2@15.0/42	2@15.0/42	2@15.0/42	6,000,000	41	5
	123,000		3@7.5/33	NA	3@10.0/42	3@15.0/63	3,250,000	24	30
600SS/400	136,500	3 - 60"	3@10.0/42	NA	3@15.0/63	3@15.0/63		22	2
,	150,000		3@15.0/63	NA	3@15.0/63	3@15.0/63	4,000,000	20	2
	123,000		3@7.5/33	NA	3@10.0/42	3@15.0/63	4,500,000	34	4:
600SS/600	136,500	3 - 60"	3@10.0/42	NA	3@15.0/63	3@15.0/63		30	41
	150,000		3@15.0/63	NA	3@15.0/63	3@15.0/63	6,000,000	28	37

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Heating Units and Support Units.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below  $10^\circ\text{F}$ .

		High Fire Output (Minimum)	Draft Inducer	Burner Motor	Pipe	Minimum	Flat Bank	
Model No. (1), (2)	SCFM	High Fire Output (Maximum) (3)	HP/Amp Draw (4), (5)	HP/Amp Draw (4), (5)	Size (6)	Stack Size	Filters (4 Sides)	V-Bank Filters
	6,600	350,000					14	12
75/40	7,400 8,100	400,000	.33/1.65	.25/1.65	1"	8"	16 x 25 x 2	20 x 20 x 2
	9,100	450,000					14	12
75/55	10,100 11,100	550,000	.33/1.65	.25/1.65	]"	8"	16 x 25 x 2	20 x 20 x 2
	12,400	450,000					22	16
100/55	13,800 15,200	550,000	.33/1.65	.25/1.65	]"	8"	16 x 20 x 2	20 x 20 x 2
	12,400	650,000					22	16
100/75	13,800 15,200	750,000	.50/2.2	.33/2.2	1 1/4"	10"	16 x 20 x 2	20 x 20 x 2
	16,600	650,000					22	30
125/75	18,500 20,400	750,000	750,000	.33/2.2	1 1/4"	10"	16 x 25 x 2	20 x 20 x 2
	16,600	850,000					22	30
125/100	18,500 20,400	1,000,000	.50/2.2	.33/2.2	1 1/2"	10"	16 x 25 x 2	20 x 20 x 2
	22,000	650,000					22	30
175/75	24,500 27,000	750,000	.50/2.2	.33/2.2	1 1/4"	10"	16 x 25 x 2	20 x 20 x 2
	22,000	850,000					22	30
175/100	24,500 27,000	1,000,000	.50/2.2	.33/2.2	1 1/2"	10"	16 x 25 x 2	20 x 20 x 2
	29,200	850,000					34	36
200/100	32,500 35,800	1,000,000	.50/2.2	.33/2.2	1 1/2"	10"	20 x 20 x 2	20 x 20 x 2
	29,200	1,250,000			1 1/2"		34	36
200/175	32,500 35,800	1,750,000	2.0/3.4	.33/3.3	2″	12"	20 x 20 x 2	20 x 20 x 2
	35,100	850,000					34	36
250/100	39,000 42,900	1,000,000	.50/2.2	.33/2.2	1 1/2"	10"	20 x 20 x 2	20 x 20 x 2

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Heating Units and Support Units.

<sup>(3)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(5)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(6)</sup> Gas pipe size is based on standard manifold with  $8\mbox{\em w}$  to  $14\mbox{\em w}$  W.C. gas pressure.

TAP Eng	ineering [	Data						
Model No. (1), (2)	SCFM	High Fire Output (Minimum) High Fire Output (Maximum)	Draft Inducer HP/Amp Draw (4), (5)	Burner Motor HP/Amp Draw (4), (5)	Pipe Size (6)	Minimum Stack Size	Flat Bank Filters (4 Sides)	V-Bank Filters
	35,100	1,250,000			11/2"		34	36
250/175	39,000	1,230,000	2.0/3.4	.33/3.3	1.72	12"	J4	30
,	42,900	1,750,000	,	,	2″		20 x 20 x 2	20 x 20 x 2
	41,400	1,250,000			11/2"		38	49
300/175	46,000		2.0/3.4	.33/3.3		12"		
	49,000	1,750,000			2″		20 x 25 x 2	20 x 20 x 2
	41,400	2,000,000	2.0/3.4	.75/1.4	2"	14"	38	49
300/250	46,000	2,500,000	5.0/7.6	1.5/2.6	21/,"	16"	20 x 25 x 2	20 x 20 x 2
	49,000					14"		
400/250	51,000 55,500	2,000,000	2.0/3.4	.75/1.4	2"	14	42	64
400/230	61,000	2,500,000	5.0/7.6	1.5/2.6	21/,"	16"	20 x 25 x 2	20 x 20 x 2
	51,000	2,750,000					42	64
400/300	55,500	2,730,000	5.0/7.6	1.5/2.6	21/"	16"	42	04
	61,000	3,000,000			2/2		20 x 25 x 2	20 x 20 x 2
	66,600	2,750,000					50	90
600/300	74,000		5.0/7.6	1.5/2.6	21/,"	16"		
	81,400	3,000,000			, ,		20 x 25 x 2	20 x 25 x 2
	66,600	3,250,000		1.5/2.6	21/2"		50	90
600/400	74,000	4 000 000	5.0/7.6	3.0/4.8	0//	16"	20 25 2	20 25 2
	81,400	4,000,000		·	3″		20 x 25 x 2	20 x 25 x 2
1000 /100	83,200	3,250,000	50/7/	1.5/2.6	21/2"	3.//	63	100
600S/400	92,500	4,000,000	5.0/7.6	3.0/4.8	3″	16"	20 x 25 x 2	20 x 25 x 2
	100,000 83,200			3.0/4.8		16"		
600S/600	92,500	4,500,000	5.0/7.6	0.0/ 4.0	3″		63	100
1000, 000	100,000	6,000,000	5.5/7.0	5.0/7.6	3	18"	20 x 25 x 2	20 x 25 x 2
	123,000	3,250,000		1.5/2.6	21/2"			100
600SS/400	136,500		5.0/7.6			16"	NA	
	150,000	4,000,000		3.0/4.8	3″			20 x 25 x 2
	123,000	4,500,000		3.0/4.8		16"		100
600SS/600	136,500	/ 000 000	5.0/7.6	5.0/7.6	3″	18"	NA	20 25 . 2
	150,000	6,000,000		3.0/1.0		10		20 x 25 x 2

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Heating Units and Support Units.

<sup>(3)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(5)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $\times$  2.0. For 208V power supply, multiply above amps  $\times$  2.2.

<sup>(6)</sup> Gas pipe size is based on standard manifold with  $8\mbox{\em w}$  to  $14\mbox{\em w}$  W.C. gas pressure.

AS Air	Delivery	/ Table						
		Fan No. and Size	Fan Motors - Qty.@ HP/Total Amp Draw (3)					
Model No.	SCFM			dard jement	Alternate Arrangement			
(1), (2)			W/0 Filters	W/Flat Filters	W/O Filters	W/V-Bank Filters		
	9,100		2@.75/3.2	2@.75/3.2	2@.75/3.2	2@1.0/4.2		
75	10,100	2 - 30"	2@.75/3.2	2@1.0/4.2	2@1.0/4.2	2@1.5/6.0		
	11,100		2@1.0/4.2	2@1.5/6.0	2@1.0/4.2	2@1.5/6.0		
	16,600		2@.75/3.2	2@2.0/6.8	2@1.5/6.0	2@2.0/6.8		
125	18,500	2 - 36"	2@.75/3.2	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6		
	20,400		2@1.0/4.2	2@2.0/6.8	2@1.5/6.0	2@3.0/9.6		
	29,200		2@2.0/6.8	2@3.0/9.6	2@2.0/6.8	2@3.0/9.6		
200	32,500	2 - 42"	2@2.0/6.8	2@3.0/9.6	2@2.0/6.8	2@5.0/15.2		
	35,800		2@2.0/6.8	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2		
	41,400		2@2.0/6.8	2@5.0/15.2	2@3.0/9.6	2@5.0/15.2		
300	46,000	2 - 48"	2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0		
	49,000		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0		
	51,000		2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0		
400	55,500	2 - 54"	2@3.0/9.6	2@5.0/15.2	2@5.0/15.2	2@7.5/22.0		
	61,000		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@7.5/22.0		
	66,600		2@5.0/15.2	2@7.5/22.0	2@5.0/15.2	2@10.0/28		
600	74,000	2 - 60"	2@5.0/15.2	2@10.0/28	2@7.5/22.0	2@10.0/28		
	81,400		2@7.5/22.0	2@10.0/28	2@7.5/22.0	2@15.0/42		
	83,200		2@7.5/22.0	2@10.0/28	2@7.5/22.0	2@15.0/42		
600S	92,500	2 - 60"	2@7.5/22.0	2@10.0/28	2@10.0/28	2@15.0/42		
	100,000		2@10.0/22.0	2@15.0/42	2@15.0/42	2@15.0/42		
	123,000		3@7.5/33	NA	3@7.5/33	3@10.0/42		
600SS	136,500	3 - 60"	3@7.5/33	NA	3@10.0/42	3@15.0/63		
	150,000		3@10.0/42	NA	3@15.0/63	3@15.0/63		

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Support Units and Heating Units.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps x 2.0. For 208V power supply, multiply above amps x 2.2.

TAS Eng	ineering [	Data		
Model No. (1), (2)	SCFM	Fan No. and Size	Flat Bank Filters	V-Bank Filters
	9,100		14	12
75	10,100	2 - 30"		
	11,100		16 x 25 x 2	20 x 20 x 2
	16,600		22	30
125	18,500	2 - 36"	1, 05 0	00 00 0
	20,400		16 x 25 x 2	20 x 20 x 2
	29,200		34	36
200	32,500	2 - 42"	20 20 2	20 20 2
	35,800		20 x 20 x 2	20 x 20 x 2
	41,400		38	49
300	46,000	2 - 48"	20 x 25 x 2	20 x 20 x 2
	49,000		ZU X Z5 X Z	20 X 20 X 2
	51,000		42	64
400	55,500	2 - 54"	20 x 25 x 2	20 x 20 x 2
	61,000		20 X 23 X Z	20 X 20 X 2
	66,600		50	90
600	74,000	2 - 60"	20 x 25 x 2	20 x 25 x 2
	81,400			
1000	83,200	0 '0"	63	100
600S	92,500	2 - 60"	20 x 25 x 2	20 x 25 x 2
	100,000		LUNLINL	
10000	123,000	0 /0"		100
600SS	136,500	3 - 60"	NA	20 x 25 x 2
	150,000			LUNESNE

<sup>(1)</sup> Base unit priced by motor HP for each model.

<sup>(2)</sup> For large spaces with low heat requirements, combine Support Units and Heating Units.

Model	SCFM	Fan No. and Size	Qty.@	Fan Motors - HP/Total Amp Draw (2)	Qty.@ HP/Total Amp Draw				
No. (1)	Scim		Standard Arrangement	Alternate Arrangement With One Damper	Alternate Arrangement With Mixing Dampers	Cooling Tons (3)	Filters		
	13,000		2 @ 2.0 / 6.8	2@2.0/6.8	2@2.0/6.8	26.8			
	14,000		2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	28.4			
"175	15,000		2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	29.9			
Cooling	16,000	2 - 42"	2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	33.1	30		
Only"	17,000		2 @ 3.0 / 9.6	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	34.7	20 x 20 x		
	18,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	36.3			
	19,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	38.7			
	20,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	40.2			
	20,000		2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	2 @ 3.0 / 9.6	42.2			
"250	22,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	45.0			
Cooling	24,000	2 - 48"	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	50.6	36		
Only"	26,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	53.5	20 x 20 x		
	28,000		2 @ 5.0 / 15.2	2@7.5/22.0	2 @ 7.5 / 22.0	57.7			
	30,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	60.5			
	29,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	58.1			
"300	31,000		2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	2 @ 5.0 / 15.2	61.3			
Cooling	33,000	2 - 48"	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	65.8	49		
Only"	35,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	68.5	20 x 20 x		
	37,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	73.8			
	39,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2@7.5/22.0	77.0			
	37,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2@7.5/22.0	75.4			
	39,000		2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	2 @ 7.5 / 22.0	78.6			
	41,000		2 @ 7.5 / 22.0	2 @ 10.0 / 28.0	2 @ 10.0 / 28.0	81.3			
"400	43,000		2@10.0/28.0	2 @ 10.0 / 28.0	2 @ 10.0 / 28.0	87.2	64		
Cooling	45,000	2 - 54"	2@10.0/28.0	2 @ 10.0 / 28.0	2 @ 10.0 / 28.0	90.3	20 x 20 x		
Only"	47,000		2@10.0/28.0	2 @ 10.0 / 28.0	2 @ 10.0 / 28.0	93.1			
	49,000		2@10.0/28.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	99.0			
	51,000		2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	102.1			
	53,000		2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	104.9			
	58,000		2@10.0/28.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	114.6			
	61,000		2@15.0/42.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	119.3			
	64,000		2@15.0/42.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	123.6			
"600	67,000		2@15.0/42.0	2 @ 15.0 / 42.0	2 @ 15.0 / 42.0	132.6	90		
Cooling	70,000	2 - 60"	2@15.0/42.0	2 @ 20.0 / 54.0	2 @ 20.0 / 54.0	137.4	20 x 25 x		
Only"	73,000		2 @ 20.0 / 54.0	2 @ 20.0 / 54.0	2 @ 20.0 / 54.0	142.1			
•	76,000		2 @ 20.0 / 54.0	2 @ 20.0 / 54.0	2 @ 20.0 / 54.0	144.3			
	79,000		2 @ 25.0 / 68.0	2 @ 25.0 / 68.0	2 @ 25.0 / 68.0	146.9			
	81,000		2 @ 25.0 / 68.0	2 @ 25.0 / 68.0	2 @ 25.0 / 68.0	148.0			

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiple above amps  $\times$  2.0. For 208V power supply, multiply above amps  $\times$  2.2.

<sup>(3)</sup> Nominal cooling capacity based on DX coils with 2) 4 Row coils in "A" arrangement,  $45^\circ$  suction temperature and  $80^\circ/67^\circ$  return air temperature. See CW Coil Data for CW capacities.

Model	Delivery SCFM	Blowers	Blow Qty.@ HP/	Nominal Cooling Tons	High Fire Output (Min.) High Fire	Tempe	Air erature		
No. (1)			Standard Arrangement	Alternate Arrangement With Mixing Dampers	(3)	Output (Max.) (4)	1	Rise (5)	
	13,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	26.8		_	_	
	14,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	28.4		_	_	
175	15,000		1 @ 10/14.0	1 @ 10/14.0	29.9		—	_	
Cooling	16,000	3) 18" x 13"	1@10/14.0	1 @ 10/14.0	33.1	NA	_	_	
Only	17,000		1 @ 15/21.0	1 @ 15/21.0	34.7		_	_	
	18,000		1 @ 15/21.0	1 @ 15/21.0	36.3		_	_	
	19,000		1 @ 15/21.0	1 @ 15/21.0	38.7		_	_	
	20,000		1 @ 15/21.0	1 @ 15/21.0	40.2		_	_	
	13,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	26.8		46	53	
	14,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	28.4		43	49	
	15,000		1 @ 10/14.0	1 @ 10/14.0	29.9		40	46	
175/75	16,000	3) 18" x 13"	1 @ 10/14.0	1 @ 10/14.0	33.1	650,000	37	43	
	17,000		1 @ 15/21.0	1 @ 15/21.0	34.7	750,000	35	41	
	18,000		1 @ 15/21.0	1 @ 15/21.0	36.3		33	38	
	19,000		1 @ 15/21.0	1 @ 15/21.0	38.7		32	36	
	20,000		1 @ 15/21.0	1 @ 20/27.0	40.2		30	35	
	13,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	26.8		60	71	
	14,000		1 @ 7-1/2/11.0	1 @ 7-1/2/11.0	28.4		56	66	
	15,000		1 @ 10/14.0	1 @ 10/14.0	29.9		52	61	
175/100	16,000	3) 18" x 13"	1 @ 10/14.0	1 @ 10/14.0	33.1	850,000	49	58	
	17,000		1 @ 15/21.0	1 @ 15/21.0	34.7	1,000,000	46	54	
	18,000		1 @ 15/21.0	1 @ 15/21.0	36.3		44	51	
	19,000		1 @ 15/21.0	1 @ 15/21.0	38.7		41	49	
	20,000		1 @ 15/21.0	1 @ 20/27.0	40.2		39	46	
	20,000		1 @ 15/21.0	1 @ 20/27.0	42.2		_	_	
250	22,000		1 @ 20/27.0	1 @ 20/27.0	45.0		_	_	
Cooling	24,000	3) 18" x 18"	1 @ 20/27.0	1 @ 25/34.0	50.6	NA	_	_	
Only	26,000		1 @ 25/34.0	1 @ 25/34.0	53.5		_	_	
•	28,000		1 @ 30/40.0	1 @ 30/40.0	57.7		_	_	
	30,000		1 @ 40/52.0	1 @ 40/52.0	60.5		_	_	

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps x 2.0. For 208V power supply, multiply above amps x 2.2.

<sup>(3)</sup> Nominal cooling capacity based on DX coils with 2) 4 Row coils in "A" arrangement,  $45^{\circ}$  Suction temperature and  $80^{\circ}/67^{\circ}$  return air temperature. See CW Coil Data for CW capacities.

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below  $10^{\circ}$ F.

TAA Air	Delivery	Table						
Model	SCFM	Blowers -	Qty.@ HP/To	Motor - otal Amp Draw 2)	Nominal Cooling Tons	High Fire Output (Min.)	Tempe	ir erature
No. (1)		Biowors	Standard Arrangement	Alternate Arrangement With Mixing Dampers	(3)	High Fire Output (Max.) (4)	1	ise 5)
	20,000		1 @ 15/21.0	1 @ 20/27.0	42.2		39	46
	22,000		1 @ 20/27.0	1 @ 20/27.0	45.0		36	42
250/100	24,000	3) 18" x 18"	1 @ 20/27.0	1 @ 25/34.0	50.6	850,000	33	38
230/100	26,000	9, 10 1.10	1 @ 25/34.0	1 @ 25/34.0	53.5	1,000,000	30	35
	28,000		1 @ 30/40.0	1 @ 30/40.0	57.7	1,000,000	28	33
	30,000		1 @ 40/52.0	1 @ 40/52.0	60.5		26	31
	20,000		1 @ 15/21.0	1 @ 20/27.0	42.2		58	81
	22,000		1 @ 20/27.0	1 @ 20/27.0	45.0		52	73
250/175	24,000	3) 18" x 18"	1 @ 20/27.0	1 @ 25/34.0	50.6	1,250,000	48	67
230/173	26,000 28,000	0, 10 × 10	1 @ 25/34.0	1 @ 25/34.0	53.5	1,750,000	44	62
			1 @ 30/40.0	1 @ 30/40.0	57.7	1,7 50,000	41	58
	30,000		1 @ 40/52.0	1 @ 40/52.0	60.5		38	54
	29,000		1 @ 20/27.0	1 @ 25/34.0	58.1		_	_
300	31,000		1 @ 25/34.0	1 @ 25/34.0	61.3		_	_
Cooling	33,000	3) 20" x 20"	1 @ 25/34.0	1 @ 25/34.0	65.8	NA	_	_
Only	35,000	0, 20 , 20	1 @ 25/34.0	1 @ 30/40.0	68.5	NA NA	_	_
Ollly	37,000		1 @ 30/40.0	1 @ 30/40.0	73.8		_	_
	39,000		1 @ 40/52.0	1 @ 40/52.0	77.0		_	_
	29,000		1 @ 20/27.0	1 @ 25/34.0	58.1		40	56
	31,000		1 @ 25/34.0	1 @ 25/34.0	61.3		37	52
300/175	33,000	3) 20" x 20"	1 @ 25/34.0	1 @ 25/34.0	65.8	1,250,000	35	49
300/173	35,000	0, 20 , 20	1 @ 30/40.0	1 @ 30/40.0	68.5	1,750,000	33	46
	37,000		1 @ 30/40.0	1 @ 40/52.0	73.8	1,730,000	31	44
	39,000		1 @ 40/52.0	1 @ 40/52.0	77.0		30	41
	29,000		1 @ 20/27.0	1 @ 25/34.0	58.1		64	79
	31,000		1 @ 25/34.0	1 @ 25/34.0	61.3		59	74
300/250	33,000	3) 20" x 20"	1 @ 25/34.0	1 @ 25/34.0	65.8	2,000,000	56	70
300/ 230	35,000	0,20 ,20	1 @ 30/40.0	1 @ 30/40.0	68.5	2,500,000	53	66
	37,000		1 @ 30/40.0	1 @ 40/52.0	73.8	2,300,000	50	62
	39,000		1 @ 40/52.0	1 @ 40/52.0	77.0		47	59

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(3)</sup> Nominal cooling capacity based on DX coils with 2) 4 Row coils in "A" arrangement,  $45^{\circ}$  Suction temperature and  $80^{\circ}/67^{\circ}$  return air temperature. See CW Coil Data for CW capacities.

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below  $10^{\circ}$ F.

Model	SCFM	Blowers —		er Motor - Total Amp Draw (2)	Nominal Cooling Tons	High Fire Output (Min.)	Tempe		
No. (1)	Serin	Signois	Standard Arrangement	Alternate Arrangement With Mixing Dampers	(3)	High Fire Output (Max.) (4)	1	Rise (5)	
	37,000		1 @ 25/34.0	1 @ 30/40.0	75.4		_	_	
	39,000		1 @ 30/40.0	1 @ 30/40.0	78.6		_	_	
	41,000		1 @ 30/40.0	1 @ 40/52.0	81.3		—	_	
400	43,000		1 @ 40/52.0	1 @ 40/52.0	87.2		—	-	
Cooling	45,000	3) 22" x 22"	1 @ 40/52.0	1 @ 40/52.0	90.3	NA	—	-	
Only	47,000		1 @ 40/52.0	1 @ 40/52.0	93.1		—	-	
	49,000		1 @ 50/65.0	1 @ 50/65.0	99.0		—	-	
	51,000		1 @ 50/65.0	1 @ 50/65.0	102.1		—	-	
	53,000		1 @ 60/77.0	1 @ 60/77.0	104.9		—	-	
	37,000		1 @ 25/34.0	1 @ 25/34.0	75.4		50	6	
	39,000		1 @ 30/40.0	1 @ 30/40.0	78.6		47	5	
	41,000		1 @ 30/40.0	1 @ 40/52.0	81.3		45	5	
	43,000		1 @ 40/52.0	1 @ 40/52.0	87.2	2,000,000	43	5	
400/250	45,000	3) 22" x 22"	1 @ 40/52.0	1 @ 40/52.0	90.3	2,500,000	41	5	
	47,000		1 @ 40/52.0	1 @ 50/65.0	93.1	2,300,000	39	4	
	49,000		1 @ 50/65.0	1 @ 50/65.0	99.0		38	4	
	51,000		1 @ 50/65.0	1 @60/77.0	102.1		36	4	
	53,000		1 @60/77.0	1 @60/77.0	104.9		35	4	
	37,000		1 @ 25/34.0	1 @ 25/34.0	75.4		69	7	
	39,000		1 @ 30/40.0	1 @ 30/40.0	78.6		65	7	
	41,000		1 @ 30/40.0	1 @ 40/52.0	81.3		62	6	
	43,000		1 @ 40/52.0	1 @ 40/52.0	87.2	2,750,000	59	6	
400/300	45,000		1 @ 40/52.0	1 @ 40/52.0	90.3	3,000,000	56	6	
	47,000	3) 22" x 22"	1 @ 40/52.0	1 @ 50/65.0	93.1	0,000,000	54	5	
	49,000		1 @ 50/65.0	1 @ 50/65.0	99.0		52	5	
	51,000		1 @ 50/65.0	1 @ 60/77.0	102.1		50	5	
	53,000		1 @ 60/77.0	1 @ 60/77.0	104.9		48	5	

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps x 2.0. For 208V power supply, multiply above amps x 2.2.

<sup>(3)</sup> Nominal cooling capacity based on DX coils with 2) 4 Row coils in "A" arrangement,  $45^{\circ}$  Suction temperature and  $80^{\circ}/67^{\circ}$  return air temperature. See CW Coil Data for CW capacities.

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below 10°F.

TAA Air	Delivery	/ Table					_	
Model			Qty.@ HP/1	r Motor - Total Amp Draw (2)	Nominal	High Fire Output (Minimum)	Air Temperature	
No. (1)	SCFM	Blowers —	Standard Arrangement	Alternate Arrangement With Mixing Dampers	- Cooling Tons (3)	High Fire Output (Maximum) (4)	Ri	ise 5)
	58,000		1 @ 40/52.0	1 @ 40/52.0	114.6		_	_
	61,000		1 @ 40/52.0	1 @ 50/65.0	119.3		—	_
	64,000		1 @ 50/65.0	1 @ 50/65.0	123.6		—	_
	67,000		1 @ 50/65.0	1 @ 50/65.0	132.6		—	_
600	70,000	0) 071 / " 071 / "	1 @ 60/77.0	1 @ 60/77.0	137.4		—	_
Cooling	73,000	3) $27^{1}/_{2}^{"} \times 27^{1}/_{2}^{"}$	1 @ 60/77.0	1 @ 75/96.0	142.1	NA	—	_
Only	76,000		1 @ 60/77.0	1 @ 75/96.0	144.3		—	_
	79,000 81,000		1 @ 75/96.0	1 @ 75/96.0	146.9		_	_
			1 @ 75/96.0	1 @ 75/96.0	148.0		_	_
	58,000		1 @ 40/52.0	1 @ 40/52.0	114.6		44	48
	61,000		1 @ 40/52.0	1 @ 50/65.0	119.3		42	45
	64,000		1 @ 50/65.0	1 @ 50/65.0	123.6		40	43
	67,000		1 @ 50/65.0	1 @ 50/65.0	132.6		38	41
	70,000		1 @ 60/77.0	1 @ 60/77.0	137.4	2,750,000	36	39
600/300	73,000	3) 27 <sup>1</sup> / <sub>2</sub> " x 27 <sup>1</sup> / <sub>2</sub> "	1 @ 60/77.0	1 @ 75/96.0	142.1	3,000,000	35	38
	76,000		1 @ 60/77.0	1 @ 75/96.0	144.3		33	36
	79,000		1 @ 75/96.0	1 @ 75/96.0	146.9		32	35
	81,000		1 @ 75/96.0	1 @ 75/96.0	148.0		31	34
	58,000		1 @ 40/52.0	1 @ 40/52.0	114.6		52	64
	61,000		1 @ 40/52.0	1 @ 50/65.0	119.3		49	60
	64,000		1 @ 50/65.0	1 @ 50/65.0	123.6		47	58
	67,000		1 @ 50/65.0	1 @ 50/65.0	132.6		45	55
	70,000		1 @ 60/77.0	1 @ 60/77.0	137.4	3,250,000	43	53
600/400	73,000	3) 27 <sup>1</sup> / <sub>2</sub> " x 27 <sup>1</sup> / <sub>2</sub> "	1 @ 60/77.0	1 @ 75/96.0	142.1	4,000,000	41	51
	76,000		1 @ 60/77.0	1 @ 75/96.0	144.3		39	49
	79,000		1 @ 75/96.0	1 @ 75/96.0	146.9		38	47
	81,000		1 @ 75/96.0	1 @ 75/96.0	148.0		37	46

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps x 2.0. For 208V power supply, multiply above amps x 2.2.

<sup>(3)</sup> Nominal cooling capacity based on DX coils with 2) 4 Row coils in "A" arrangement,  $45^{\circ}$  Suction temperature and  $80^{\circ}/67^{\circ}$  return air temperature. See CW Coil Data for CW capacities.

<sup>(4)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(5)</sup> Indicates temperature rise for outputs at CFM shown. Order stainless steel heat exchangers when 30% or more of winter outside air is introduced, or temperature rise at minimum firing rate is below  $10^{\circ}$ F.

Model No. (1)	SCFM	High Fire Output (Minimum) High Fire Output (Maximum) (2)	Draft Inducer HP/Amp Draw (3), (4)	Gas Burner HP/Amp Draw (3), (4)	Pipe Size (5)	Minimum Stack Size	V-Bank Filters
175 Cooling Only	13,000 14,000 15,000 16,000 17,000 18,000 19,000 20,000	NA	NA	NA	NA	NA	30 20 x 20 x 2
175/75	13,000 14,000 15,000 16,000 17,000 18,000 19,000 20,000	650,000 750,000	.50/2.2	.33/2.2	11/4"	10"	30 20 x 20 x 2
175/100	13,000 14,000 15,000 16,000 17,000 18,000 19,000 20,000	850,000 1,000,000	.50/2.2	.33/2.2	11/2"	10"	30 20 x 20 x 2
250 Cooling Only	20,000 22,000 24,000 26,000 28,000 30,000	NA	NA	NA	NA	NA	36 20 x 20 x 2

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $\times$  2.0. For 208V power supply, multiply above amps  $\times$  2.2.

<sup>(5)</sup> Gas pipe size is based on standard manifold with  $8^{\prime\prime}$  to  $14^{\prime\prime}$  W.C. gas pressure.

TAA Enc	gineering D	Data					
Model No. (1)	SCFM	High Fire Output (Minimum) High Fire Output (Maximum) (2)	Draft Inducer HP/Amp Draw (3), (4)	Gas Burner HP/Amp Draw (3), (4)	Pipe Size (5)	Minimum Stack Size	V-Bank Filters
250/100	20,000 22,000 24,000 26,000 28,000 30,000	850,000 1,000,000	.50/2.2	.33/2.2	11/2"	10″	36 20 x 20 x 2
250/175	20,000 22,000 24,000 26,000 28,000 30,000	1,250,000 1,750,000	2.0/3.4	.33/3.3	1¹/₂" 2"	12"	36 20 x 20 x 2
300 Cooling Only	29,000 31,000 33,000 35,000 37,000 39,000	NA	NA	NA	NA	NA	49 20 x 20 x 2
300/175	29,000 31,000 33,000 35,000 37,000 39,000	1,250,000 1,750,000	2.0/3.4	.33/3.3	1 <sup>1</sup> / <sub>2</sub> " 2"	12"	49 20 x 20 x 2
300/250	29,000 31,000 33,000 35,000 37,000 39,000	2,000,000 2,500,000	2.0/3.4 5.0/7.6	.75/1.4 1.5/2.6	2" 2-1/2"	14" 16"	49 20 x 20 x 2

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(5)</sup> Gas pipe size is based on standard manifold with  $8^{\prime\prime}$  to  $14^{\prime\prime}$  W.C. gas pressure.

Model No. (1)	SCFM	High Fire Output (Minimum) High Fire Output (Maximum) (2)	Draft Inducer HP/Amp Draw (3), (4)	Gas Burner HP/Amp Draw (3), (4)	Pipe Size (5)	Minimum Stack Size	V-Bank Filters
400 Cooling Only	37,000 39,000 41,000 43,000 45,000 47,000 49,000 51,000 53,000	NA	NA	NA	NA	NA	64 20 x 20 x 2
400/250	37,000 39,000 41,000 43,000 45,000 47,000 49,000 51,000 53,000	2,000,000 2,500,000	2.0/3.4 5.0/7.6	.75/1.4 1.5/2.6	2″ 2-1/2″	14" 16"	64 20 x 20 x 2
400/300	37,000 39,000 41,000 43,000 45,000 47,000 49,000 51,000	2,750,000 3,000,000	5.0/7.6	1.5/2.6	2-1/2″	16"	64 20 x 20 x 2

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(5)</sup> Gas pipe size is based on standard manifold with  $8^{\prime\prime}$  to  $14^{\prime\prime}$  W.C. gas pressure.

TAA Eng	ineering D	)ata					
Model No. (1)	SCFM	High Fire Output (Minimum) High Fire Output (Maximum) (2)	Draft Inducer HP/Amp Draw (3), (4)	Gas Burner HP/Amp Draw (3), (4)	Pipe Size (5)	Minimum Stack Size	V-Bank Filters
	58,000						
	61,000						
	64,000						
600	67,000						90
Cooling	70,000	NA	NA	NA	NA	NA	20 x 25 x 2
Only	73,000						
	76,000						
	79,000						
	81,000						
	58,000						
	61,000						
	64,000						
	67,000	2,750,000					90
600/300	70,000	3,000,000	5.0/7.6	1.5/2.6	2-1/2"	16"	20 x 25 x 2
	73,000						
	76,000						
	79,000						
	81,000						
	58,000						
	61,000						
	64,000						
	67,000	3,250,000		1.5/2.6	2-1/2"		90
600/400	70,000	4,000,000	5.0/7.6	3.0/4.8	3″	16"	20 x 25 x 2
	73,000						
	76,000						
	79,000						
	81,000						

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Upper number indicates lowest full output and bottom number indicates maximum full output available for each model.

<sup>(3)</sup> Typical amps shown are based on 460V power supply. For single phase motors, the load is based on control transformer sized to handle burner and/or draft inducer motors.

<sup>(4)</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps  $x\ 2.0$ . For 208V power supply, multiply above amps  $x\ 2.2$ .

<sup>(5)</sup> Gas pipe size is based on standard manifold with  $8^{\prime\prime}$  to  $14^{\prime\prime}$  W.C. gas pressure.

X Coil	Data							
TAC & TAA Model No. (1)	SCFM	Nominal Cooling Tons (2)	Coil Size Fin Height x Fin Length	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop ("W.C.)	Total MBH	Sensible MBH
	13,000	26.8			443	0.29	321.91	239.18
	14,000	28.4			477	0.34	340.81	253.91
	15,000	29.9	2) 24" x 88"	4/6	511	0.39	359.24	268.36
	16,000	33.1			436	0.28	397.58	295.24
175	17,000	34.7			464	0.32	416.66	310.09
17.5	18,000	36.3	2) 30" x 88"	4/6	491	0.36	435.20	324.63
	19,000	38.7			471	0.33	463.95	345.49
	20,000	40.2	2) 33" x 88"	4/6	496	0.36	482.80	360.13
	20,000	42.2			444	0.25	505.93	359.82
	22,000	45.0	2) 30" x 108"	4/5	489	0.31	540.32	386.42
	24,000	50.6			444	0.25	607.12	431.78
250	26,000	53.5	2) 36" x 108"	4/5	481	0.30	641.66	458.48
	28,000	57.7			479	0.29	692.32	494.50
	30,000	60.5	2) 39" x 108"	4/5	513	0.34	725.53	520.43
	29,000	58.1			453	0.30	697.37	524.77
	31,000	61.3	2) 36" x 128"	4/6	484	0.35	735.95	554.47
	33,000	65.8			476	0.34	789.66	593.42
300	35,000	68.5	2) 39" x 128"	4/6	505	0.38	822.28	620.71
	37,000	73.8			463	0.32	885.60	666.90
	39,000	77.0	2) 45" x 128"	4/6	488	0.35	924.41	696.65
	37,000	75.4			429	0.23	904.84	655.47
	39,000	78.6	2) 42" x 148"	4/5	452	0.26	942.98	683.75
	41,000	81.3	2, 12 X 110		475	0.29	975.20	709.54
	43,000	87.2			436	0.24	1046.65	758.8
400	45,000	90.3	2) 48" x 148"	4/5	456	0.26	1083.40	786.49
400	47,000	93.1	27 10 X 110	,,,,	476	0.29	1116.92	812.79
	49,000	99.0			441	0.25	1188.16	862.02
	51,000	102.1	2) 54" x 148"	4/5	459	0.27	1224.94	889.69
	53,000	104.9	2, 31 7 110	,-	477	0.29	1258.63	916.02
	58,000	114.6			460	0.41	1390.40	1140.00
	61,000	119.3	2) 54" x 168"	4/6	484	0.44	1428.30	1163.70
	64,000	123.6	2, 31 7 100	,,,,	508	0.48	1461.70	1220.90
	67,000	132.6			456	0.40	1601.20	1313.00
600	70,000	137.4			476	0.43	1638.20	1331.40
000	73,000	142.1			497	0.46	1674.70	1388.50
	76,000	144.3	2) 63" x 168"	4/6	517	0.49	1711.20	1445.50
	79,000	146.9			537	0.53	1743.00	1457.10
	81,000	148.0			550	0.55	1765.30	1494.17

<sup>(1)</sup> Base unit priced by CFM and matching coil size.

<sup>(2)</sup> Nominal cooling capacity based on 2) 4 Row DX coils in "A" arrangement, with 45° Suction temperature, and  $80^\circ/67^\circ$  return air temperature.

CW Coi	il Data									
TAC & TAA Model No. (1)	SCFM	Nominal Cooling Tons (2)	Coil Size Fin Height x Fin Length	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop ("W.C.)	Total MBH	Sensible MBH	GPM	FPD (ft)
	13,000	27.6			443	0.29	331.76	242.96	73.6	3.13
	14,000	28.9	2) 24" x 88"	4/6	477	0.34	347.18	256.36	77.0	3.39
	15,000	30.2		,	511	0.39	361.98	269.41	80.4	3.6
175	16,000	34.2			436	0.28	410.74	300.31	91.2	3.0
1/3	17,000	35.5	2) 30" x 88"	4/6	464	0.32	426.37	313.81	94.6	3.2
	18,000	36.8		,	491	0.36	441.45	327.02	98.0	3.4
	19,000	39.5	0) 00# 00#	4.//	471	0.33	473.58	349.18	105.0	3.3
	20,000	40.7	2) 33" x 88"	4/6	496	0.36	488.57	362.32	108.4	3.5
	20,000	44.4	0) 20// 100//	4.//	444	0.29	532.84	382.43	118.2	5.4
	22,000	47.1	2) 30" x 108"	4/6	489	0.35	565.13	409.68	125.4	6.0
250	24,000	53.3	0) 0/// 100//	4.//	444	0.29	639.41	458.93	141.8	5.4
230	26,000	56.0	2) 36" x 108"	4/6	481	0.34	671.83	486.25	149.0	5.9
	28,000	60.4	0) 20// 100//	4.//	479	0.34	725.18	524.52	161.0	5.8
	30,000	63.0	2) 39" x 108"	4/6	513	0.39	756.36	551.14	167.8	6.3
	29,000	59.8	0) 0/// 100//	4 /5	453	0.26	717.14	514.49	159.2	7.2
	31,000	62.2	2) 36" x 128"	4/5	484	0.30	746.51	539.15	165.6	7.8
300	33,000	66.7	2\ 20" 120"	4 /5	476	0.29	800.28	576.95	177.6	7.6
300	35,000	69.1	2) 39" x 128"	4/5	505	0.33	828.90	601.16	184.0	8.1
	37,000	75.6	2) 45" 120"	4 /5	463	0.27	907.60	652.45	201.4	7.4
	39,000	78.1	2) 45" x 128"	4/5	488	0.31	936.74	676.96	207.8	7.8
	37,000	79.7			429	0.23	956.68	675.74	212.2	10.0
	39,000	82.3	2) 42" x 148"	4/5	452	0.26	988.04	701.33	219.2	10.6
	41,000	84.9			475	0.29	1018.49	726.41	226.0	11.2
	43,000	92.1			436	0.24	1104.66	781.49	245.2	10.2
400	45,000	94.7	2) 48" x 148"	4/5	456	0.26	1135.80	806.94	252.0	10.7
400	47,000	97.2			476	0.29	1166.13	831.94	258.8	11.2
	49,000	104.4			441	0.25	1252.57	887.18	278.0	10.3
	51,000	107.0	2) 54" x 148"	4/5	459	0.27	1283.53	912.53	284.8	10.8
	53,000	109.5			477	0.29	1313.77	937.49	291.4	11.2
	58,000	109.2			460	0.38	1310.70	1040.53	260.0	10.5
	61,000	112.9	2) 54" x 168"	4/5	484	0.41	1354.33	1076.12	270.0	11.2
	64,000	115.9			508	0.45	1391.14	1109.90	280.0	12.0
	67,000	125.8			456	0.37	1510.06	1202.00	295.0	10.7
600	70,000	128.7			476	0.40	1544.03	1234.89	302.0	11.1
000	73,000	132.0	2) 63" x 168"	4/5	497	0.43	1584.59	1265.98	312.0	11.8
	76,000	135.2	2,00 X 100	7/3	517	0.46	1621.85	1318.01	322.0	12.5
	79,000	139.2			537	0.50	1670.21	1346.42	332.0	13.3
	81,000	140.4			550	0.52	1685.12	1380.50	338.0	13.7

<sup>(1)</sup> Base unit priced by CFM and matching coil size

<sup>(2)</sup> Nominal cooling capacity based on 2) 4 Row CW coils in "A" arrangement, with 45° EWT, 55° LWT, and  $80^\circ/67^\circ$  return air temperature.

### **TAJ Air Delivery Table**

#### **Propeller Series - Heating Only**

Model	CCEM	Prop Fan -		lotors - otal Amp Draw	Burner Output,	•	rature Rise, °F
Model	SCFM	Qty) Pitch/Size	Single Phase (Note 1)	Three Phase (Note 2)	Btu/hr	Minimum	Maximum
24S	5,500	1) 7/24	1 @ 1/2/4.9	1 @ 1/2/1.1	160,000	27	42
245	6,050	1) 11/24	1 @ 3/4/6.9	1 @ 3/4/1.6	250,000	24	38
24D	11,000	2) 7/24	2 @ 1/2/9.8	2 @ 1/2/2.2	320,000	27	42
240	12,100	2) 11/24	2 @ 3/4/13.8	2 @ 3/4/3.2	500,000	24	38
	7,000		NA	1 @ 1/2.1	1/0.000	21	38
36S	8,900	1) 7/36	NA	1 @ 2/3.4	160,000	17	30
	10,200		NA	1 @ 3/4.8	- 285,000	15	26
	14,000		NA	2 @ 1/4.2	220,000	21	38
36D	17,800	2) 7/36	NA	2 @ 2/6.8	320,000	17	30
	20,400		NA	2 @ 3/9.6	- 570,000	15	26
	13,600		NA	1 @ 2/3.4	1/0.000	11	23
42S	15,600	1) 7/42	NA	1 @ 3/4.8	160,000	10	20
	18,500		NA	1 @ 5/7.6	335,000	8	17
	27,200		NA	2 @ 2/6.8	220,000	11	23
42D	31,200	2) 7/42	NA	2 @ 3/9.6	- 320,000 - 670,000	10	20
	37,000		NA	2 @ 5/15.2	070,000	8	17

#### **Blower Series - Heating Only**

M - J-1	CCTH	Blower		otors - tal Amp Draw	Burner Output,	Air Temperature Rise, °F		
Model	SCFM	Qty) Size	Single Phase (Note 1)	Three Phase (Note 2)	Btu/hr	Minimum	Maximum	
	4,000		1 @ 1-1/2/10.0	1 @ 1-1/2/3.0		37	58	
	4,500		1 @ 1-1/2/10.0	1 @ 1-1/2/3.0	160,000	33	51	
24S	5,000	1) 15" x 15'	1 @ 1-1/2/10.0	1 @ 1-1/2/3.0	250,000	30	46	
	5,500		1 @ 1-1/2/10.0	1 @ 1-1/2/3.0	250,000	27	42	
	6,000		1 @ 2/12.0	1 @ 2/3.4		25	38	
	8,000		2 @ 1-1/2/20.0	2 @ 1-1/2/6.0		37	58	
	9,000		2 @ 1-1/2/20.0	2 @ 1-1/2/6.0	220,000	33	51	
24D	10,000	2) 15" x 15"	2 @ 1-1/2/20.0	2 @ 1-1/2/6.0	320,000	30	46	
	11,000		2 @ 1-1/2/20.0	2 @ 1-1/2/6.0	500,000	27	42	
	12,000		2 @ 2/24.0	2 @ 2/6.8		25	38	

<sup>1.</sup> Typical amps shown are based on 230V power supply. For 115V power supply, multiply above amps by 2.0.

<sup>2.</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps by 2.0. For 200V power supply, multiply above amps by 2.2.

<sup>3.</sup> TAJ not approved for installations in Canada.

### **TAJ Air Delivery Table**

#### **Propeller Series - Heating and Cooling**

Model	SCFM	Prop Fan -		lotors - otal Amp Draw	Burner Output,	Air Temperature Rise, °F		
Model	2CLW	Qty) Pitch/Size	Single Phase (Note 1)	Three Phase (Note 2)	Btu/hr	Minimum	Maximum	
2/5	7,300	1) 7 /2/	NA	1 @ 2/3.4	160,000	20	36	
36S	8,800	1) 7/36	NA	1 @ 3/4.8	285,000	17	30	
36D	14,600	2) 7 /2/	NA	2 @ 2/6.8	320,000	20	36	
ססט	17,600	2) 7/36	NA	2 @ 3/9.6	570,000	17	30	
	10,150		NA	1 @ 2/3.4	1/0.000	15	31	
42S	11,600	1) 7/42	NA	1 @ 3/4.8	160,000	13	27	
	13,800		NA	1 @ 5/7.6	335,000	11	22	
	20,300		NA	2 @ 2/6.8	220,000	15	31	
42D	23,200	2) 7/42	NA	2 @ 3/9.6	320,000	13	27	
	27,600		NA	2 @ 5/15.2	670,000	11	22	

#### **Blower Series - Heating and Cooling**

M - J-1	CCEM	Blower		otors - otal Amp Draw	Burner Output,	Air Temperature Rise, °F		
Model	SCFM	Qty) Size	Single Phase (Note 1)	Three Phase (Note 2)	Btu/hr	Minimum	Maximum	
	4,000		1 @ 1-1/2/10.0	1 @ 1-1/2/3.0		37	58	
	4,500	]	1 @ 1-1/2/10.0	1 @ 1-1/2/3.0	1/0.000	33	51	
24S	5,000	1) 15" x 15'	1 @ 1-1/2/10.0	1 @ 1-1/2/3.0	160,000	30	46	
	5,500	]	1 @ 2/12.0	1 @ 2/3.4	250,000	27	42	
	6,000	]	1 @ 2/12.0	1 @ 2/3.4	]	25	38	
	8,000		2 @ 1-1/2/20.0	2 @ 1-1/2/6.0		37	58	
	9,000	]	2 @ 1-1/2/20.0	2 @ 1-1/2/6.0	220,000	33	51	
24D	10,000	2) 15" x 15"	2 @ 1-1/2/20.0	2 @ 1-1/2/6.0	320,000	30	46	
	11,000	]	2 @ 2/24.0	2 @ 2/6.8	500,000	27	42	
	12,000	]	2 @ 2/24.0	2 @ 2/6.8	1	25	38	

<sup>1.</sup> Typical amps shown are based on 230V power supply. For 115V power supply, multiply above amps by 2.0.

<sup>2.</sup> Typical amps shown are based on 460V power supply. For 230V power supply, multiply above amps by 2.0. For 200V power supply, multiply above amps by 2.2.

<sup>3.</sup> TAJ not approved for installations in Canada.

#### **TAJ Engineering Data Propeller Series** Gas Burner -Burner Output, Pipe Size Minimum Stack Flat Bank Filters -Model SCFM Qty.@HP/Amp Draw Total BTU/hr (Note 2) Diameter Qty.)H x L x D (Note 1) 5,500 160,000 24S 1@1/7/2.4 1@3/4" 1@8" 4)20" x 28" x 1" 250,000 6,050 11,000 320,000 24D 2@1/7/4.8 2@3/4" 2@8" 6)20" x 28" x 1" 12,100 500,000 7,000 7,300 160,000 365 8,800 1@1/7/2.4 1@3/4" 1@8" 4)20 x 38" x 1" 285,000 8,900 10,200 14,000 14,600 320,000 17,600 36D 2@1/7/4.8 2@3/4" 2@8" 6)20 x 38" x 1" 570,000 17,800 20,400 10,150 11,600 13,600 160,000 42S 1@1/7/2.4 1@3/4" 1@8" 4)20 x 44" x 1" 13,800 335,000 15,600 18,500 20,300 23,200 27,200 320,000 42D 2@1/7/4.8 2@3/4" 2@8" 6)20 x 44" x 1" 670,000 27,600 31,200 37,000 **Blower Series** Gas Burner -Flat Bank Filters -Burner Output, Pipe Size Minimum Stack Model SCFM Qty.@HP/Amp Draw Total BTU/hr (Note 2) Diameter Qty.)H x L x D (Note 1) 4,000 4,500 160,000 24S 5,000 1@3/4" 1@8" 4)20" x 28" x 1" 1@1/7/2.4 250,000 5,500 6,000 8,000 9,000 320,000 24D 10,000 2@8" 2@1/7/4.8 2@3/4" 6)20" x 28" x 1" 500,000 11,000 12,000

- 1. Typical amps shown are based on standard 115V motors.
- 2. Gas pipe size is based on natural gas or propane with 7" to 14" W.C. inlet pressure.
- 3. TAJ not approved for installations in Canada.

### TAJ DX Coil Data

#### **Propeller Series**

Model	SCFM	Nominal Cooling (Tons)	Coil Size (Fin Height x Fin Length)	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop (in. w.c.)	Total MBH	Sensible MBH
365	7,300	16.0	2) 40" x 36"	2 /11	312	0.27	191.6	134.5
303	8,800	19.7	Z) 40 X 30	3/11	384	0.30	236.6	165.6
36D	14,600	31.9	4) 40" x 36"	2 /11	319	0.25	383.2	269.0
עסט	17,600	39.4	4) 40 X 30	3/11	384	0.30	473.2	331.2
	10,150	20.4			395	0.30	244.4	177.4
42S	11,600	21.8	2) 40" x 41"	3/11	455	0.37	261.8	198.3
	13,800	26.7			543	0.50	320.8	236.7
	20,300	40.7			348	0.28	488.8	354.8
42D	23,200	43.6	4) 40" x 41"	3/11	390	0.30	523.6	396.6
	27,600	53.5			543	0.50	641.6	473.4

#### **Blower Series**

Model	SCFM	Nominal Cooling (Tons)	Coil Size (Fin Height x Fin Length)	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop (in. w.c.)	Total MBH	Sensible MBH
	4,000	9.5			320	0.17	114.5	78.8
	4,500	10.2			360	0.21	122.9	85.5
24S	5,000	10.8	2) 30' x 30"	3/9	400	0.23	129.7	91.5
	5,500	11.4			440	0.27	136.4	97.3
	6,000	11.9			480	0.32	142.6	102.9
	8,000	19.0			320	0.17	229.0	157.6
	9,000	20.4			360	0.21	245.8	171.0
24D	10,000	21.6	4) 30" x 30"	3/9	400	0.23	259.4	183.0
	11,000	22.8			440	0.27	272.8	194.6
	12,000	23.8			460	0.32	285.2	205.8

Nominal Cooling capacity based on 2) each DX coils in an "A" arrangment with 45°FDB saturated suction temperature and 80°FDB/67°FWB return air conditions. **TAJ not approved for installations in Canada.** 

### TAJ CW Coil Data

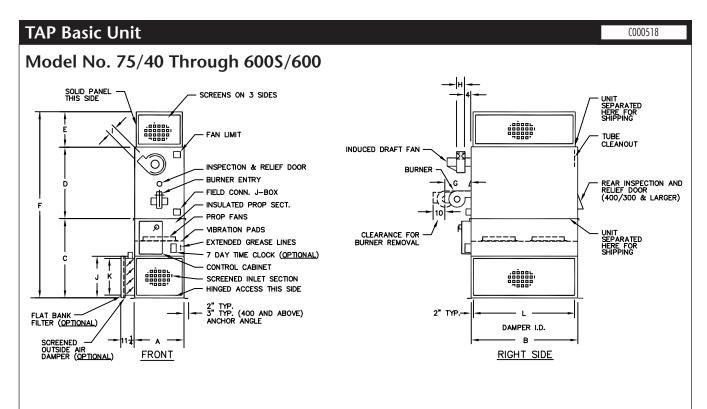
#### **Propeller Series**

Model	SCFM	Nominal Cooling (Tons)	Coil Size (Fin Height x Fin Length)	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop (in. w.c.)	Total MBH	Sensible MBH	GPM	FPD (ft H2O)
36S	7,300	15.2	2) 40" x 36"	2 /0	313	0.18	182.6	135.0	18.2	7.5
303	8,800	17.3	2) 40 X 30	3/9	385	0.25	207.0	156.9	41.3	9.1
36D	14,600	30.4	4) 40" x 36"	2 /0	313	0.18	365.2	270.0	36.4	7.5
300	17,600	34.5	4) 40 X 30	3/9	385	0.25	414.0	313.8	82.6	9.1
	10,150	20.4	2) 40" x 41"	3/9	393	0.26	244.8	183.8	48.9	12.4
42S	11,600	22.2			454	0.32	266.3	203.7	53.2	14.1
	13,800	24.5			542	0.42	294.3	230.8	58.8	16.6
	20,300	40.8	4) 40" x 41"	3/9	350	0.21	489.6	367.6	97.8	12.4
42D	23,200	44.4			509	0.38	532.6	407.4	106.4	14.1
	27,600	49.1			542	0.42	588.6	461.6	117.6	16.6

#### **Blower Series**

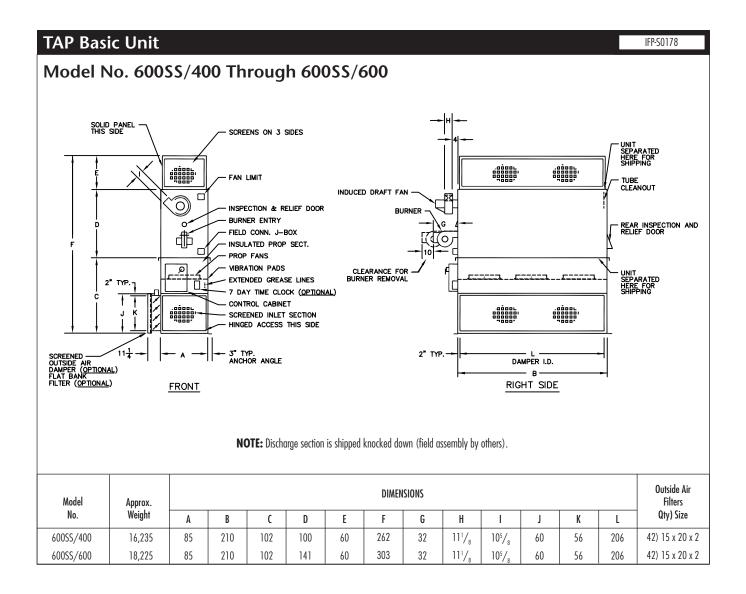
Model	SCFM	Nominal Cooling (Tons)	Coil Size (Fin Height x Fin Length)	Rows Deep/FPI	Face Velocity (FPM)	Air Pressure Drop (in. w.c.)	Total MBH	Sensible MBH	GPM	FPD (ft H2O)
	4,000	7.7		3/9	320	0.16	92.9	72.2	20.6	2.2
245	4,500	8.3			360	0.20	99.6	78.6	22.1	2.6
	5,000	8.8	2) 30" x 30"		400	0.23	105.9	84.7	23.5	2.9
	5,500	9.3			440	0.26	111.9	90.6	24.8	3.2
	6,000	9.8			480	0.31	117.7	96.4	26.1	3.6
24D	8,000	15.5		3/9	320	0.16	185.8	144.4	41.2	2.2
	9,000	16.6			360	0.20	199.2	157.2	44.2	2.6
	10,000	17.7	4) 30" x 30"		400	0.23	211.8	169.4	47.0	2.9
	11,000	18.7			440	0.26	223.8	181.2	49.6	3.2
	12,000	19.6			480	0.31	235.4	192.8	52.2	3.6

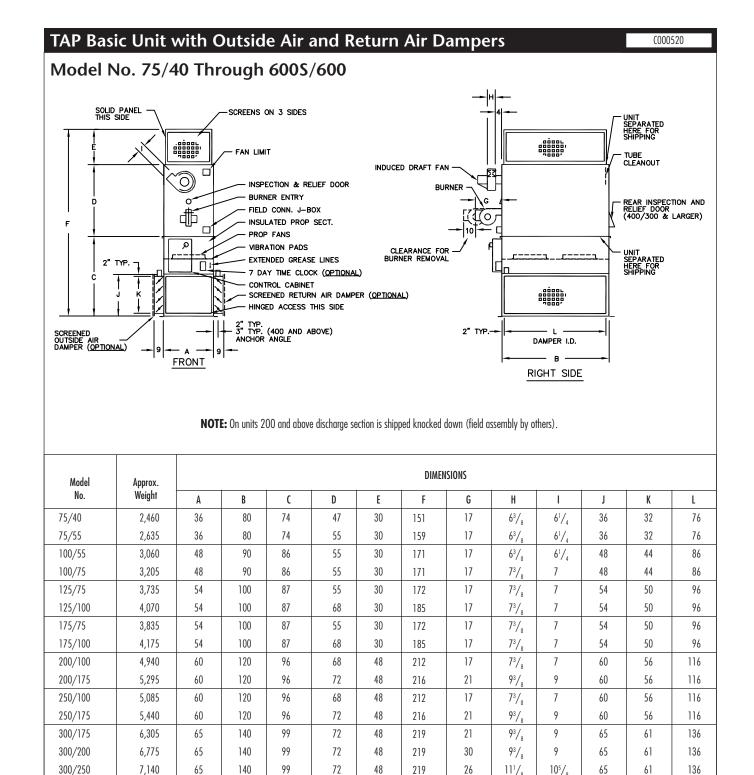
Nominal Cooling capacity based on 2) each CW coils in an "A" arrangement with 45°F EWT, 55°F LWT and 80°FDB/67°FWB return air conditions. **TAJ not approved for installations in Canada.** 



<b>NOTE:</b> On units 200 and above discharge	section is shipped knocked down	(field assembly by others).
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Model	Approx.	DIMENSIONS												Outside Air Filters
No.	Weight	A	В	C	D	E	F	G	Н	Ţ	J	K	L	Qty) Size
75/40	2,315	36	80	72	47	30	149	17	63/8	61/4	36	32	76	6) 16 x 25 x 2
75/55	2,490	36	80	72	55	30	157	17	63/8	61/4	36	32	76	6) 16 x 25 x 2
100/55	2,910	48	90	72	55	30	157	17	63/8	61/4	36	32	86	8) 16 x 20 x 2
100/75	3,055	48	90	72	55	30	157	17	73/8	7	36	32	86	8) 16 x 20 x 2
125/75	3,510	54	100	62	55	30	147	17	73/8	7	301/2	261/2	96	10) 15 x 20 x 2
125/100	3,850	54	100	62	68	30	160	17	73/8	7	301/2	261/2	96	10) 15 x 20 x 2
175/75	3,615	54	100	62	55	30	147	17	73/8	7	301/2	261/2	96	10) 15 x 20 x 2
175/100	3,950	54	100	62	68	30	160	17	73/8	7	301/2	261/2	96	10) 15 x 20 x 2
200/100	4,680	60	120	78	68	48	194	17	73/8	7	44	40	116	12) 20 x 20 x 2
200/175	5,040	60	120	78	72	48	198	21	93/8	9	44	40	116	12) 20 x 20 x 2
250/100	4,825	60	120	78	68	48	194	17	73/8	7	44	40	116	12) 20 x 20 x 2
250/175	5,185	60	120	78	72	48	198	21	93/8	9	44	40	116	12) 20 x 20 x 2
300/175	6,005	65	140	84	72	48	204	21	93/8	9	52	48	136	14) 20 x 25 x 2
300/200	6,475	65	140	84	72	48	204	30	93/8	9	52	48	136	14) 20 x 25 x 2
300/250	6,840	65	140	84	72	48	204	26	111/8	105/8	52	48	136	14) 20 x 25 x 2
400/200	8,385	70	160	92	72	48	212	30	93/8	9	52	48	156	16) 20 x 25 x 2
400/250	8,655	70	160	92	72	48	212	26	111/8	105/8	52	48	156	16) 20 x 25 x 2
400/300	8,945	70	160	92	84	48	224	26	111/8	105/8	52	48	156	16) 20 x 25 x 2
600/300	10,745	80	180	96	84	60	240	26	111/8	105/8	54	50	176	18) 20 x 25 x 2
600/400	11,170	80	180	96	100	60	256	32	111/8	105/8	54	50	176	18) 20 x 25 x 2
600S/400	13,080	85	200	102	100	60	262	32	111/8	105/8	60	56	196	24) 20 x 25 x2
600S/600	15,980	85	200	102	141	60	303	32	111/8	105/8	60	56	196	24) 20 x 25 x2





400/200

400/250

400/300

600/300

600/400

600S/400

600S/600

8,775

9,045

9,335

11,315

11,745

13,750

16,650

 $9^{3}/_{8}$ 

111/8

111/8

 $11^{1}/_{8}$ 

111/,

 $11^{1}/_{8}$ 

111/,

 $10^{5}/_{8}$ 

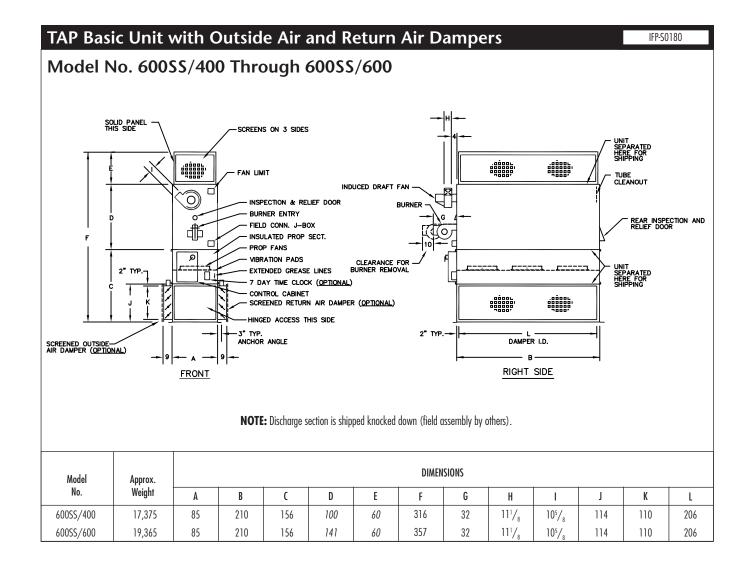
105/.

 $10^{5}/_{8}$ 

105/8

 $10^{5}/_{8}$ 

105/



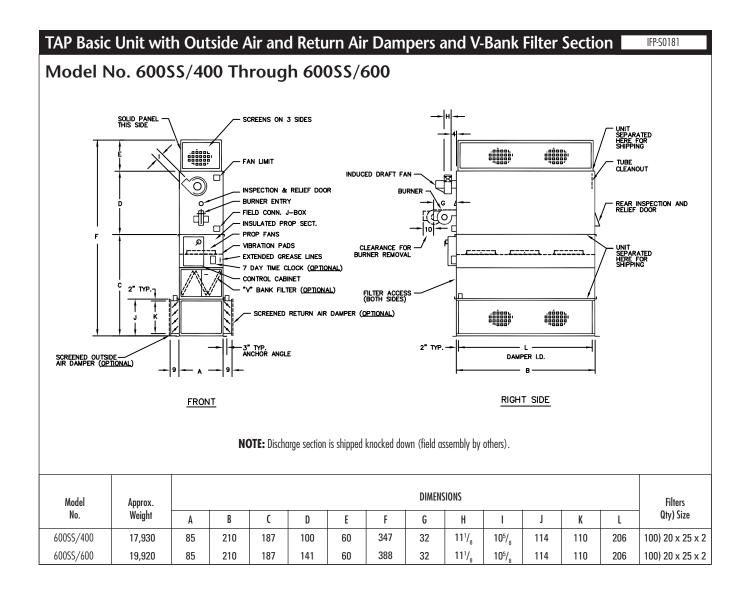
**FRONT** 

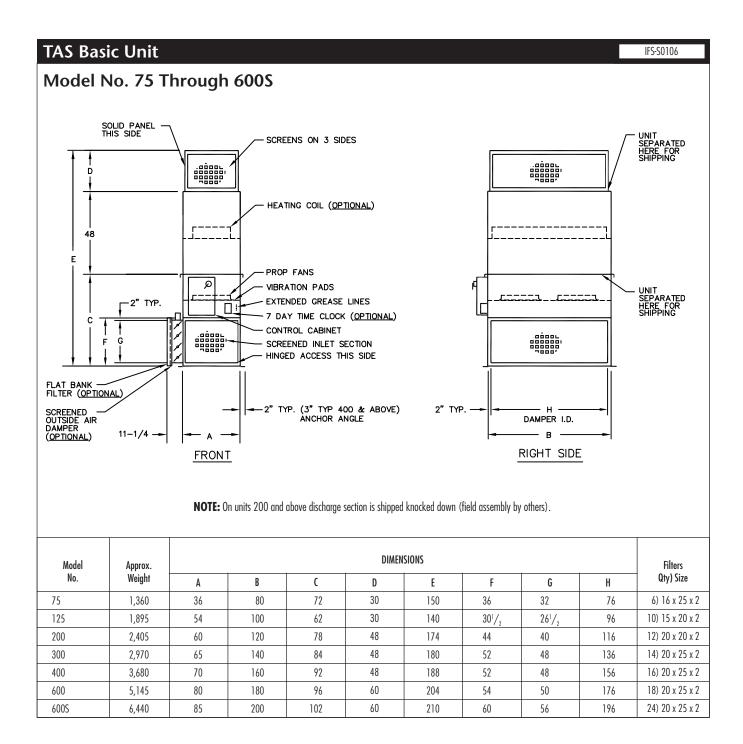
#### TAP Basic Unit with Outside Air and Return Air Dampers and V-Bank Filter Section C000519 Model No. 75/40 Through 600S/600 SOLID PANELTHIS SIDE SCREENS ON 3 SIDES UNIT SEPARATED HERE FOR SHIPPING FAN LIMIT TUBE CLEANOUT INDUCED DRAFT FAN 0 INSPECTION & RELIEF DOOR BURNER ENTRY REAR INSPECTION AND RELIEF DOOR (400/300 & LARGER) FIELD CONN. J-BOX # INSULATED PROP SECT. PROP FANS VIBRATION PADS EXTENDED GREASE LINES 7 DAY TIME CLOCK (OPTIONAL) CONTROL CABINET 2" TYP. "V" BANK FILTER (OPTIONAL) FILTER ACCESS SCREENED RETURN AIR DAMPER (OPTIONAL) SCREENED OUTSIDE AIR DAMPER (OPTIONAL) 2" TYP. 3" TYP. (400 AND ABOVE) ANCHOR ANGLE 2" TYP.-DAMPER I.D.

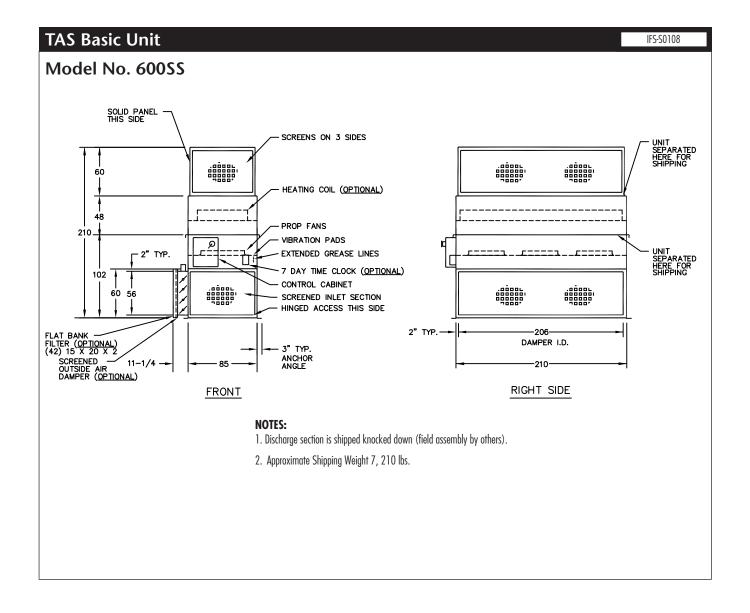
**NOTE:** On units 200 and above discharge section is shipped knocked down (field assembly by others).

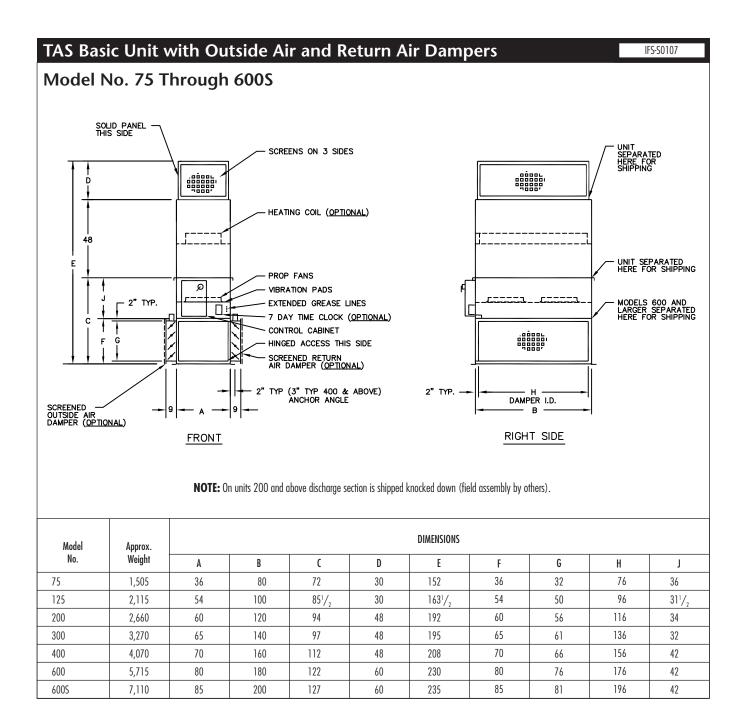
RIGHT SIDE

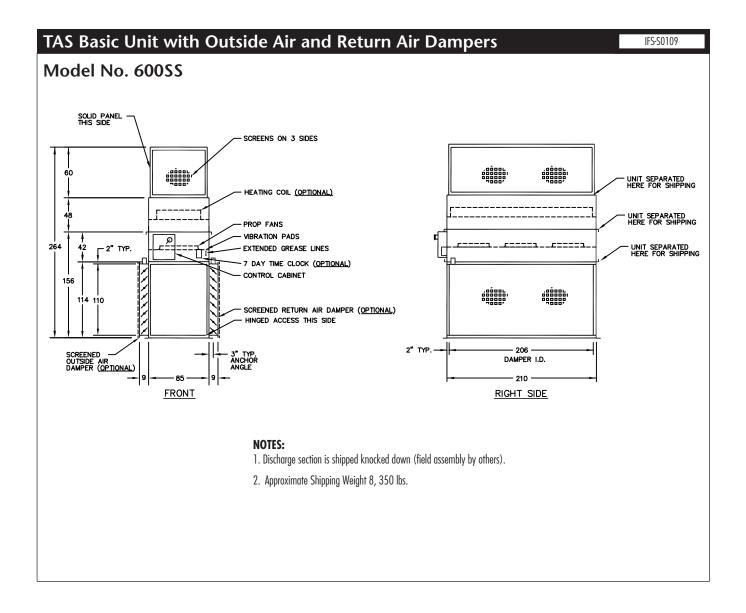
Model	Approx.	DIMENSIONS												Filters
No.	Weight	A	В	C	D	E	F	G	Н	I	J	K	L	Qty) Size
75/40	2,660	36	80	98	47	30	175	17	63/8	61/4	36	32	76	12) 20 x 20 x 2
75/55	2,835	36	80	98	55	30	183	17	63/8	61/4	36	32	76	12) 20 x 20 x 2
100/55	3,280	48	90	110	55	30	195	17	63/8	61/4	48	44	86	16) 20 x 20 x 2
100/75	3,425	48	90	110	55	30	195	17	73/8	7	48	44	86	16) 20 x 20 x 2
125/75	3,975	54	100	1111/2	55	30	1961/2	17	73/8	7	54	50	96	30) 20 x 20 x 2
125/100	4,315	54	100	11111/2	68	30	2091/2	17	73/8	7	54	50	96	30) 20 x 20 x 2
175/75	4,080	54	100	1111/2	55	30	1961/2	17	73/8	7	54	50	96	30) 20 x 20 x 2
175/100	4,415	54	100	11111/2	68	30	2091/2	17	73/8	7	54	50	96	30) 20 x 20 x 2
200/100	5,205	60	120	120	68	48	236	17	73/8	7	60	56	116	36) 20 x 20 x 2
200/175	5,560	60	120	120	72	48	240	21	93/8	9	60	56	116	36) 20 x 20 x 2
250/100	5,350	60	120	120	68	48	236	17	73/8	7	60	56	116	36) 20 x 20 x 2
250/175	5,705	60	120	120	72	48	240	21	93/8	9	60	56	116	36) 20 x 20 x 2
300/175	6,600	65	140	123	72	48	243	21	93/8	9	65	61	136	49) 20 x 20 x 2
300/200	7,070	65	140	123	72	48	243	30	93/8	9	65	61	136	49) 20 x 20 x 2
300/250	7,435	65	140	123	72	48	243	26	111/8	105/8	65	61	136	49) 20 x 20 x 2
400/200	9,095	70	160	136	72	48	256	30	93/8	9	70	66	156	64) 20 x 20 x 2
400/250	9,370	70	160	136	72	48	256	26	111/8	105/8	70	66	156	64) 20 x 20 x 2
400/300	9,655	70	160	136	84	48	268	26	111/8	105/8	70	66	156	64) 20 x 20 x 2
600/300	11,700	80	180	153	84	60	297	26	111/8	105/8	80	76	176	90) 20 x 25 x 2
600/400	12,130	80	180	153	100	60	313	32	111/8	105/8	80	76	176	90) 20 x 25 x 2
600S/400	14,215	85	200	158	100	60	318	32	111/8	105/8	85	81	196	100) 20 x 25 x 2
600S/600	17,115	85	200	158	141	60	359	32	111/8	105/8	85	81	196	100) 20 x 25 x 2



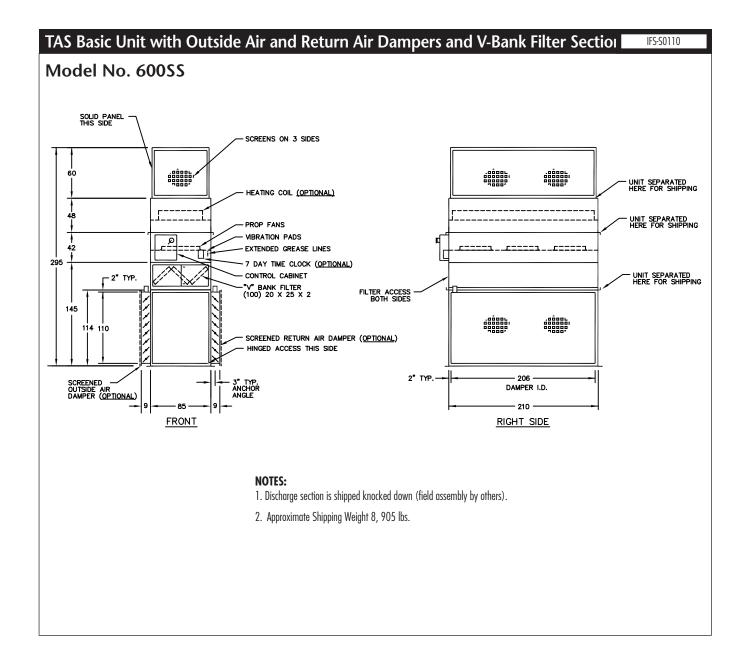


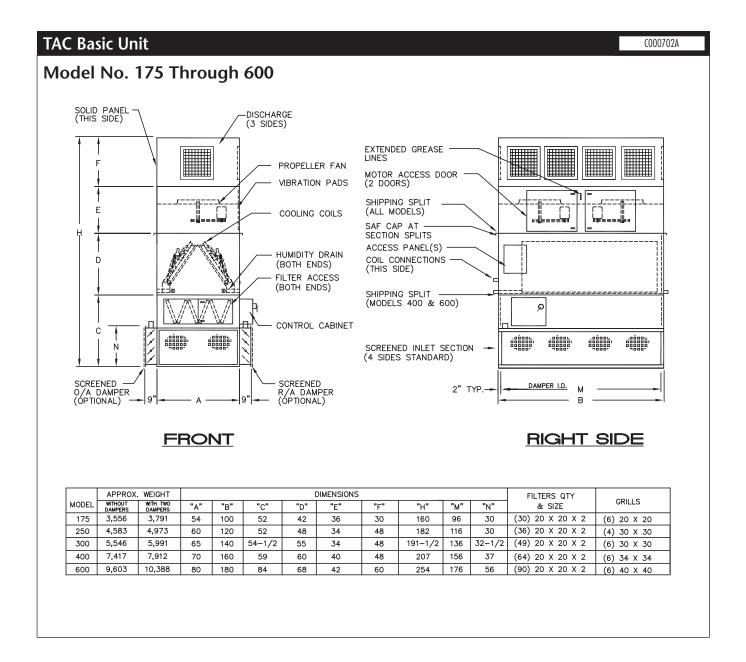


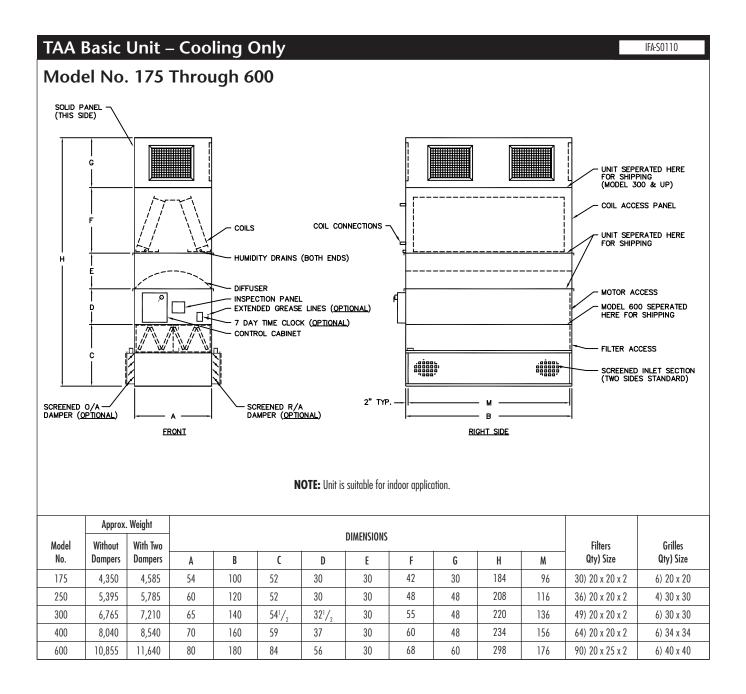


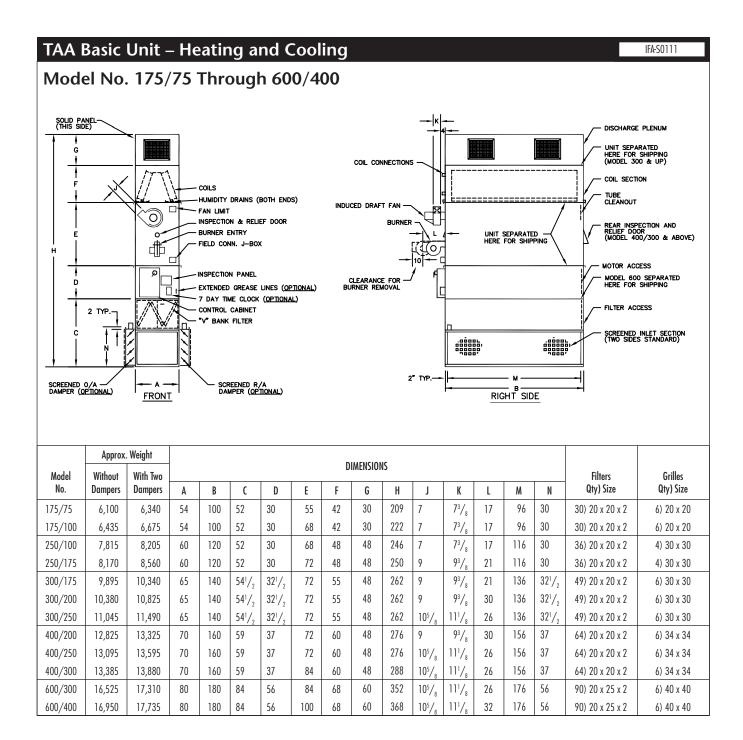


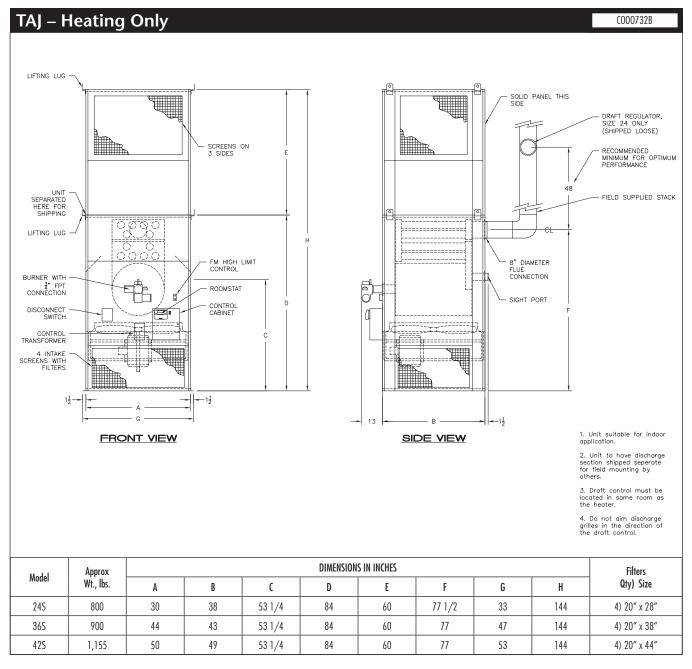
#### TAS Basic Unit with Outside Air and Return Air Dampers and V-Bank Filter Section IFS-S0111B Model No. 75 Through 600S SOLID PANEL -SCREENS ON 3 SIDES ...... S/A> S/A S/A ..... OPTIONAL ELECTRIC COIL WHEN REQUIRED STANDARD PLENUM SECTION SHOWN. PLENUM SECTION WITH OPTIONAL HEATING COIL DIFFERS SLIGHTLY. OPTIONAL STEAM/WATER COIL WHEN REQUIRED UNIT SEPARATED HERE FOR SHIPPING EXTENDED GREASE LINES VIBRATION PADS INSULATED PROP SECTION FILTER ACCESS. MODELS 300 AND LARGER HAVE DOORS BOTH ENDS V-BANK FILTER MODELS 200 AND LARGER SEPARATED HERE FOR SHIPPING CONTROL ENCLOSURE 7-DAY TIME CLOCK HINGED ACCESS THIS SIDE ANCHOR ANGLE, 2" TYP 3" TYP (400) & ABOVE FRONT VIEW SIDE VIEW NOTES: ON UNITS 200 & HIGHER, THE DISCHARGE SECTION IS SHIPPED KNOCKED DOWN (FIELD ASSEMBLY BY OTHERS) IFS-S0111B DIMENSIONS Model Filters Approx. No. Weight Qty) Size Α В C D Ε F G Н J K 98 30 36 76 38 75 1,705 36 80 176 32 24 12) 20 x 20 x 2 54 96 125 2,360 54 100 1111/ 30 1891 50 331/ 24 30) 20 x 20 x 2 200 2,925 60 120 120 48 216 60 56 116 36 24 36) 20 x 20 x 2 300 3,565 65 140 123 48 219 65 61 136 34 24 49) 20 x 20 x 2 70 156 400 4,390 70 160 136 48 232 66 42 24 64) 20 x 20 x 2 6,100 600 80 180 153 60 261 80 76 176 42 31 90) 20 x 25 x 2 600S 85 200 158 60 266 85 81 196 42 31 100) 20 x 25 x 2 7,575



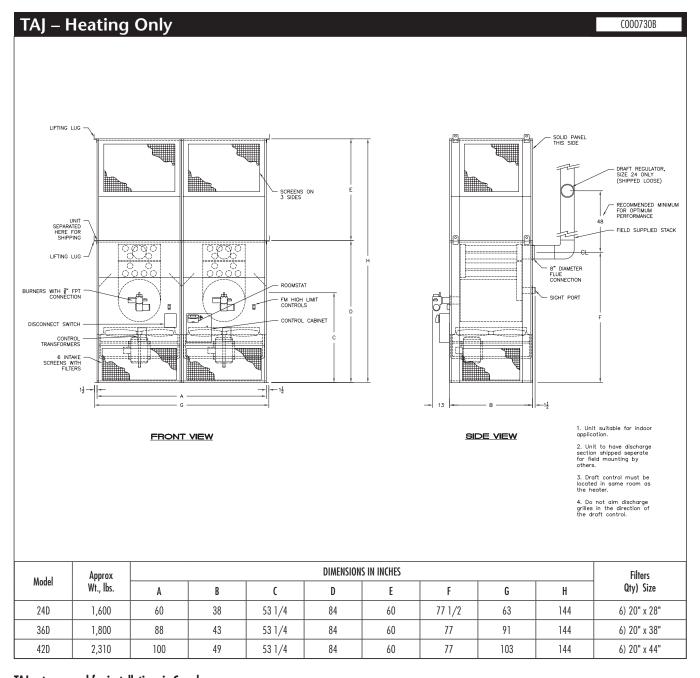




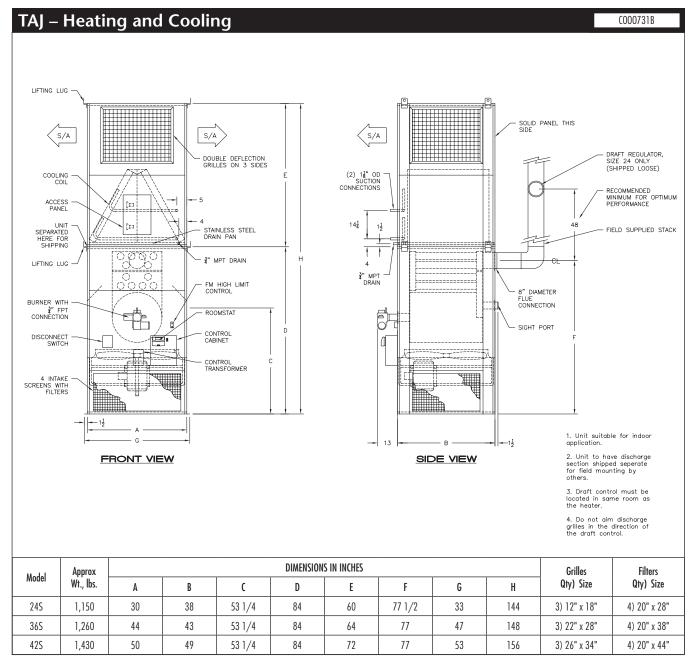




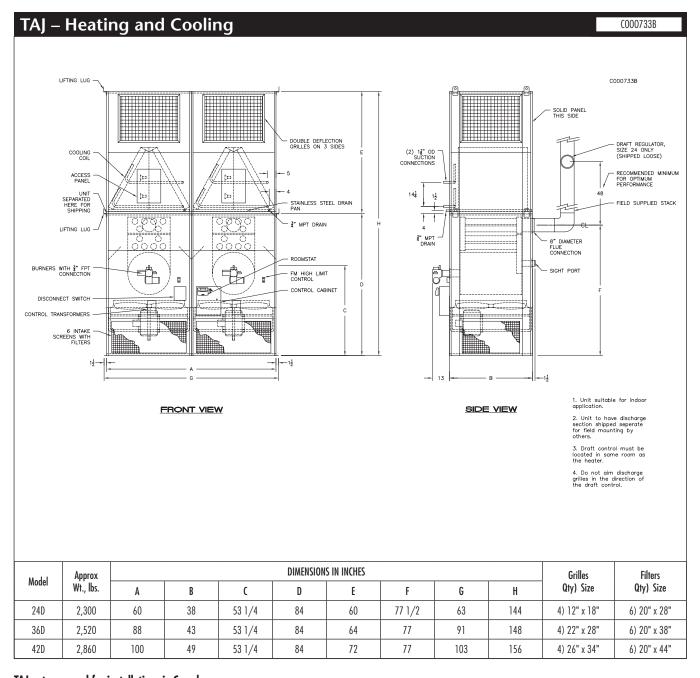
TAJ not approved for installations in Canada.



TAJ not approved for installations in Canada.



TAJ not approved for installations in Canada.



TAJ not approved for installations in Canada.

# **Gas Piping Layout**

## **Schematic Component Diagrams** C000513A TAP and TAA with Optional Gas Heat Only PS-01 PS-02 ₽ Start of Factory Furnished-and Piped Components. MT-11 Burner -Up to 1 PSIG VG-03 18GP-39 Test Port Orificed Tee with Test Port GP-13 GP-09 VG-01 GP-27 Test Port -STANDARD PS-01 PS-04 PS-02 Start of Factory Furnished and Piped Components. MT-11 --Up to 1 PSIG Burner GP-05 VG-02 VG-03 18GP-39 Test Port Orificed Tee with Test Port GP-13+GP-09 VG-01 GP-27 Test Port -PS-01 PS-04 PS-02 Start of Factory Furnished and Piped Components. MT-11 □ 1VG-04 Burner -Up to 1 PSIG GP-05 VG-02 -18 GP-39 Pilot Test Port Orificed Tee with Test Port GP-13 GP-09 VG-01 GP-27 Test Port -IRI

## **COMPONENT IDENTIFICATION**

GP-05 MAIN GAS PRESSURE REGULATOR

GP-09 PILOT GAS PRESSURE REGULATOR

GP-11 MAIN GAS SHUT-OFF VALVE (SHIPPED LOOSE)

GP-13 PILOT GAS SHUT-OFF VALVE

GP-18 AUXILIARY GAS SHUT-OFF VALVE

GP-27 ORIFICED NEEDLE VALVE

**GP-39 BUTTERFLY VALVE** 

(MODULATING BURNERS ONLY)

MT-11 BUTTERFLY VALVE OPERATOR (MODULATING BURNERS ONLY)

PS-01 DRAFT PROVING SWITCH

PS-02 BURNER AIR FLOW SWITCH

PS-04 LOW GAS PRESSURE SWITCH

PS-07 HIGH GAS PRESSURE SWITCH

VG-01 PILOT GAS VALVE

VG-02 MAIN GAS VALVE

VG-03 AUXILIARY GAS VALVE

VG-04 N/O VENT VALVE

## **NOTES:**

- Vent limiting devices provided wherever possible, when venting is required \* the venting to outside is by others on indoor units and furnished by factory on outdoor units.
- Models through 750 MBH output require 6" W.C. minimum inlet pressure. Larger models require 8" W.C. minimum inlet pressure. Contact factory for inlet pressures below these minimums
- Standard manifold meets FM requirements for units less than or equal to 2000 MBH output for ETL listed units.
- 4. Standard manifold meets IRI requirements for ETL listed units.

# **Equipment Sizing**



## **Selection Procedure**

Sizing Air Turnover systems depends upon several factors:

- Building height
- Building heating or cooling load
- Number and useage of openings to outdoors
- Acceptable floor to ceiling temperature spread
- Net building volume
- Fill factor

## **Equipment Selection**

This process is best illustrated by an example.

#### **Problem**

Heat a 220' x 250' x 26' dry storage warehouse building. 10% of the space is occupied by inventory. Fuel will be natural gas. Heat loss has been calculated at 1,250,000 Btu/hr.

## Solution

Step 1

 $SCFM = \frac{Total Btu/hr}{30^{\circ}F Temp Rise \times 1.085}$ 

SCFM with 30°F TR = 38,402

## NOTE

Temperature rise should not exceed 30°F for a straight heating application. If the unit will also provide make-up air, this may be increased to 45°F when 25% or more outside air is used.

Temperature drop should not exceed 15°F for cooling applications

#### Step 2

If temperature spread from floor to ceiling is not a concern, select one model GHLTAP-250/175 with 1,250,000 Btu/hr output, delivering 39,000 SCFM.

If floor to ceiling temperature spread is a concern, go to next step.

#### Sten

Total building area is 55,000 square feet.

#### Step 4

55,000 square feet x 26' (ceiling height) x 0.90 (% of building not filled).

## Step 5

Net building voulume is 1,287,000 cubic feet.

#### Step 6

Reference Air Turnover Charts below. Generally; the higher the Air Turnover/hr, the lower the floor to ceiling spread.

Step 7

 $SCFM = \frac{Net building volume x AT/H}{60}$ 

SCFM with 2.25 AT/H = 48,263

Select one model GHLTAP-300/175 with 1,250,000 Btu/hr output, delivering 49,000 SCFM.

# Heating Air Turnover Chart (Number of Air Turns/hr.)

	Inside-Outside Design Temperature			
	20°F	40°F	60°F	80°F
Type of Building	$\Delta T$	$\Delta T$	$\Delta T$	$\Delta T$
Relavitely new building,				
little air infiltration, "tight";	1.25-1.75	1.5-2	1.75-2.25	2-2.5
Roof R-15				
Walls R-10				
Middle-age building,				
some glass, moderate air				
infiltration;	1.5-2	1.75-2.25	2.25-2.75	2.5-3
Roof R-8				
Walls R-6				
Older Building or				
Single pane glass,				
discernible air infiltration;	1.75-2.25	2-2.5	2.75-3.25	3-3.5
Roof R-4				
Walls R-2				

# Cooling Air Turnover Chart (Number of Air Turns/hr.)

	Inside-Outside Design Temperature			
	15°F	20°F	25°F	
Type of Building	$\Delta T$	$\Delta T$	$\Delta T$	
Relavitely new building,				
little air infiltration, "tight";	3.5-3.75	3.75-4	4.25-4.5	
Roof R-15				
Walls R-10				
Middle-age building,				
some glass, moderate air				
infiltration;	3.75-4	4.25-4.5	4.5-4.75	
Roof R-8				
Walls R-6				
Older Building or				
Single pane glass,				
discernible air infiltration;	4-4.25	4.5-4.75	4.75-5	
Roof R-4				
Walls R-2				

## **TAP Guide Specifications**



Base Bid Temprite Model TAP \_\_\_\_\_\_\_\_indirect fired heating Air Turnover Unit(s) designed to draw return air at floor level and discharge heated air near the ceiling. The unit shall be factory fabricated, assembled, wired and tested prior to shipment in accordance with the specification and equipment schedule. The unit will include all components herein and as shown on the drawings. Alternate equipment, equal in design, construction, performance and capacity to unit(s) specified, must be shown with price deduct/add, if any. Approval of alternate equipment will be subject to review of shop drawings. The unit shall be capable of delivering\_\_\_\_\_\_\_SCFM using \_\_\_\_\_\_ horsepower (ODP) (TEFC) motors operating on (208)(230)(460)/3/60. The unit shall be ETL listed.

#### CASING

The unit casing shall consist of 18 gauge galvanized steel panels over a structural steel framework to ensure rigidity. Cabinet construction shall allow unit(s) to be mounted in the vertical arrangement with no external framework. The casing enclosing the heat exchanger shall be of double wall construction with a galvanized steel inner wall serving as a radiation shield. Radiation and transmission losses shall not exceed 2% of the rated output.

## PROPELLER SECTION

Each unit shall be supplied with multiple belt driven turbine fourbladed energy efficient propeller fans rated in accordance with AMCA standards. Each propeller fan will be driven by a three phase high efficiency motor mounted on an adjustable base. The propellers are to be mounted on heavy duty, turned and ground and polished solid steel shafts designed for a maximum operating speed not to exceed 75% of its first critical speed.

The bearings are to be of the heavy-duty industrial pre-lubricated, self aligning type equipped with extended lube lines to control side of unit.

Drives shall have a capacity 25% greater than the motor horsepower. The motor sheave shall be of the adjustable pitch type for motors up to  $7^{1}/_{2}$  H.P.

Each propeller fan motor shall be mounted on an adjustable base and wired in flexible conduit to the control panel in the factory.

Unit shall have low velocity return air section at floor level with screens on four sides.

Hinged access door, with cadmium plated piano type hinges, into return air section shall be supplied to allow physical entry for required inspections and periodic maintenance. Access door shall be complete with door latches, fasteners, and keyed lock to prevent unauthorized entry. An access door interlock switch, which will break power to propeller fans upon entry, will be provided as safety control.

#### INDIRECT GAS FIRED SECTION

The entire primary heat transfer surface and header shall be of 400 series stainless steel; the secondary heat transfer surface shall be (mild steel) (400 series stainless steel). The heat exchanger design shall permit unrestricted lateral and peripheral expansion during the heating and cooling cycle. The flue gas travel shall be of four-pass design, with no internal baffles. The surface temperature of the heat exchanger shall not exceed 75% of its scaling temperature when operating at rated capacity. The heat exchanger shall be rated at a minimum of 80% efficiency at rated output. A pressure relief door complete with an observation window to view the complete flame and pilot shall be provided.

## DIRECT DRIVE INDUCED DRAFT FAN

An integrally mounted, heavy duty, non-clogging radial blade induced draft fan complete with direct drive motor shall be provided. The induced draft fan shall be adequately sized to insure proper draft conditions when operating at rated capacity and equipped with a manual damper complete with locking quadrant to ensure proper draft and extended heat exchanger performance.

#### RIIRNFR

The gas burner shall be of the power type, complete with integral combustion air blower and motor, combustion air proving switch, and removable pilot assembly. The combustion air damper shall be interlocked with the gas control valve to insure a proper gas/air mixture throughout the complete range of operation. Burner and controls shall be capable of delivering \_\_\_\_\_\_MBH output firing on (natural gas) (propane) at an inlet pressure of \_\_\_\_\_\_\_(inches water column) (PSIG) and in accordance with (manufacturer's standard) (FM) (IRI) requirements. Burner and controls shall be arranged for (High/Low/Off) (Full Modulation with low fire start) with factory mounted return air thermostat The factory mounted, wired and piped valve train shall be complete with:

- low pressure appliance regulator
- motorized gas control valve
- · main manual test firing shut-off valve
- pilot manual shut-off valve
- pilot pressure regulator
- pilot automatic shut-off valve
- · pilot manual test firing shut-off valve

# **TAP Guide Specifications**



## DISCHARGE PLENUM

Unit shall have low velocity discharge air plenum with screens on three sides

## **ELECTRICAL CONTROLS**

A NEMA 1 control panel complete with hinged access door shall be mounted on unit. All control components are to be labeled and individually wired to a numbered terminal strip to aid in servicing. All wiring shall be color coded and number tagged at each end to match the control diagram supplied. Full operating and maintenance instructions shall accompany each unit. All wiring between the controls and valves shall be run in flexible conduit. All electrical components shall bear the U.L. label. The control system shall include but not be limited to the following components required for automatic operation:

- control circuit transformer
- fan motor starters, overloads and sub-circuit fuses
- · control circuit fuses
- control relays
- circuit analyzer troubleshooting lights
- electronic flame relay complete with alarm contacts
- induced draft fan air proving differential switch
- high limit switch
- automatic/manual fan switch
- · heavy duty ignition transformer

- Alternate arrangement with one factory mounted damper for 0 25% of winter outside air with (two position) (modulating) mater(s)
- Alternate arrangement with two factory mounted mixing dampers for 0 100% control of winter outside air with (two position) (modulating) motor(s).
- 3. Four sided flat bank permanent filters for filtering 100% return air.
- 4. V-Bank filter section with nominal 2" thick cleanable filters.
- 5. Discharge plenum with screens on four sides.
- 6. Discharge plenum extension.
- 7. Six bladed propeller fans
- 8. VFD for fan motors.
- 9. Clogged filter switch and indicating light.
- 10. Disconnect switch
- 11. Painted galvanized casing
- High gas pressure regulator (shipped loose for inlet pressures over 1 PSIG).
- 13. Remote control panel.
- 14. Night set back thermostat
- 15. Electronic time clock
- 16. Timed freeze protection
- 17. Smoke detector
- 18. Mixed air temperature controller for mixing dampers.
- 19. Manual potentiometer controller for mixing dampers.
- 20. Pressure control system for mixing dampers.
- 21. AdaptAire DDC Control System.

## **TAS Guide Specifications**



Base Bid Temprite Model TAS

Air Turnover Unit(s) designed to draw return air at floor level and discharge air near the ceiling. The unit shall be factory fabricated, assembled, wired and tested prior to shipment in accordance with the specification and equipment schedule. The unit will include all components herein and as shown on the drawings. Alternate equipment, equal in design, construction, performance and capacity to unit(s) specified, must be shown with price deduct/add, if any. Approval of alternate equipment will be subject to review of shop drawings. The unit shall be capable of delivering\_\_\_\_\_\_SCFM using \_\_\_\_\_\_ horsepower (ODP) (TEFC) motors operating on (208)(230)(460)/3/60. The unit shall be ETL listed.

#### CASING

The unit casing shall consist of 18 gauge galvanized steel panels over a structural steel framework to ensure rigidity. Cabinet construction shall allow unit(s) to be mounted in the vertical arrangement with no external framework.

## PROPELLER SECTION

Each unit shall be supplied with multiple belt driven turbine fourbladed energy efficient propeller fans rated in accordance with AMCA standards. Each propeller fan will be driven by a three phase high efficiency motor mounted on an adjustable base. The propellers are to be mounted on heavy duty, turned and ground and polished solid steel shafts designed for a maximum operating speed not to exceed 75% of its first critical speed.

The bearings are to be of the heavy-duty industrial pre-lubricated, self aligning type equipped with extended lube lines to control side of unit.

Drives shall have a capacity 25% greater than the motor horsepower. The motor sheave shall be of the adjustable pitch type for motors up to  $7^{1}/_{2}$  H.P.

Each propeller fan motor shall be mounted on an adjustable base and wired in flexible conduit to the control panel in the factory.

Unit shall have low velocity return air section at floor level with screens on four sides.

Hinged access door, with cadmium plated piano type hinges, into return air section shall be supplied to allow physical entry for required inspections and periodic maintenance. Access door shall be complete with door latches, fasteners, and keyed lock to prevent unauthorized entry. An access door interlock switch, which will break power to propeller fans upon entry, will be provided as safety control.

## DISCHARGE PLENUM

Unit shall have low velocity discharge air plenum with screens on three sides

## **ELECTRICAL CONTROLS**

A NEMA 1 control panel complete with hinged access door shall be mounted on unit. All control components are to be labeled and individually wired to a numbered terminal strip to aid in servicing. All wiring shall be color coded and number tagged at each end to match the control diagram supplied. Full operating and maintenance instructions shall accompany each unit. All wiring between the controls shall be run in flexible conduit. All electrical components shall bear the U.L. label. The control system shall include but not be limited to the following components required for automatic operation:

- control circuit transformer
- · fan motor starters, overloads and sub-circuit fuses
- control circuit fuses
- control relays
- circuit analyzer troubleshooting lights

- Alternate arrangement with one factory mounted damper for 0 - 25% of winter outside air with (two position) (modulating) motor(s).
- 2. Alternate arrangement with two factory mounted mixing dampers for 0 100% control of winter outside air with (two position) (modulating) motor(s).
- 3. Four sided flat bank permanent filters for filtering 100% return air.
- 4. V-Bank filter section with nominal 2" thick cleanable filters.
- 5. Discharge plenum with screens on four sides.
- 6. Discharge plenum extension.
- 7. Six bladed propeller fans
- 8. VFD for fan motors.
- 9. Clogged filter switch and indicating light.
- 10. Disconnect switch
- 11. Painted galvanized casing
- 12. Remote control panel.
- 13. Night set back thermostat
- 14. Electronic time clock
- 15. Smoke detector
- 16. Mixed air temperature controller for mixing dampers.
- 17. Manual potentiometer controller for mixing dampers.
- 18. Pressure control system for mixing dampers.
- 19. AdaptAire DDC Control System.

## **TAC Guide Specifications**



Base Bid Temprite Model TAC \_\_\_\_\_\_\_ Air Turnover Cooling Unit(s) designed to draw return air at floor level and discharge conditioned air near the ceiling. The unit shall be factory fabricated, assembled, wired and tested prior to shipment in accordance with the specification and equipment schedule. The unit will include all components herein and as shown on the drawings. Alternate equipment, equal in design, construction, performance and capacity to unit(s) specified, must be shown with price deduct/add, if any. Approval of alternate equipment will be subject to review of shop drawings. The unit shall be capable of delivering \_\_\_\_ SCFM with \_\_\_\_\_ tons cooling with (DX) (CW) coils using two (2) \_\_\_\_\_ HP (ODP) (TEFC) motors operating on (208) (230) (460)/3/60. The unit shall be ETL listed.

#### CASING

The unit casing shall consist of 18 gauge galvanized steel panels over a structural steel framework to ensure rigidity. Cabinet construction shall allow unit(s) to be mounted in the vertical arrangement with no external framework.

Hinged access doors with cadmium plated piano type hinges shall be supplied to allow physical entry to all sections requiring inspections and periodic maintenance. Access doors shall be complete with 1" thick insulation, interior metal liner, captive screws, fasteners, and handles

Unit shall be complete with V-Bank filter section with nominal 2'' thick (throwaway) (pleated) (cleanable) filters to protect the cooling coils.

All sections downstream of the cooling coils will be insulated with 1'', 1-1/2# fiberglass insulation pin-spotted to unit casing.

Unit shall have low velocity return air section at floor level with screens on four sides.

#### PROPELLER SECTION

Each unit shall be supplied with multiple belt driven turbine bladed energy efficient propeller fans rated in accordance with AMCA standards. Each propeller fan will be driven by a three phase high efficiency motor mounted on an adjustable base. The propellers are to be mounted on heavy duty, turned, ground and polished solid steel shafts designed for a maximum operating speed not to exceed 75% of its first critical speed.

The bearings are to be of the heavy-duty industrial pre-lubricated, self aligning type equipped with extended lube lines to control side of unit

Drives shall have a capacity 25% greater than the motor horsepower. The motor sheave shall be of the adjustable pitch type for motors up to 7-1/2 HP.

Each propeller fan motor shall be mounted on an adjustable base and wired in flexible conduit to the control panel in the factory.

## **COOLING COIL SECTION**

Two four row (DX) (CW) cooling coils with 5/8" seamless copper tubes, aluminum fins and galvanized steel casing. Headers are to be made of non-ferrous material with vents, drains and suitable for 200 psi working pressure. Coils shall be mounted in an "A" arrangement with insulated stainless steel drain pan under each coil. Coil velocity shall not exceed 550 FPM. Section will be furnished with 1", 1-1/2# fiberglass insulation pin-spotted to unit casing.

## DISCHARGE PLENUM

A discharge plenum with aluminum high velocity discharge grilles on three sides will be provided. The plenum will be furnished with 1'', 1-1/2# fiberglass insulation pin-spotted to unit casing. Discharge grilles shall be sized at the factory to provide discharge velocity required for proper air circulation in conditioned space.

# **TAC Guide Specifications**



## **ELECTRICAL CONTROLS**

A NEMA 1 control panel complete with hinged access door shall be mounted on unit. All control components are to be labeled and individually wired to a numbered terminal strip to aid in servicing. All wiring shall be color coded and number tagged at each end to match the control diagram supplied. Full operating and maintenance instructions shall accompany each unit. All wiring between controls shall be run in flexible conduit. All electrical components shall bear the U. L. label. The control system shall include but not be limited to the following components required for automatic operation:

- control circuit transformer
- fan motor starters, overloads and sub-circuit fuses
- · control circuit fuses
- control relays

- 1. One factory mounted damper for 0-25% of outside air with (two position) (modulating) motor(s).
- 2. Two factory mounted mixing dampers for 0 100% control of outside air with (two position) (modulating) motor(s).
- 3. Mixed air temperature controller for mixing dampers.
- 4. Manual potentiometer controller for mixing dampers.
- 5. Pressure control system for mixing dampers.
- Insulated Discharge Plenum Extension with 1", 1-1/2# fiberglass insulation pin-spotted to unit casing.
- Discharge Plenum with aluminum high velocity discharge grilles on 4 sides.
- 8. VFD for fan motors.
- 9. Clogged filter switch and indicating light.
- 10. Non-Fused disconnect switch.
- 11. Painted galvanized casing.
- 12. Circuit analyzer trouble shooting lights.
- 13. Electronic time clock.
- 14. Remote control panel.
- 15. On-Off night setback thermostat.
- 16. Smoke detector.
- 17. AdaptAire DDC Control System.

## **TAA Guide Specifications**



Base Bid Temprite Model TAA

Air Turnover (Heating and Cooling) (Cooling) Unit(s) designed to draw return air at floor level and discharge conditioned air near the ceiling. The unit shall be factory fabricated, assembled, wired and tested prior to shipment in accordance with the specification and equipment schedule. The unit will include all components herein and as shown on the drawings. Alternate equipment, equal in design, construction, performance and capacity to unit(s) specified, must be shown with price deduct/add, if any. Approval of alternate equipment will be subject to review of shop drawings. The unit shall be capable of delivering \_\_\_\_\_\_SCFM with \_\_\_\_\_\_tons cooling with (DX) (CW) coils using a \_\_\_\_\_\_ horsepower (ODP) (TEFC) motor operating on (208)(230)(460)/3/60. The unit shall be ETL listed.

#### CASING

The unit casing shall consist of 18 gauge galvanized steel panels over a structural steel framework to ensure rigidity. Cabinet construction shall allow unit(s) to be mounted in the vertical arrangement with no external framework.

Hinged access doors with cadmium plated piano type hinges shall be supplied to allow physical entry to all sections requiring inspections and periodic maintenance. Access doors shall be complete with 1" thick insulation, interior metal liner, captive screws, fasteners, and handles

Unit shall be complete with V-Bank filter section with nominal 2" thick (throwaway) (pleated) (cleanable) filters to protect the cooling coils.

The inlet section shall have screened return air openings on the two long sides of unit at floor level.

## **BLOWER SECTION**

Each unit shall be supplied with three centrifugal forward curve, DWDI blowers rated in accordance with AMCA standards. The blowers are to be mounted on a heavy duty, turned and ground and polished solid steel shaft designed for a maximum operating speed not to exceed 75% of its first critical speed.

The bearings are to be of the heavy-duty industrial pre-lubricated, self aligning type. All models will have a double row spherical roller bearing on drive side.

Drives shall have a capacity 25% greater than the motor horsepower. Blower and motor sheaves shall be laser aligned to provide maximum belt and sheave life. The motor sheave shall be of the adjustable pitch type for motors up to  $7^{1}/_{2}$  H.P.

The high efficiency fan motor shall be mounted on an adjustable base and wired in flexible conduit to the control panel in the factory. All units will be laser aligned in the factory to provide minimum vibration and maximum bearing life. The shaft and bearings shall be laser aligned at the factory to ensure straightness. The fan wheel, shaft, drives, and motor assembly shall be vibration balanced as a complete assembly in the factory.

## INDIRECT GAS FIRED SECTION (Optional)

The entire primary heat transfer surface and header shall be of 400 series stainless steel; the secondary heat transfer surface shall be (mild steel ) (400 series stainless steel). The heat exchanger design shall permit unrestricted lateral and peripheral expansion during the heating and cooling cycle. The flue gas travel shall be of four-pass design, with no internal baffles. The surface temperature of the heat exchanger shall not exceed 75% of its scaling temperature when operating at rated capacity. The heat exchanger shall be rated at a minimum of 80% efficiency at rated output. A pressure relief door complete with an observation window to view the complete flame and pilot shall be provided.

The casing enclosing the optional heat exchanger shall be of double wall construction with a galvanized steel inner wall serving as a radiation shield. Radiation and transmission losses shall not exceed 2% of the rated output. This section shall be insulated with 1'',  $1^1/_2$  lb. density insulation.

## DIRECT DRIVE INDUCED DRAFT FAN (Optional)

An integrally mounted, heavy duty, non-clogging radial blade induced draft fan complete with direct drive motor shall be provided. The induced draft fan shall be adequately sized to insure proper draft conditions when operating at rated capacity and equipped with a manual damper complete with locking quadrant to ensure proper draft and extended heat exchanger performance.

## **BURNER** (Optional)

The gas burner shall be of the power type, complete with integral combustion air blower and motor, combustion air proving switch, and removable pilot assembly. The combustion air damper shall be interlocked with the gas control valve to insure a proper gas/air mixture throughout the complete range of operation. Burner and controls shall be capable of delivering \_\_\_\_\_\_MBH output firing on (natural gas) (propane) at an inlet pressure of \_\_\_\_\_\_ (inches water column) (PSIG) and in accordance with (manufacturer's standard) (FM) (IRI) requirements. Burner and controls shall be arranged for (High/Low/Off) (Full Modulation with low fire start).

The factory wired and piped valve train shall be complete with:

- low pressure appliance regulator
- motorized gas control valve
- main manual test firing shut-off valve
- pilot manual shut-off valve
- pilot pressure regulator
- pilot automatic shut-off valve
- pilot manual test firing shut-off valve

## **TAA Guide Specifications**



## **COOLING COIL SECTION**

Two four row (DX) (CW) cooling coils with copper tubes, aluminum fins and galvanized steel casing. Headers to be non-ferrous with vents, drains and suitable for 200 psi working pressure. Coils shall be mounted in an "A" coil arrangement with insulated stainless steel drain pan under each coil. Coil velocity shall not exceed 550 FPM. Section will be furnished with 1",  $1^1/_2$  # fiberglass insulation pin-spotted to casing.

Units without optional heat section will be provided with a diffuser section between blower section and coil section.

## DISCHARGE PLENUM

A discharge plenum with aluminum high velocity discharge grilles on three sides will be provided. The plenum will be furnished with 1'',  $1^1/_2\#$  fiberglass insulation pin-spotted to casing. Discharge grilles shall be sized at the factory to provide discharge velocity required for proper air circulation in conditioned space.

## **ELECTRICAL CONTROLS**

A NEMA 1 control panel complete with hinged access door shall be mounted on unit. All control components are to be labeled and individually wired to a numbered terminal strip to aid in servicing. All wiring shall be color coded and number tagged at each end to match the control diagram supplied. Full operating and maintenance instructions shall accompany each unit. All wiring between controls shall be run in flexible conduit. All electrical components shall bear the U.L. label. The control system shall include but not be limited to the following components required for automatic operation:

- control circuit transformer
- fan motor starters, overloads and sub-circuit fuses
- control circuit fuses
- control relays

With optional gas heat section

- electronic flame relay complete with alarm contacts
- induced draft fan air proving differential switch
- high limit switch
- automatic/manual fan switch
- · heavy duty ignition transformer

- 1. One factory mounted damper for 0 25% of winter outside air with (two position) (modulating) motor(s).
- 2. Two factory mounted mixing dampers for 0 100% control of winter outside air with (two position) (modulating) motor(s).
- 3. Insulated Discharge Plenum Extension with 1",  $1^{1}/_{2}$ # fiberglass insulation pin-spotted to casing.
- 4. Insulated blower section with 1", 11/2 # fiberglass insulation pin-spotted to casing.
- 5. Insulated inlet section with 1",  $1^{1}/_{2}$ # fiberglass insulation pin-spotted to casina.
- Insulated diffuser section with 1", 11/2 # fiberglass insulation pin-spotted to casing.
- Discharge plenum with aluminum high velocity discharge grilles on 4 sides
- 8. Extended lube lines
- 9. Internal blower/motor isolation
- VFD for blower motor
- 11. Clogged filter switch and indicating light.
- 12. Disconnect switch
- 13. Painted galvanized casing
- High gas pressure regulator (shipped loose for inlet pressures over 1 PSIG).
- 15. Circuit analyzer trouble shooting lights
- 16. Electronic time clock
- 17. Remote control panel.
- 18. Timed freeze protection
- 19. On-Off night setback thermostat
- 20. Smoke detector
- 21. Mixed air temperature controller for mixing dampers.
- 22. Manual potentiometer controller for mixing dampers.
- 23. Pressure control system for mixing dampers.
- 24. AdaptAire DDC Control System.

# TAJ Guide Specifications



#### **CASING**

The unit casing shall consist of formed 20 gauge galvanized steel panels suitably reinforced to ensure rigidity. Cabinet construction shall allow unit(s) to be mounted in the vertical arrangement with no external framework.

The inlet section shall have screened and filtered low velocity return air openings on unit at the floor level.

## AIR MOVING SECTION (Choose one)

**Propeller Model** — Each unit shall be supplied with direct drive four-bladed energy efficient propeller fan rated in accordance with AMCA standards. Each propeller fan will be driven by (single) (three) phase motor.

Propeller fan motor shall be mounted on an solid base and wired in flexible conduit to the control panel in the factory.

**Blower Model** — Each unit shall be supplied with centrifugal forward curve, DWDI blower rated in accordance with AMCA standards. The blower is to be mounted on a heavy duty, turned and ground and polished solid steel shaft designed for a maximum operating speed not to exceed 75% of its first critical speed.

The bearings are to be of the heavy-duty industrial pre-lubricated, self alianing type.

Drives shall have a capacity 25% greater than the motor horsepower. The motor sheave shall be of the adjustable pitch type.

The fan motor shall be mounted on an adjustable base and wired in flexible conduit to the control panel in the factory.

#### INDIRECT GAS FIRED SECTION

The entire primary heat transfer surface, headers, and secondary heat transfer surface shall be of 400 series stainless steel. The heat exchanger design shall permit unrestricted lateral and peripheral expansion during the heating and cooling cycle. The flue gas travel shall be of three-pass design, with no internal baffles. The surface temperature of the heat exchanger shall not exceed 75% of its scaling temperature when operating at rated capacity. The heat exchanger shall be rated at a minimum of 80% efficiency at rated output. A pressure relief door complete with an observation window to view the complete flame and pilot shall be provided.

#### RIIRNFI

The gas burner shall be of the power type, complete with combination redundant gas valve, ignition control package, integral combustion air blower with totally enclosed motor, integral combustion air proving switch, and removable "gas gun" assembly. The primary air adjustment control shall be on outside of burner with indicator for easy flame adjustment. Burner and controls shall be capable of delivering \_\_\_\_\_\_MBH output firing on (natural gas) (propane) at an inlet pressure of \_\_\_\_\_\_ (inches water column) (PSIG) and in accordance with manufacturer's standard requirements. Burner and controls shall be arranged for On-Off control.

## **COOLING COIL SECTION**

Two three row (DX) (CW) cooling coils sized for \_\_\_\_\_tons cooling with copper tubes, aluminum fins and galvanized steel casing. Headers to be non-ferrous with vents, drains and suitable for 200 psi working pressure. Coils shall be mounted in an "A" coil arrangement with insulated stainless steel drain pan under each coil. Coil velocity shall not exceed 520 FPM. Section will be furnished with 1",  $1^1/_2$  # fiberglass insulation pin-spotted to casing.

## DISCHARGE PLENUM (Choose one)

**Heating Model** — Unit shall have low velocity discharge air plenum with screens on three sides.

**Heating and Cooling Model** — A discharge plenum with aluminum high velocity discharge grilles on three sides will be provided. The plenum will be furnished with 1'',  $1^1/_2$  # fiberglass insulation pin-spotted to casing. Discharge grilles shall be sized at the factory to provide discharge velocity required for proper air circulation in conditioned space.

# **TAJ Guide Specifications**

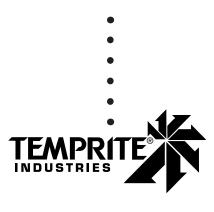


## **ELECTRICAL CONTROLS**

A NEMA 1 control panel complete with hinged access door shall be mounted on unit. All control components are to be labeled and individually wired to a numbered terminal strip to aid in servicing. All wiring shall be color coded and number tagged at each end to match the control diagram supplied. Full operating and maintenance instructions shall accompany each unit. All wiring between the controls shall be run in flexible conduit. All electrical components shall bear the U.L. label. The control system shall include but not be limited to the following components required for automatic operation:

- control circuit transformer
- fan motor starters, overloads and sub-circuit fuses
- · control circuit fuses
- control relays
- electronic flame supervision
- high limit switch
- · heavy duty ignition transformer

- 1. One factory mounted damper for 0 25% of winter outside air with two position motor.
- 2. Two factory mounted mixing dampers for 0 100% control of winter outside air with two position motor(s).
- 3. Discharge Plenum Extension
- 4. Disconnect switch
- Field mounted, heavy duty, non-clogging blade draft inducer fan complete with direct drive motor.
- 6. Painted galvanized casing
- High gas pressure regulator (shipped loose for inlet pressures over <sup>1</sup>/<sub>2</sub> PSIG).
- 8. Electronic time clock
- 9. Timed freeze protection
- 10. On-Off night setback thermostat
- 11. Smoke detector
- 12. Discharge plenum with four sided discharge.





# Efficient Gas-Fired Heating Systems

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